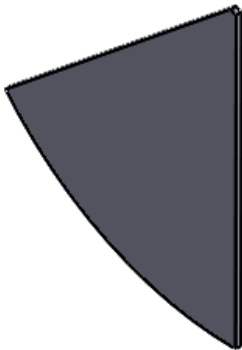


Material ~14ga mild steel

Make 4. Bend and weld ends together. Weld 1" pipe at bottom.
Bend in Brake 9 times at 10 degrees per bend
Grey lines mark the region that will be bent

This is a theoretical model - it may not actually be possible to bend it like this
You can try to do less bends. Try 5 bends at 18 degrees per bend



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION
	NAME	SIGNATURE	DATE				TITLE:	
DRAWN								
CHK'D								
APPV'D								
MFG								
Q.A						MATERIAL:	DWG NO.	A1
						WEIGHT:	SCALE:1:5	SHEET 1 OF 1

55 gallon drum sheet metal cone