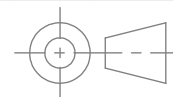


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	NAME	DATE
DRAWN	MH	2012/09/20
CHECKED	MJ	2012/09/21
APPR.	MJ	2012/09/27
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:
THE LIBERATOR V4

DESCRIPTION:

CEB Press Main
Assembly

SIZE

DWG. NO.

A

COVER SHEET

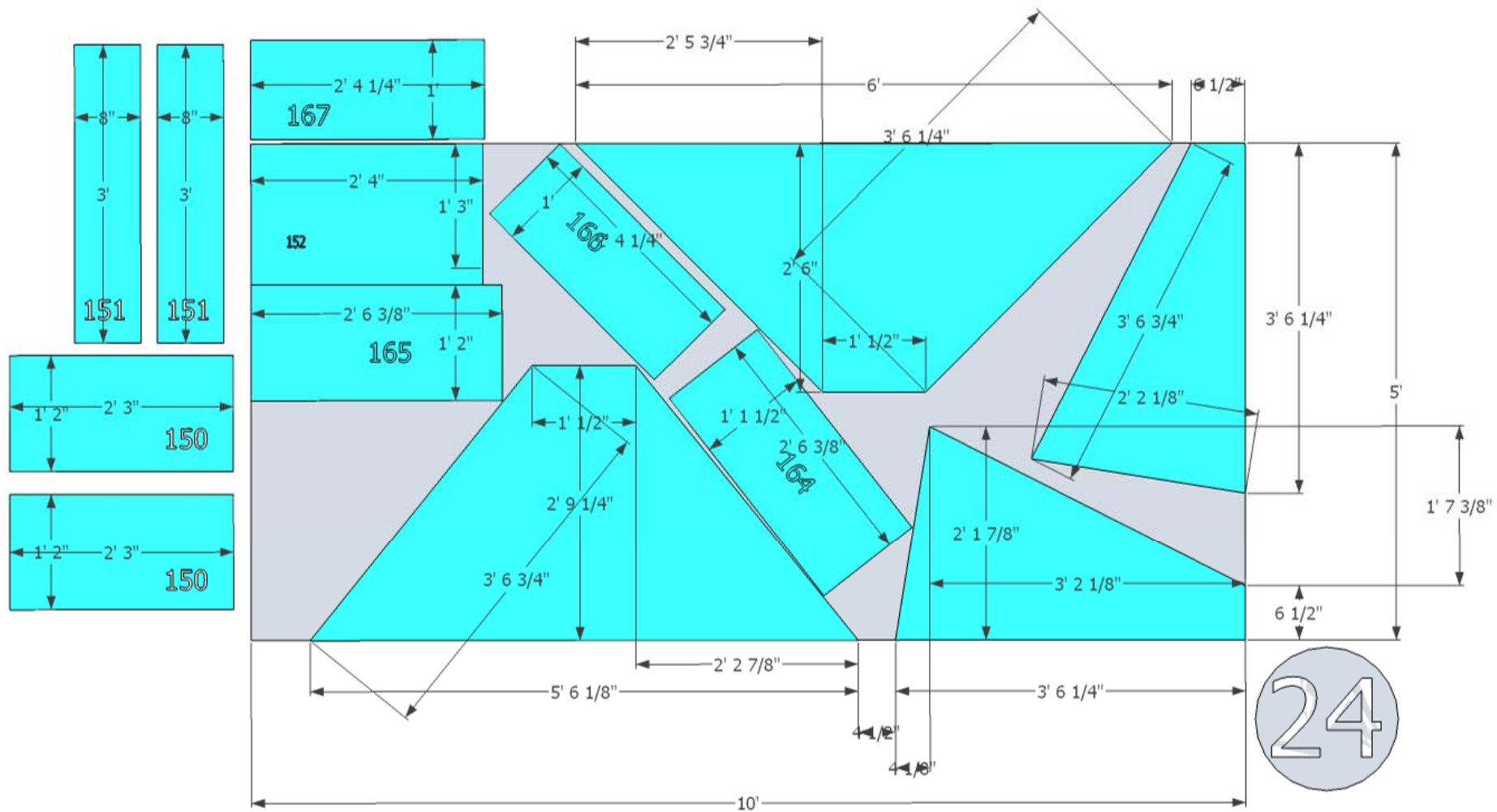
REV

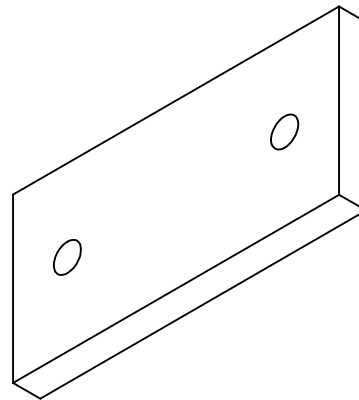
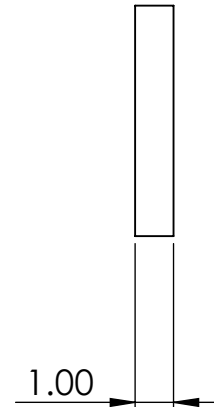
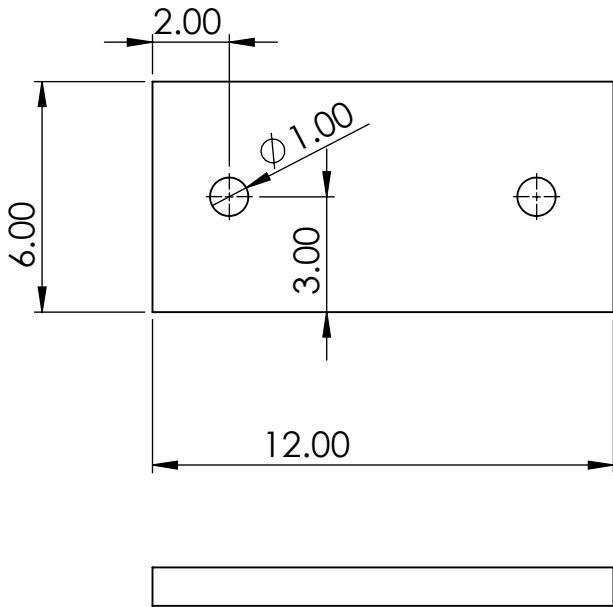
A

