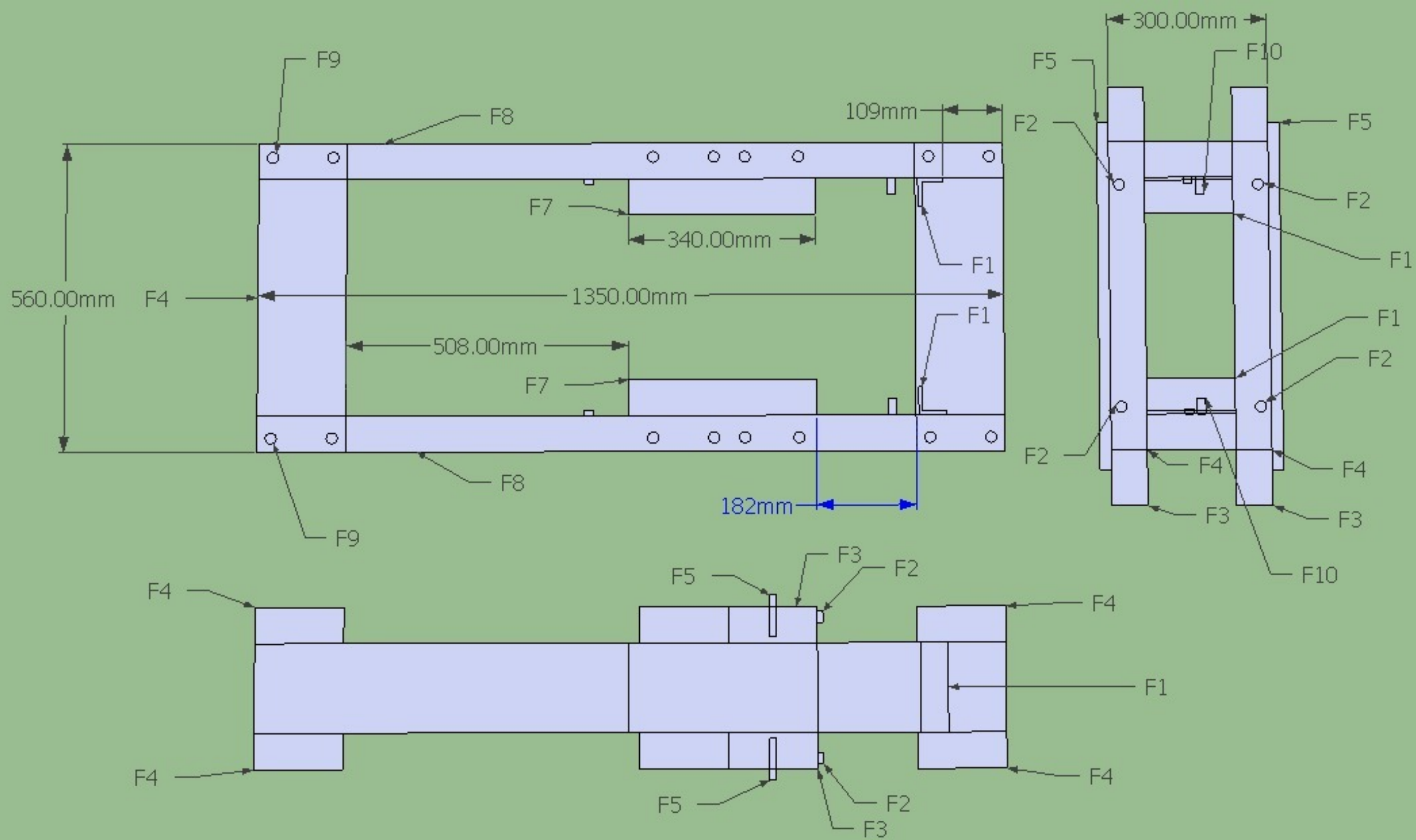
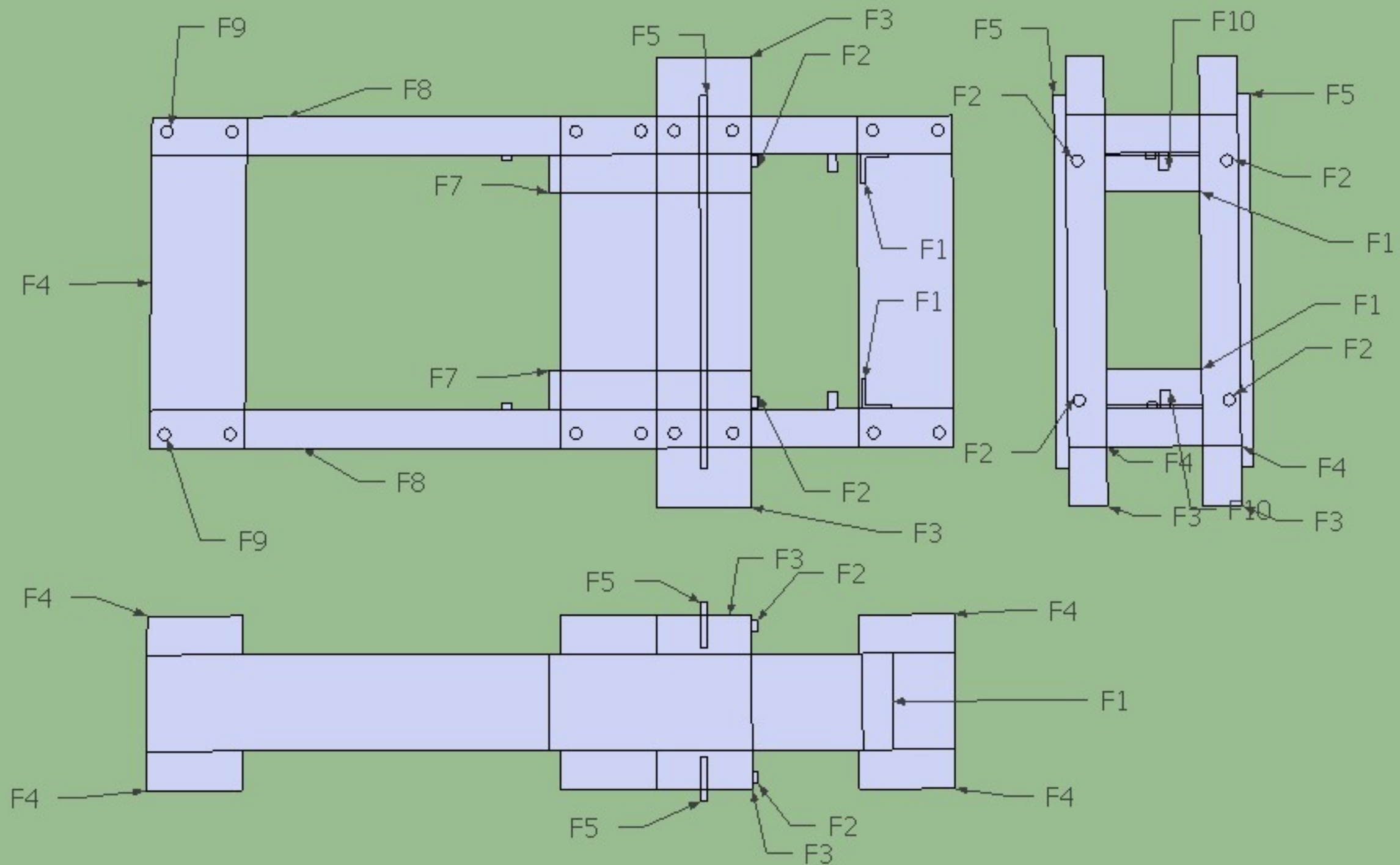
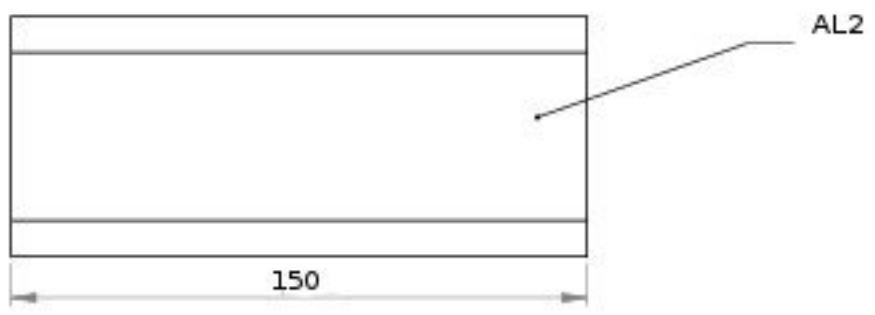
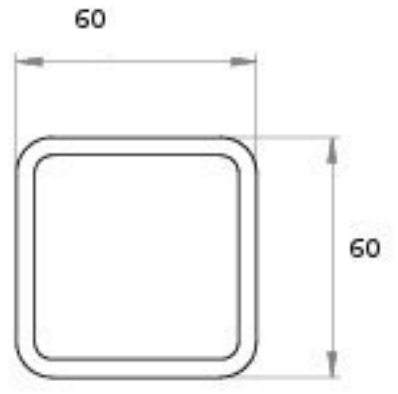
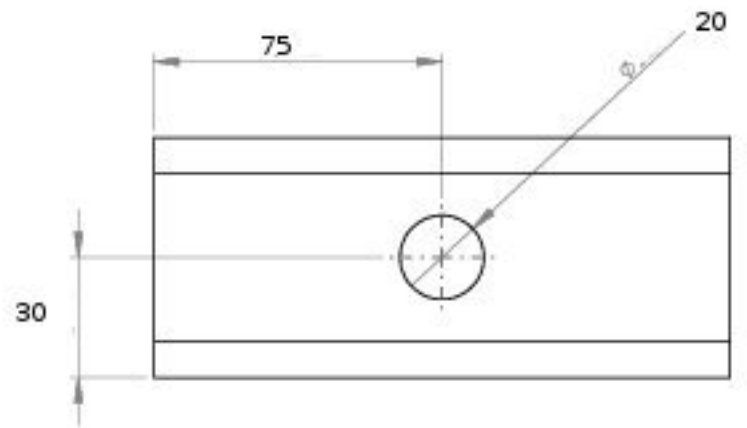
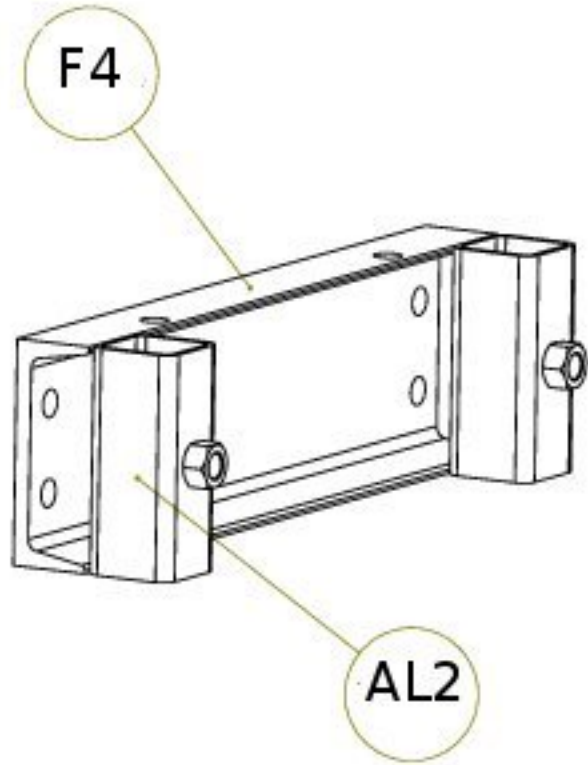
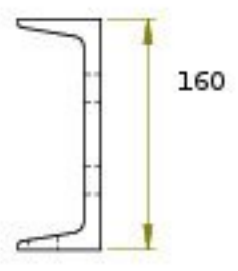
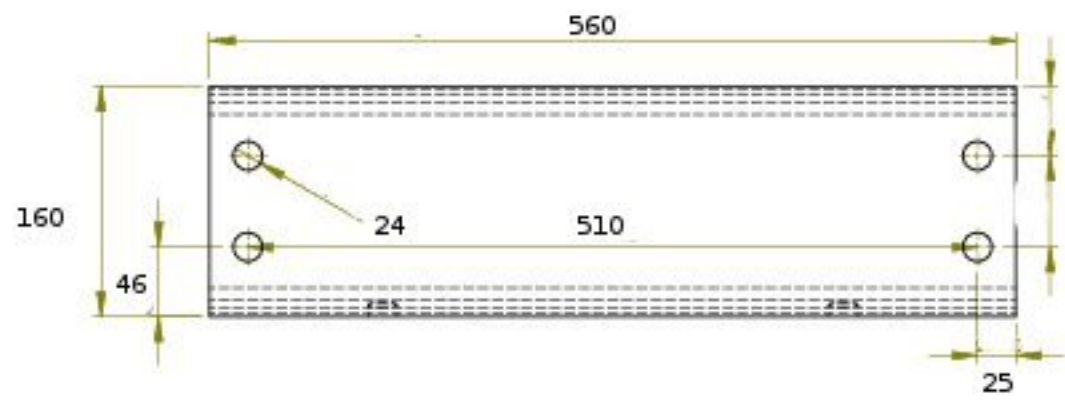
