

Material ~14ga mild steel									
Make 4. Bend and weld ends together. Weld 1" pipe at bottom. Bend in Brake 10 times at 4.5 degrees per bend Grey lines mark the region that will be bent									
This is a theoretical model - it may not actually be possible to bend it like this You can try to do less bends. Try 10 bends at 18 degrees per bend									
UNLESS OTHERWISE SPECIF					DEBUR AND		DO NOT SCALE DRAWING	_	
DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES:				BREAK SHARP EDGES		DO NOT SCALL DRAWING	3	REVISION	
LINEAR: ANGULAR:									
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