SCALE: NONE

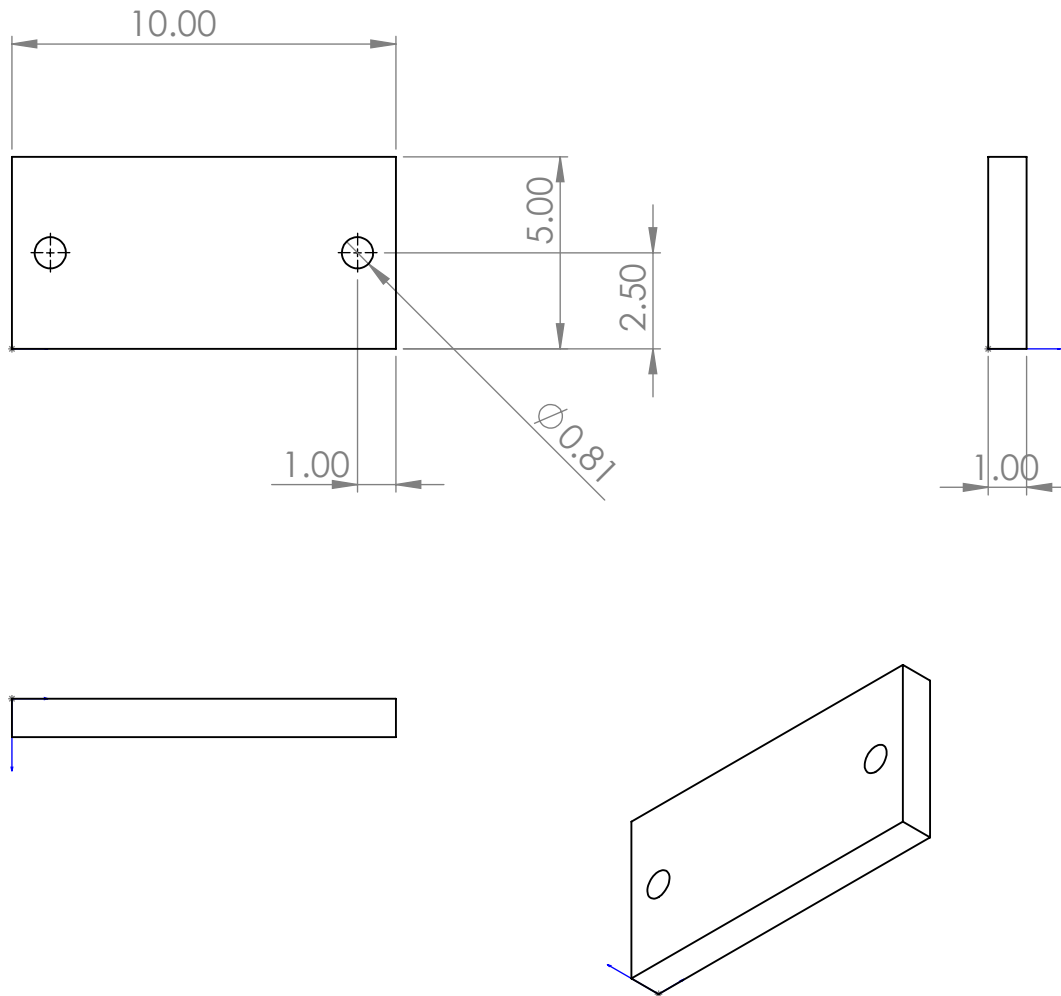
WEIGHT: XX.XLBS

SHEET 1 OF 1





DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
						Open Source Ecology			
						TITLE:			
						DWC NO.			
						Press Foot Plate AR300			
						SCALE:1:5			
						SHEET 1 OF 1			
NAME		SIGNATURE		DATE					
DRAWN									
CHK'D									
APPV'D									
MFG									
Q.A						MATERIAL:			
						WEIGHT:			

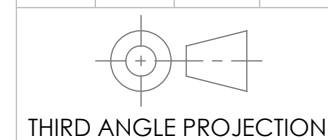


26

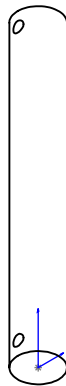
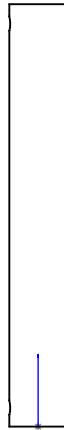
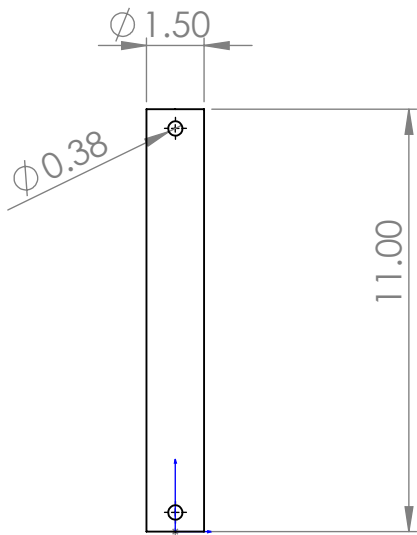