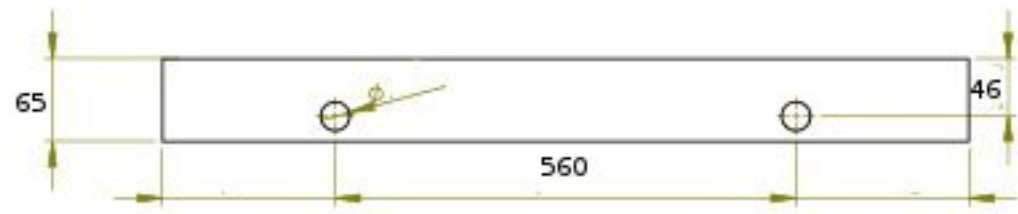


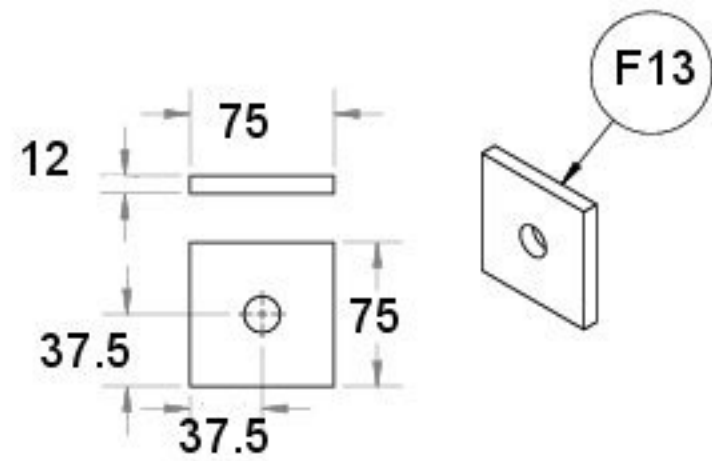
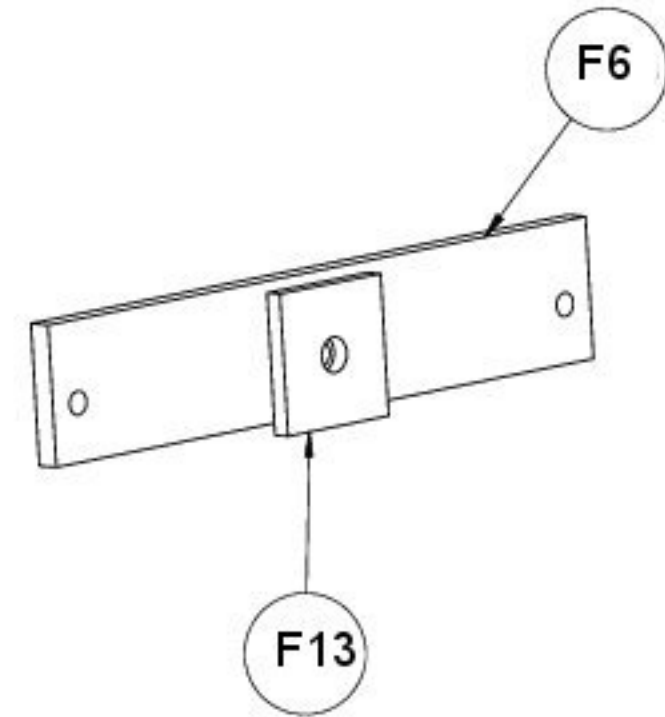
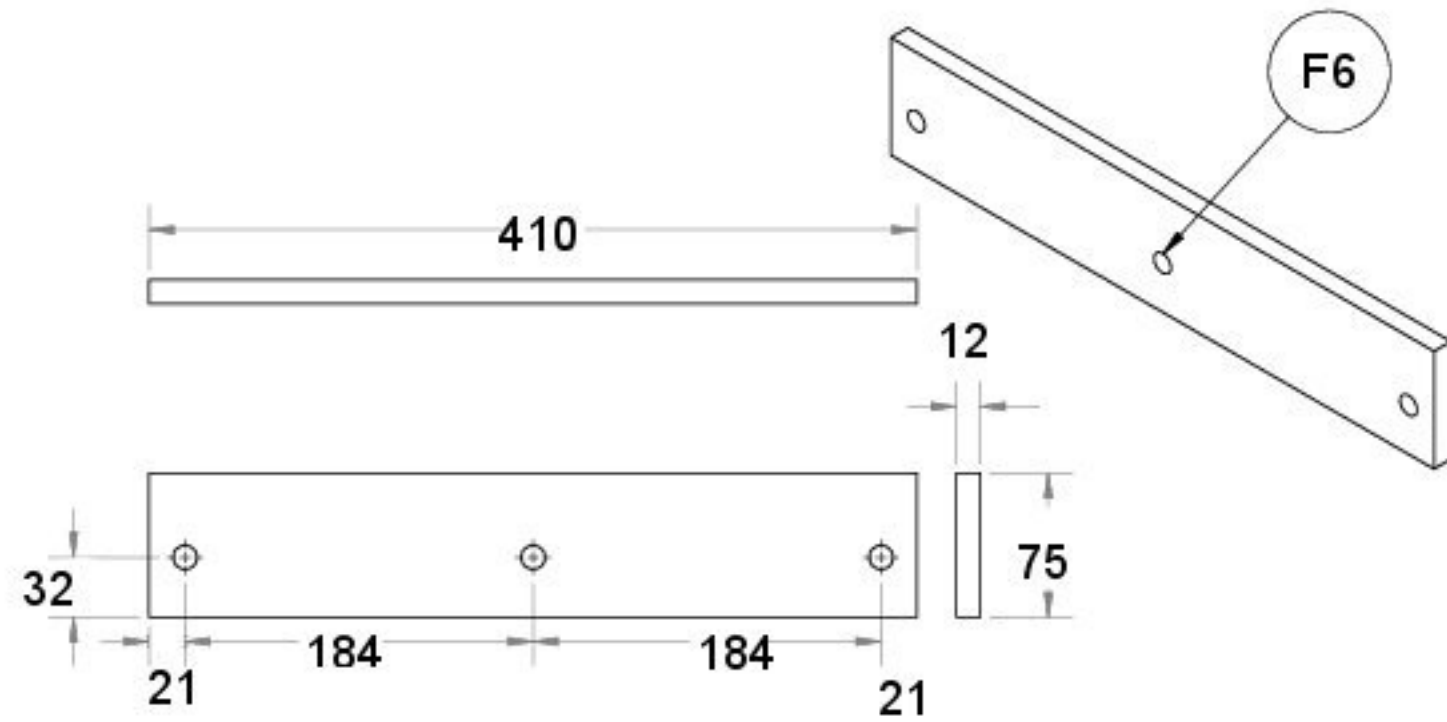
F1	角钢	50*50*6	160	2	污垢阻滞剂
F2	螺杆	M20, 8.8	95	4	调节螺栓
F3	U型槽钢	160	760	2	抽屉梁
F4	U型槽钢	160	560	6	横梁
F5	扁钢	75*10	610	2	横梁加强
F6	扁钢	75*12	410	2	滚柱导轨
F7	U型槽钢	160	340	2	间隔
