B.F.L

DESCRIPTION - NOTES			
16 gauge #304 stainless welded water-tight entire exhaust port welded water-tight to HX & bottom			
SIZE A	DATE 1/30/12	DWG NAME Exhaust Port.icd	REV
SCALE	drawn by Larry Dobson		SHEET 1

DESCRIPTION - NOTES			
for cutout pattern of curves, see CNC drawings			
SIZE A	DATE 1/30/12	DWG NAME Exhaust Port.icd	REV
SCALE	drawn by Larry Dobson		SHEET 2

RIGHT

16ga #304 stainless

FRONT

DESCRIPTION - NOTES			
for unfolded cutout pattern, see Unfolded Exhaust Port.dxf			
SIZE A	DATE 1/30/12	DWG NAME Exhaust Port.icd	REV
SCALE	drawn by Larry Dobson		SHEET 3

Unfolded Exhaust Port Door -
16ga #304 stainless

DESCRIPTION - NOTES			
Exhaust Port Door (see Unfolded Exhaust Port Door-CNC.dxf)			
SIZE A	DATE 1/30/12	DWG NAME Exhaust Port.icd	REV
SCALE	drawn by Larry Dobson		SHEET 4

DESCRIPTION - NOTES			
install damper mechanism before welding in exhaust and gas ports, which are then aligned precisely with damper plate before welding			
SIZE A	DATE 1/30/12	DWG NAME Exhaust Port.icd	REV
SCALE	drawn by Larry Dobson		SHEET 5