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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



PROJECT:		
DESCRIPTION:		
Press Foot - Lower		
SIZE	DWG. NO.	REV
A	01-035-00-0	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



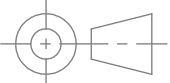
27

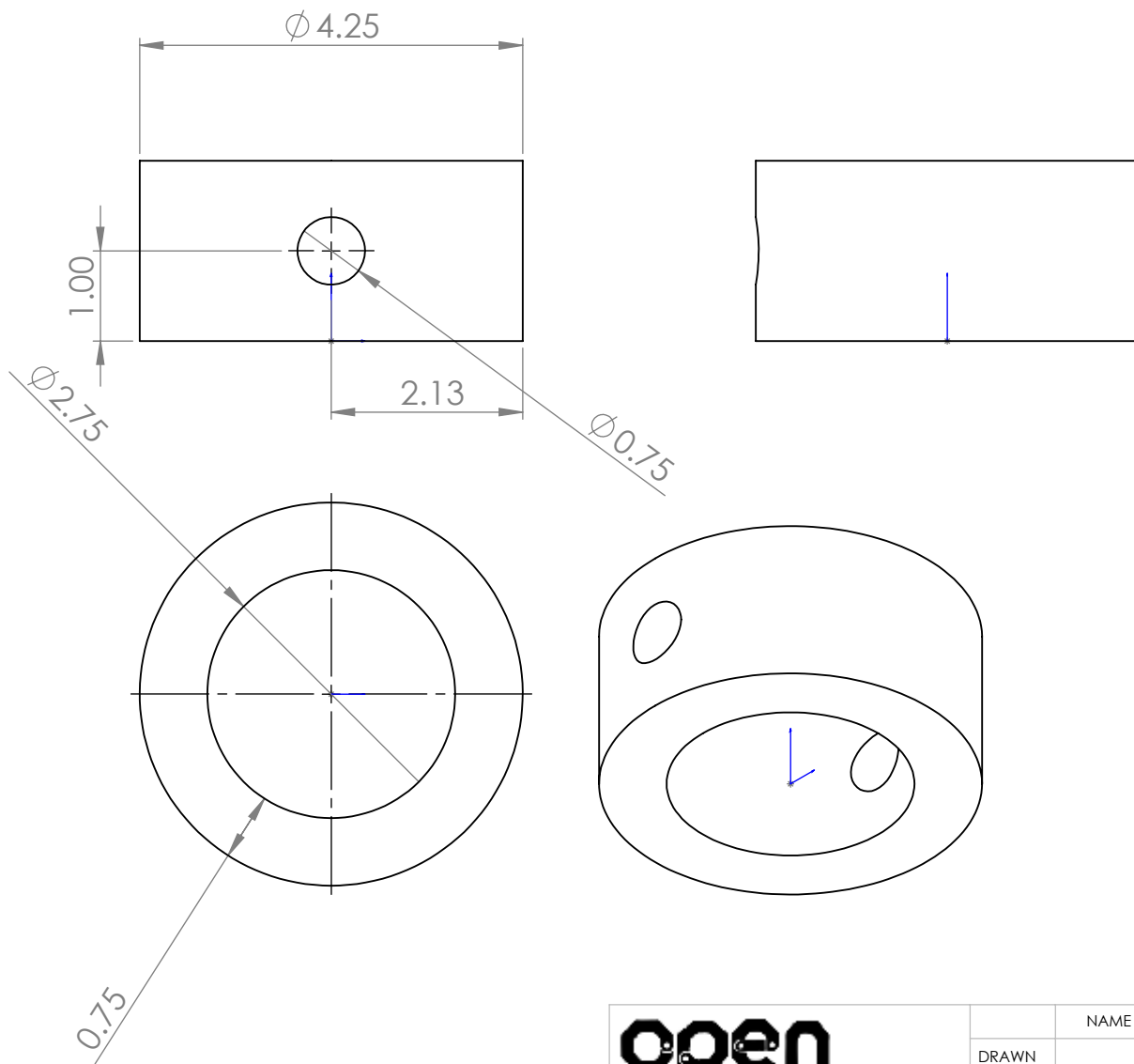


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	NAME		DATE		PROJECT:	
DRAWN			YYYY/MM/DD		DESCRIPTION: Cylinder Pin, 1.5inch	
CHECKED			YYYY/MM/DD			
APPR.			YYYY/MM/DD			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						
ANGLES	.X	.XX	.XXX			
± .5	± .1	± .03	± .005			
				SIZE DWG. NO. A 01-103-00-0		REV A
THIRD ANGLE PROJECTION				SCALE: NONE		WEIGHT: XX.XLBS
				SHEET 1 OF 1		