F8	U型槽钢	160	1350	2	垂直波束
F9	螺栓和螺母	M24, 10.9	80	32	10.9 或更高
F10	螺栓	M12, 8.8	75	2	8.8
F11	螺栓	M12, 8.8	55	4	8.8
F12	V型槽轴承	R=45, $\varphi=12$	20	4	
F13	螺母	M16	80	10	螺母
F14	镀锌螺母	M16	80	4	镀锌螺母
F15	扁钢	75*12	75	2	抽屉间隔
参考号码	类型	大小	长度	数量	名称
		框架			







UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH TOLERANCES: LINEAR: ANGULAR:		FINISH:	DEBUR AND BREAK SHARP EDGES		NON-TO SCALE DRAWING		REVISION
NAME	SIGNATURE	DATE			TITLE 横梁		
DRAWN					DRAWN NO.		
CHKD					SCALE 1:5		
APP'VD					SHEET 1 OF 1		
MFG					A3		
QA				MATERIAL:			
				WEIGHT:			



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN:				NAME		SIGNATURE		DATE		TITLE	
CHKD:										滚柱导轨	
APP'VD:											
MFG:											
QA:											
								MATERIAL:		DWG NO.	
								WEIGHT:		SCALE 1:4	
										SHEET 1 OF 1	
										A3	

Build the frame with careful attention to precision in aligning the vertical and horizontal members.

Spacers located just below the upper horizontal member.

