

Material $\sim 14 \mathrm{ga}$ mild steel
Make 4. Bend and weld ends together. Weld 1" pipe at bottom. Bend in Brake 10 times at 4.5 degrees per bend Grey lines mark the region that will be bent

This is a theoretical model - it may not actually be possible to bend it like this You can try to do less bends. Try 10 bends at 18 degrees per bend