28

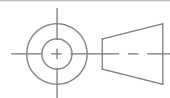


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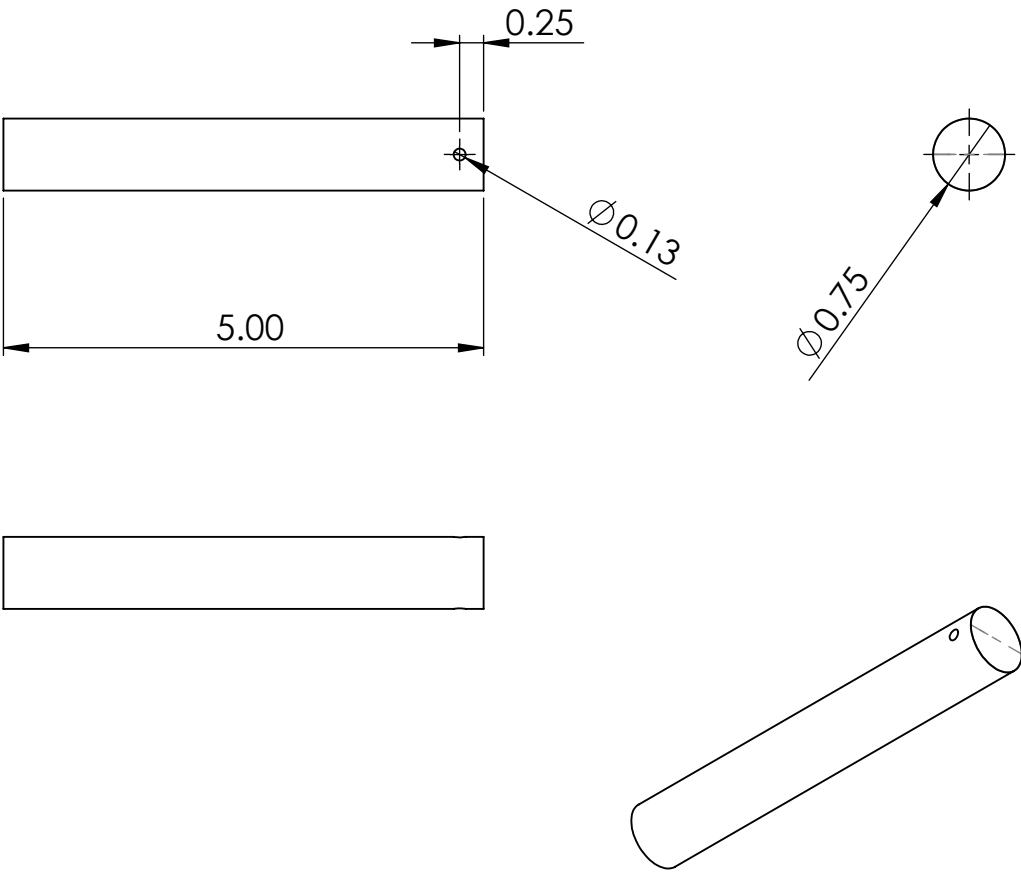
	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
$\pm .5$	$\pm .1$	$\pm .03$
		$\pm .005$



THIRD ANGLE PROJECTION

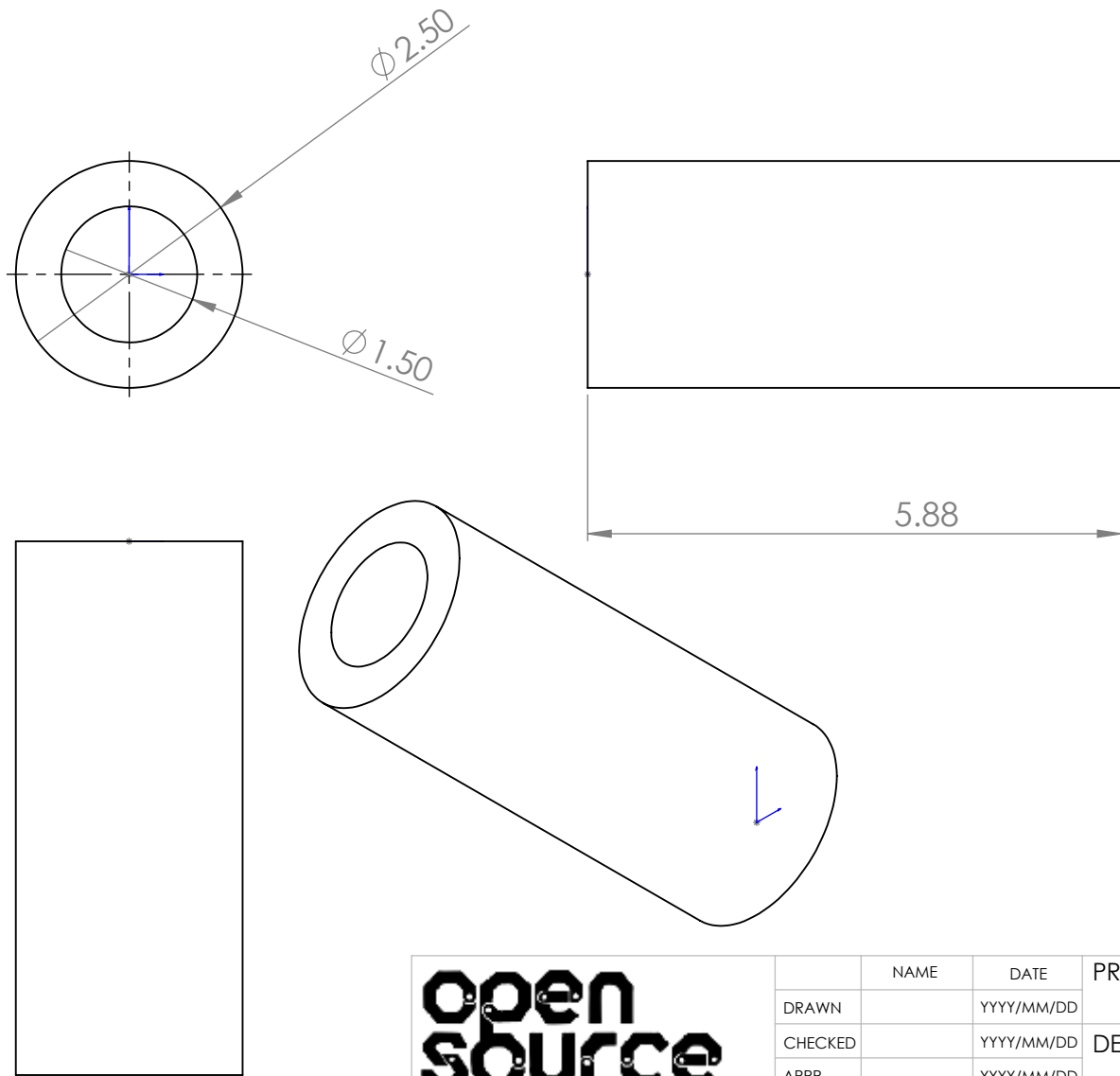
PROJECT:	
DESCRIPTION:	
SIZE	DWG. NO.
A	Press Foot Collar
SCALE: NONE	WEIGHT: XX.XLBS
SHEET 1 OF 1	

