PRESS 1.

1.Insert Plug Ground PTO in the hole of Fork PTO and Crush (For Local Model only)

2.Insert Spring and Plunger in Cover PTO (For all Models)

3.Insert Fork PTO in Cover PTO (For all Models)

4.Insert O-Ring in Fotk shaft (For all models except LOCAL)

5.Put Oil Seal and Washer (For LOCAL model)

6.Insert Circlip (For all models except LOCAL)

7.Insert Lever PTO in Fork shaft (For all Models)

8.

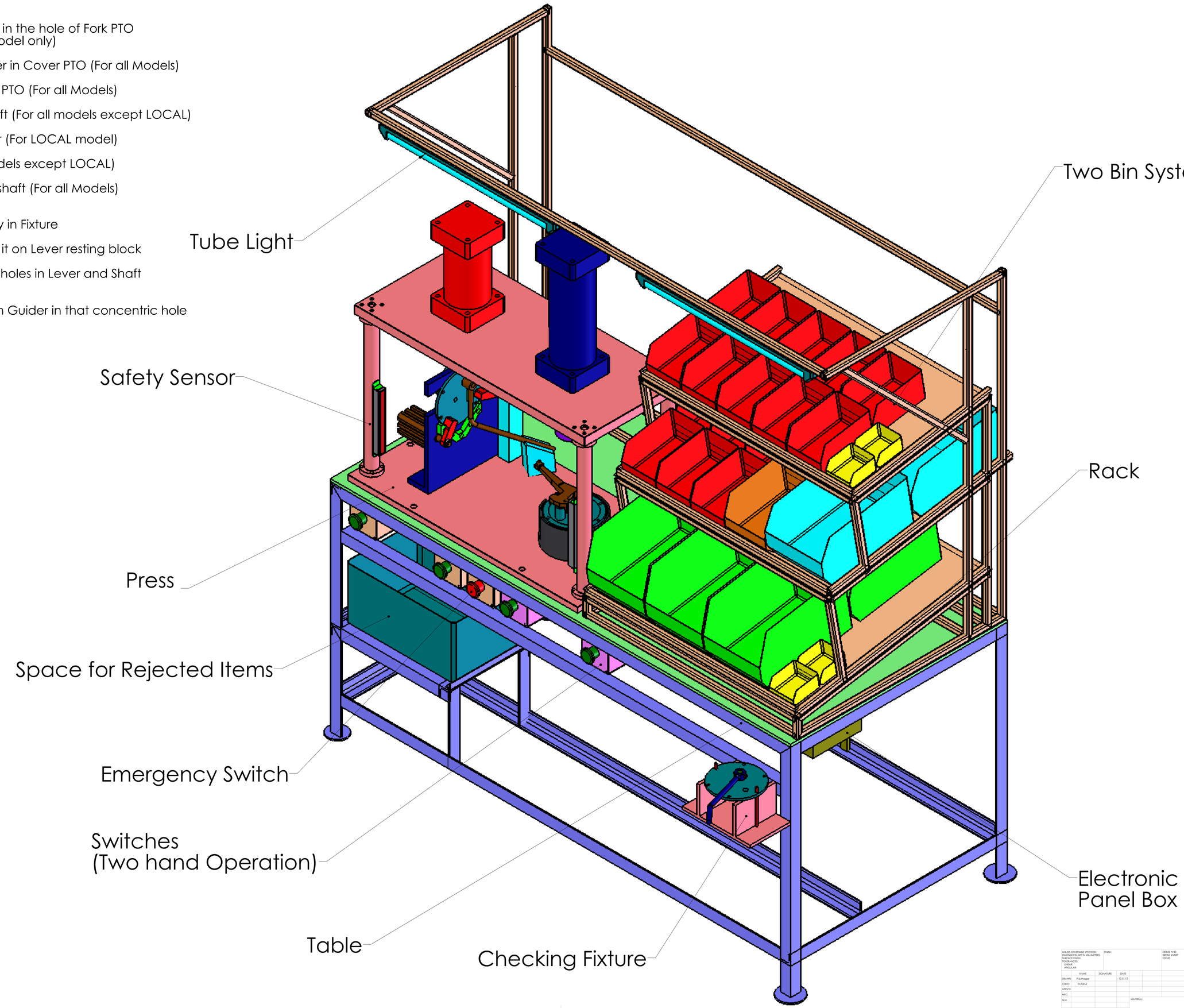
(i)Fix the Cover PTO assy in Fixture

(ii)Adjust Lever and rest it on Lever resting block

(iii)Ensure that both the holes in Lever and Shaft are concentric

(iv)Insert Slotted pin with Guider in that concentric hole

(v)Press



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION:
	NAME	SIGNATURE	DATE		Kalki Mechanical Prototypes Pvt Ltd No.149,Main Road,Natraj Nagar, Kochadai,Madurai-625016, Tamil Nadu,INDIA.	
DRAWN	P.Sulthaggar		12.01.12			
CHK'D	D.Rahul				TITLE: Press with Table and Rack	
APPV'D						
MFG						
Q.A				MATERIAL:	DWG NO. KMPPSA005	A0
				WEIGHT:	SCALE:1:10	SHEET 1 OF 1