

SS Quick Attach parts

	Description	P/N	Qty
1	Collar, 7/8 shaft		2
2	Collar, 3/8 shaft		2
3	V Series hub, 5/8"		2
4	5/8 keyed shaft		1
5	Bronze Bushing, 5/8 x 7/8		2
6	Shoulder bolt, 3/8 th, 0.5 shoulder (dia and width)		2
7	Compression Spring		
8	Spring guide - 5/8" nylon bolt (with threads removed)		2

Stock list

	Part Reference	Stock Desc	Qty
1	QA Tube	Steel Rec Tube, 2 x 6 - 0.188 wall	36"
2	QA Tube end caps; lock pin end caps	Flat Cold Rolled, 1/4 x 3	30"
3	QA Tube - lock pin guide	Angle, 1.5 x 1.5 x 1/4	24"
4	Lock Pin	Sq Tube, 1.5 - 0.188 wall	16"
5	Wrist Pin	Stainless 3/8 round	6"
6	Lever Drive Tube	Steel Round Tube, 1.25 x 0.125 wall	30"
7	Lever; lock pin spring seat	Flat Cold Rolled, 3/8 x 1.0	12"
8	Push Rod	Flat Cold Rolled, 3/8 x 3/4	12"

Notes

- 1 Lock pin; this is a "loose pin" design, it is intended that there be 1/16 play between the lock pin and the rectangular tube wall and locating dowel.
- 2 Lock pin; the stock for the lock pin (1.5 square) is very loose inside the rec tube (in the 2" dimension).
Weld a shim plate to the top of the pin just below the lever clearance hole and grind to fit.
- 3 Push rod; weld the 3/8 collar such that the set screw faces outwards; mirrored for left and right.
- 4 QA tube; when locating the dowel hole, reference the inside of the tube in case the wall thickness varies.