REV
A



DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION			
						Open Source Ecology					
						TITLE:					

DRAWN						DWG NO.					
CHK'D											
APPV'D											
MFG											
Q.A						MATERIAL:		Press Foot Pin		A4	
WEIGHT:						SCALE:1:2		SHEET 1 OF 1			

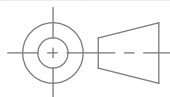


35



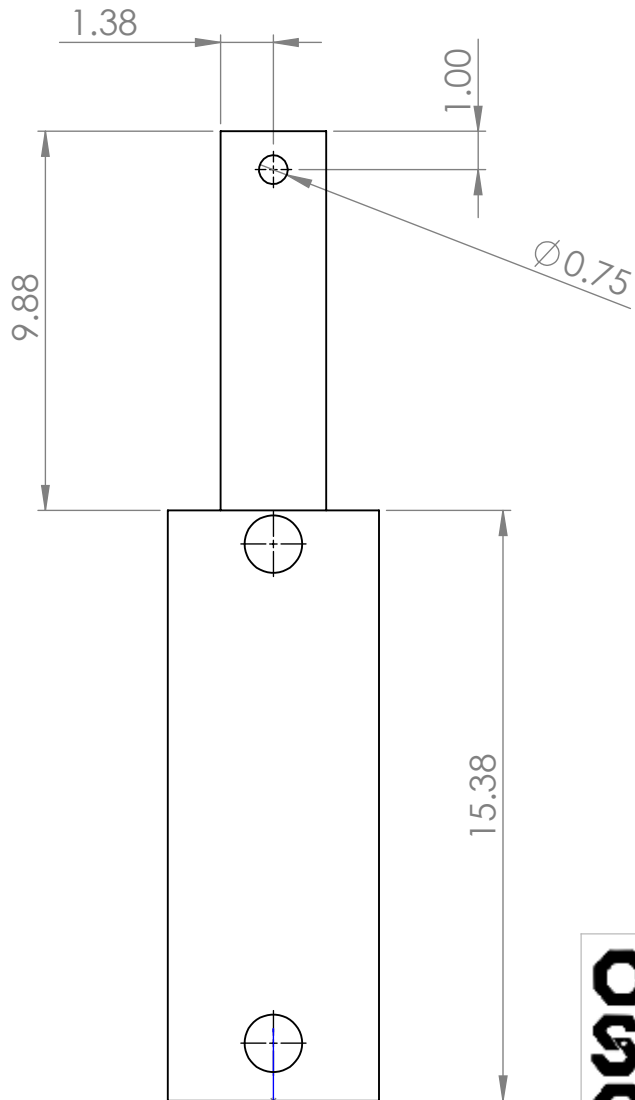
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION:			
SIZE	DWG. NO.	REV	
A	Base Cross Post	A	
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1	



41

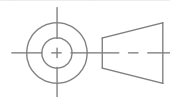


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Gladiator
Cylinder, 12in

SIZE

DWG. NO.

