

NOTES:

- 1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.24, ASME Y14.5, AND ASME Y14.100.
- 2. WELD PER OSE 1.1.
- 3. REMOVE WELD SPATTER AND DEBRIS.
- 4. PAINT PER OSE 2.3, POLYURETHANE.
- 5. PROTECT THREADS FROM WELD SPATTER AND PAINT.



| | | | |
|----------|--------------|---|------|
| 6 | 001-0118-001 | Flat, Grate Support | 1 |
| 5 | 000-0004-008 | 3/4-10 Heavy Hex Nut, SAE J995 Grade 5, Steel | 2 |
| 4 | 001-0071-001 | Rod, Grate | 33 |
| 3 | 001-0086-001 | Angle | 1 |
| 2 | 001-0069-001 | Angle | 2 |
| 1 | 001-0068-001 | Angle | 1 |
| ITEM NO. | PART NO. | DESCRIPTION | QTY. |

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NAME

DATE

DRAWN

YYYY/MM/DD

CHECKED

YYYY/MM/DD

APPR.

YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES

.X

.XX

.XXX

± .5

± .1

± .03

± .005

THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Grate Weldment

SIZE

DWG. NO.

REV

A

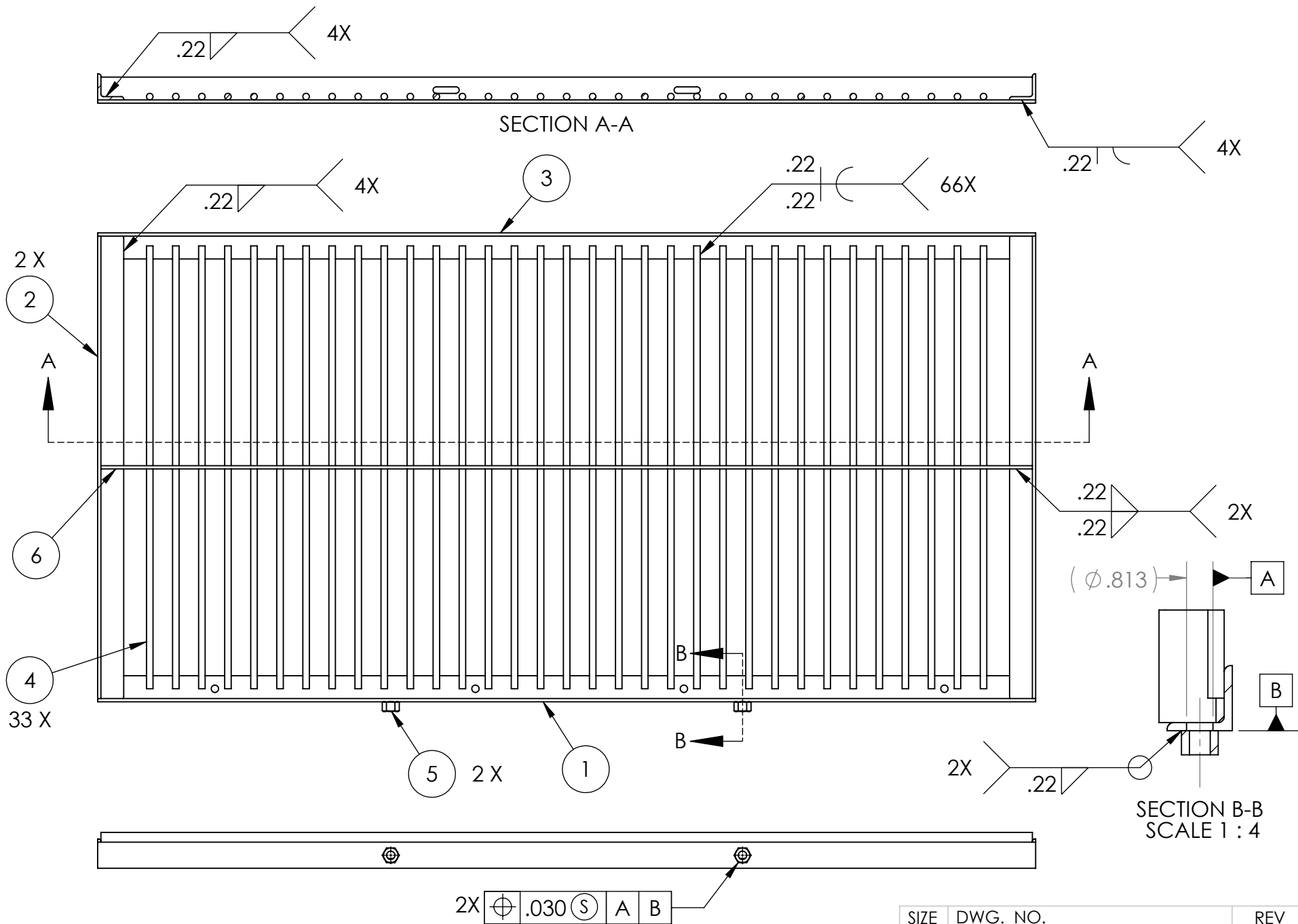
001-0070

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 2



| | | |
|------------------|-----------------------------|-----------------|
| SIZE A | DWG. NO. 001-0070 | REV A |
| PROJECT NAME | SCALE: NONE | SHEET 2 OF 2 |