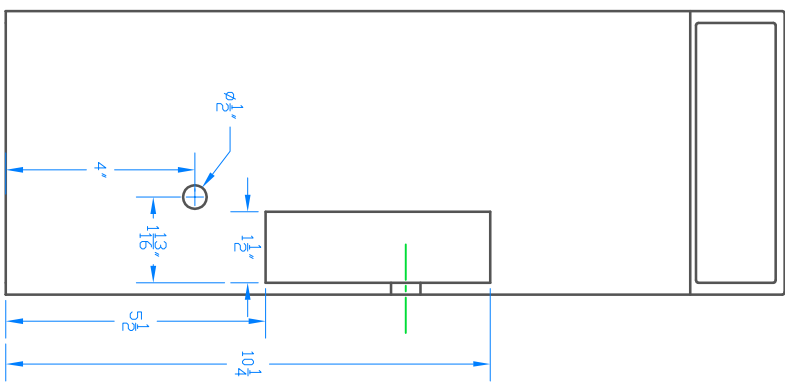
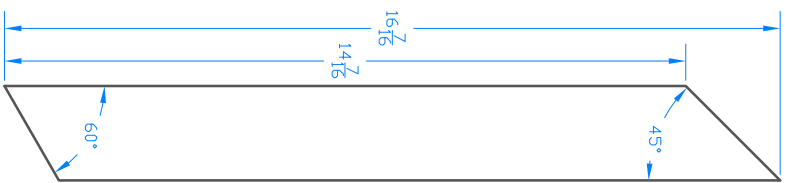
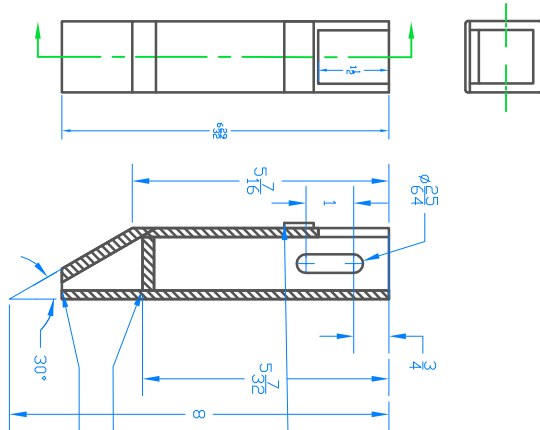
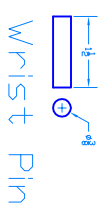
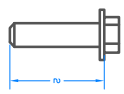
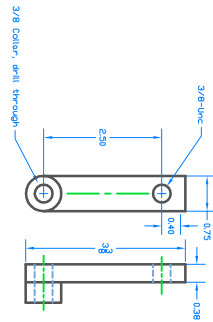
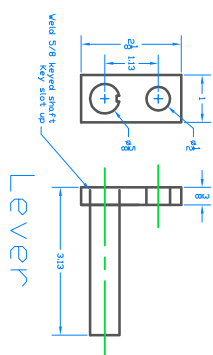
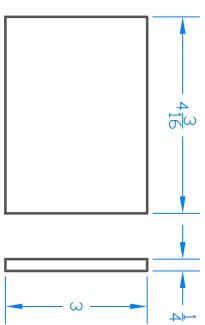
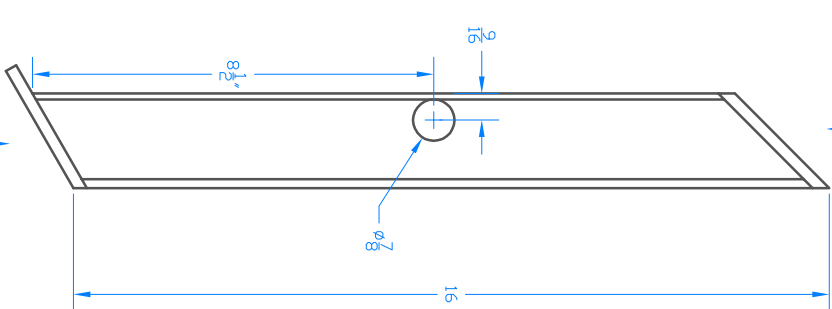


Cross-over Tube (2 x 2 x 0.188 wall)



QA tube (two mirrored)



Weld and grind shim to fit
QA tube ID. Leave 1/8 clearance.