A PMC-21012

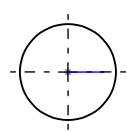
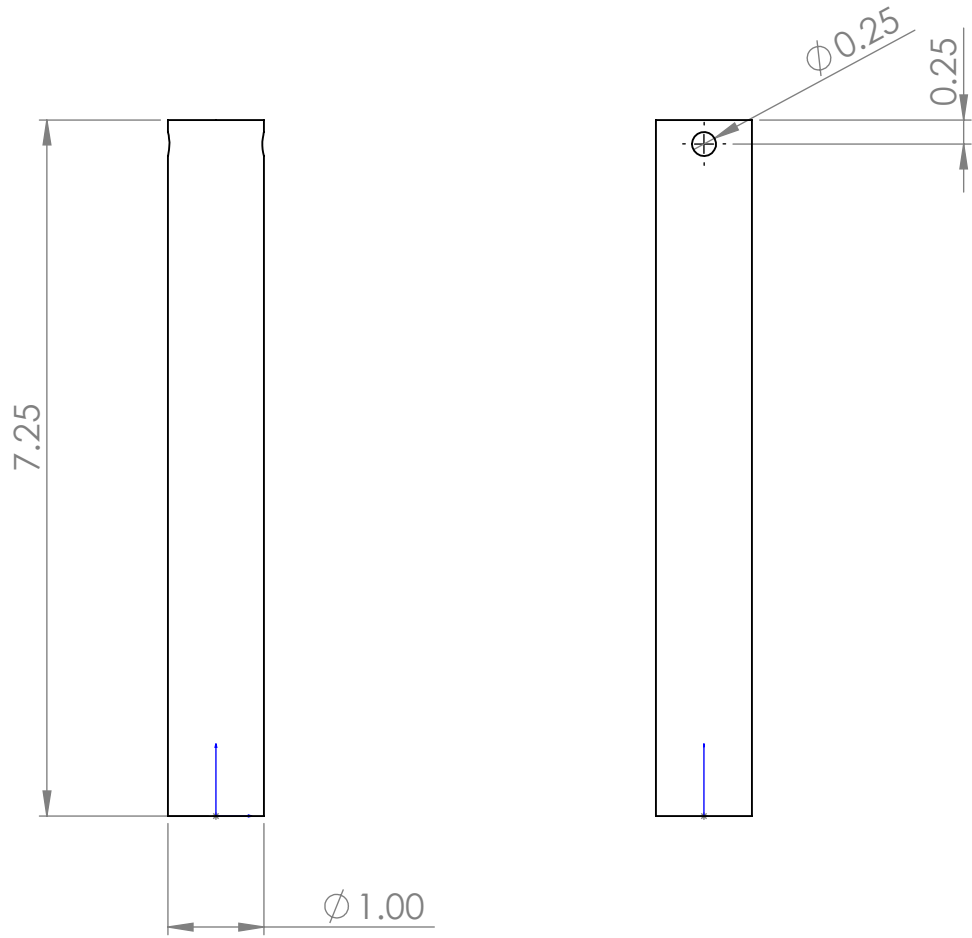
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



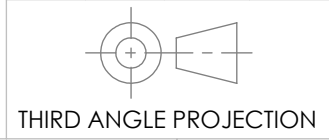
1X 46



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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

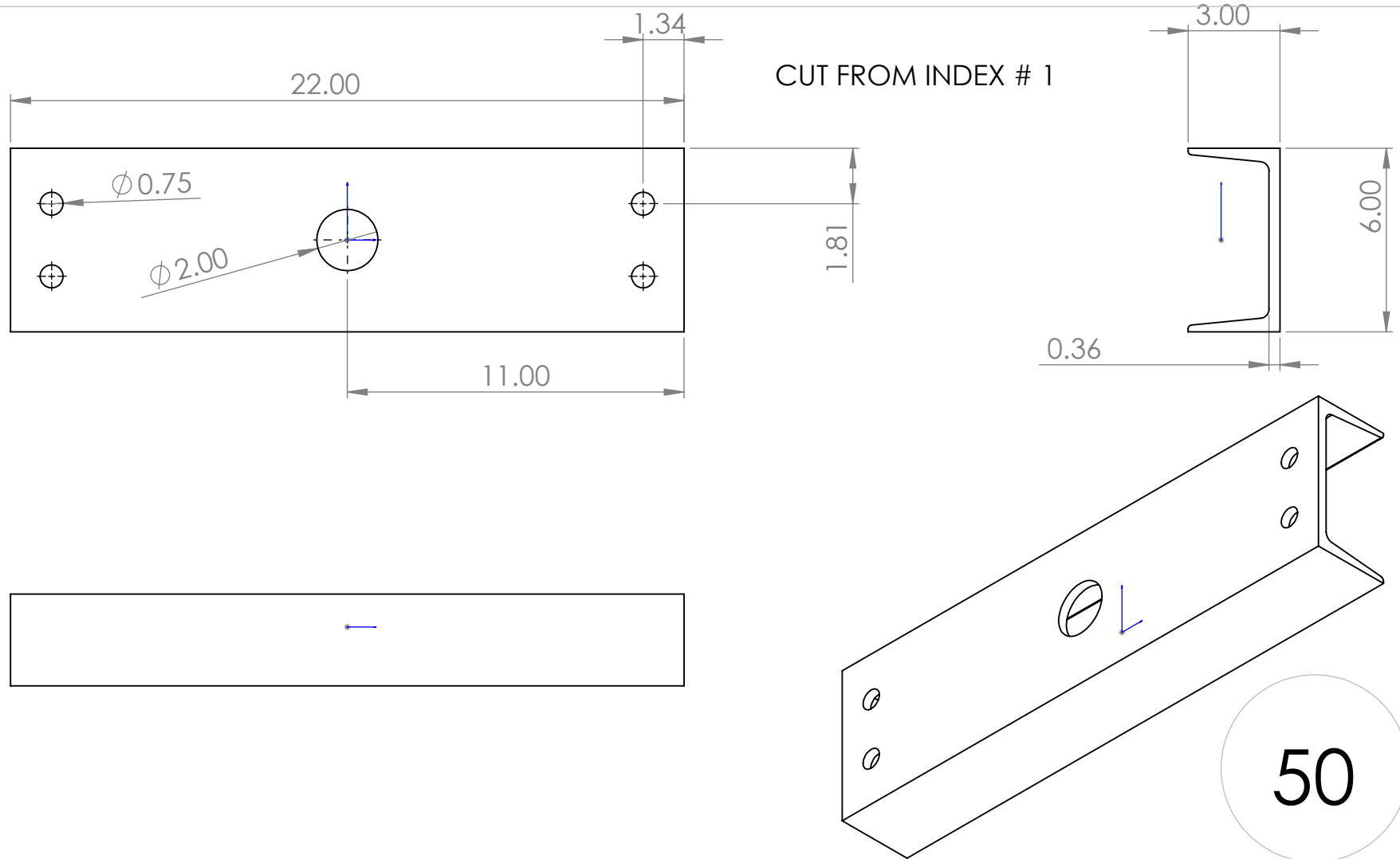
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



PROJECT:

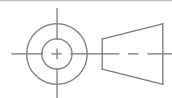
DESCRIPTION:
 Rod, Shaker Motor

SIZE A	DWG. NO. 01-046-00-0	REV A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Channel, Main
Frame

SIZE

A

DWG. NO.

