DESCRIPTION - NOTES			
door for ash-clean-out, observation & pressure release			
SIZE A	DATE 12/13/11	DWG NAME front access door.icd	REV
SCALE	drawn by Larry Dobson		SHEET

FRONT

Section B-B

Section A-A

clamp sealing rim FLAT while welding tack weld inverted, then melt-weld air-tight weld from top grind surface smooth

DESCRIPTION - NOTES			
Front door hole lining and sealing rim #304 stainless steelt			
SIZE A	DATE 12/13/11	DWG NAME front access door.icd	REV
SCALE	drawn by Larry Dobson		SHEET

DESCRIPTION - NOTES			
unfolded front door hole lining (see also Unfolded front door hole lining-CNC.dxf)			
SIZE A	DATE 12/13/11	DWG NAME front access door.icd	REV
SCALE	drawn by Larry Dobson		SHEET

when fully assembled as shown, insert ceramic gasket and clamp, centered onto mating surface of sealing ring with even firm pressure, then weld onto sides of front door hole lining. This will insure alignment and a tight seal.

DESCRIPTION - NOTES			
SIZE A	DATE 12/13/12	DWG NAME front access door.icd	REV
SCALE	drawn by Larry Dobson		SHEET