01-041-00-0

REV

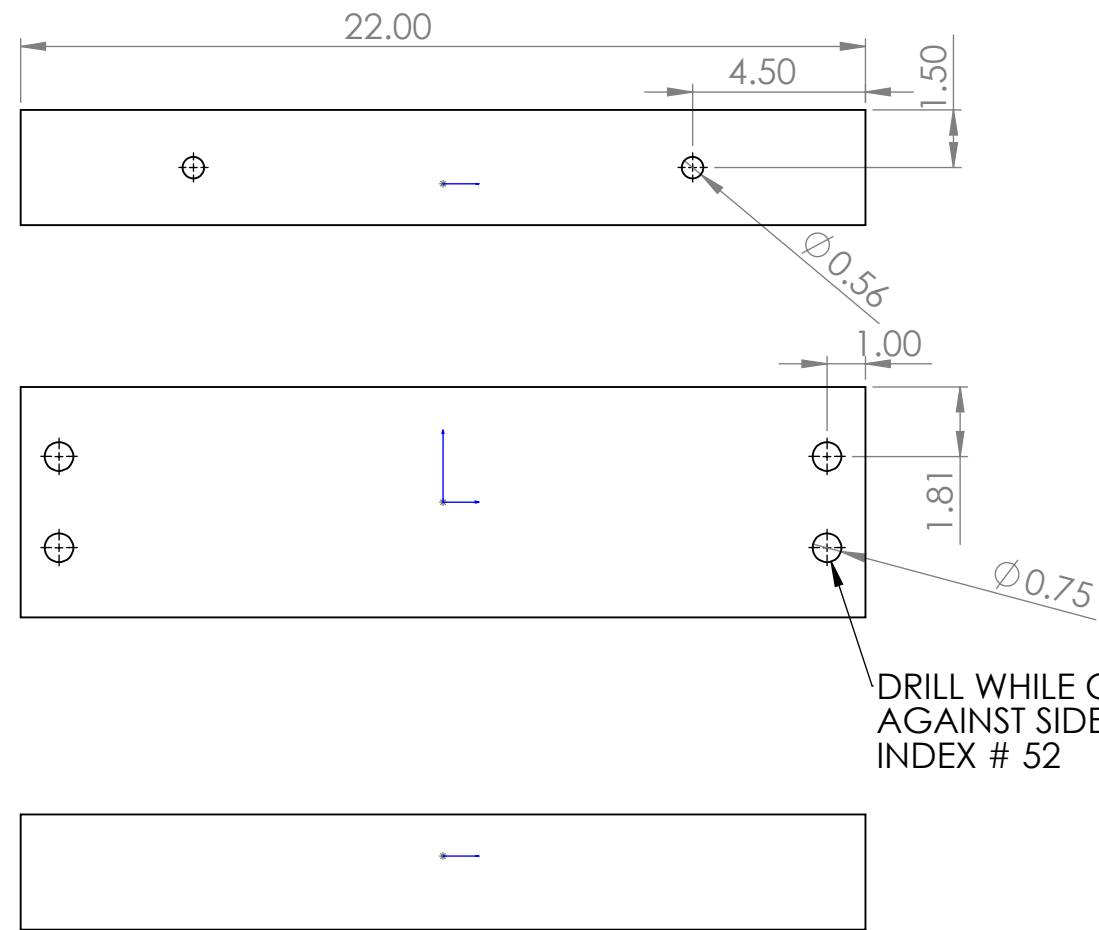
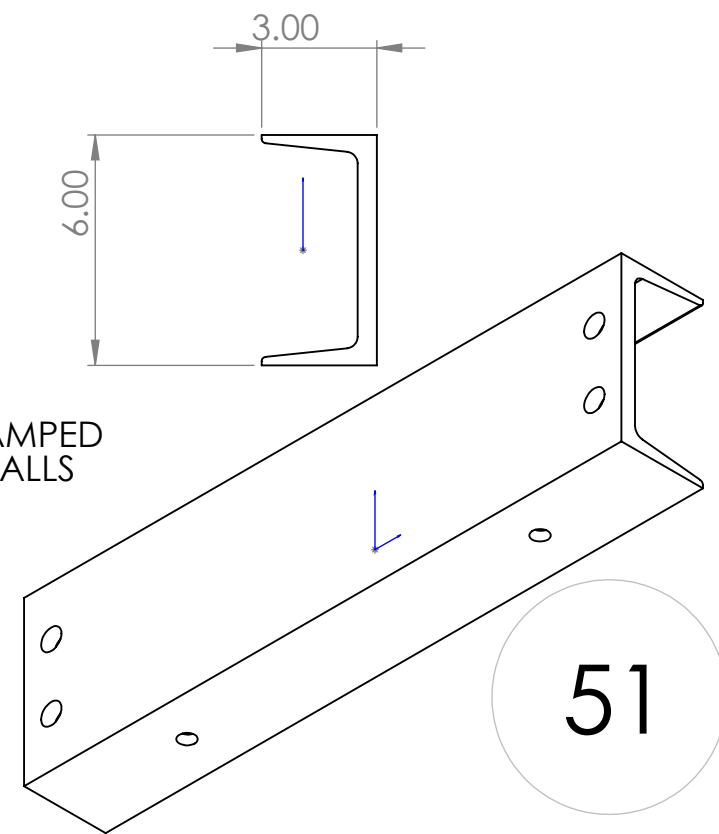
A

SCALE: NONE

WEIGHT: XX.XLBS

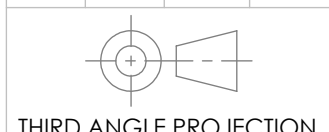
SHEET 1 OF 1

CUT FROM INDEX #1



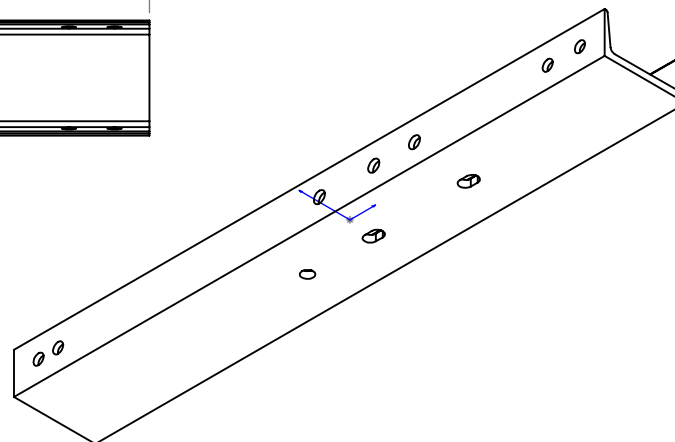
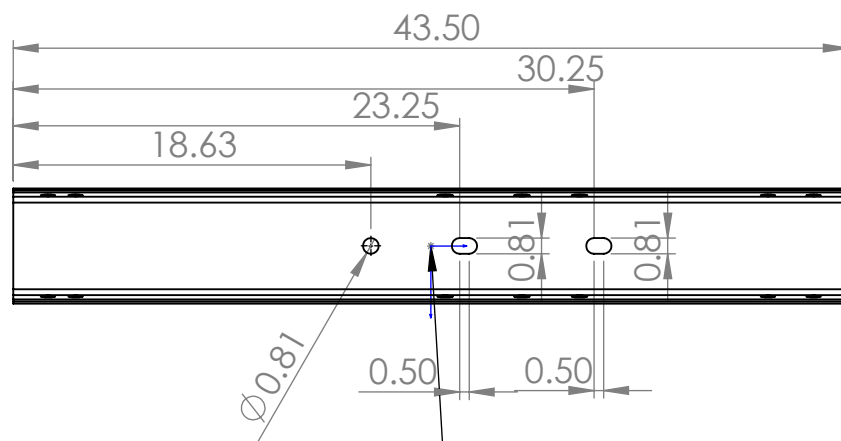
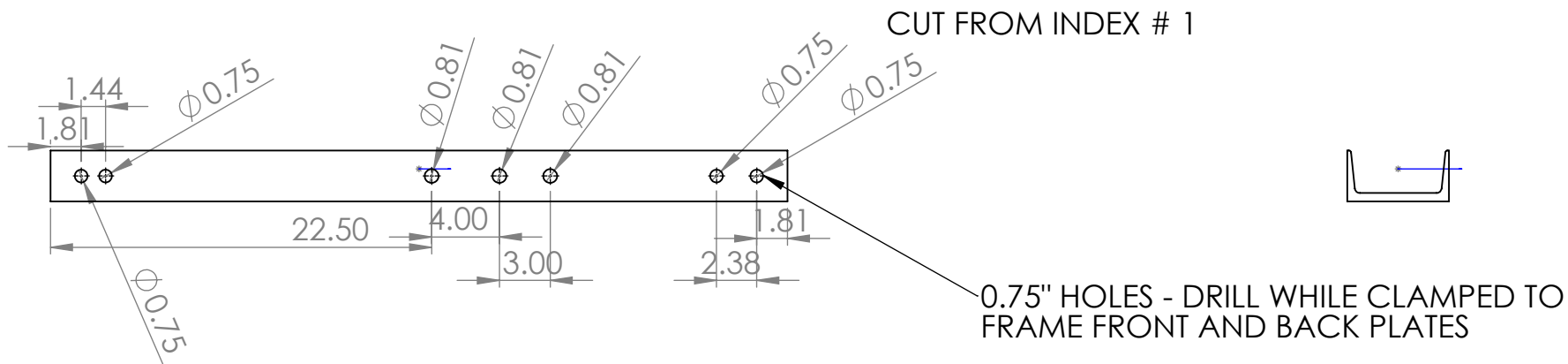
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	NAME		DATE	
DRAWN			YYYY/MM/DD	
CHECKED			YYYY/MM/DD	
APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	



THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION:			
Channel, Frame			
SIZE	DWG. NO.	REV	
A	01-014-00-0_back	A	
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1	



2X 52

FOR THE ONE OF THESE TWO MEMBERS ON THE RIGHT - VALVE SIDE - ADD A HOLE FOR A SENSOR 22.5" FROM BOTTOM, 1.5" FROM FRONT-SHAKER -SIDE

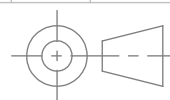
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Channel, Frame

SIZE

A

DWG. NO.

01-015-00-0

REV

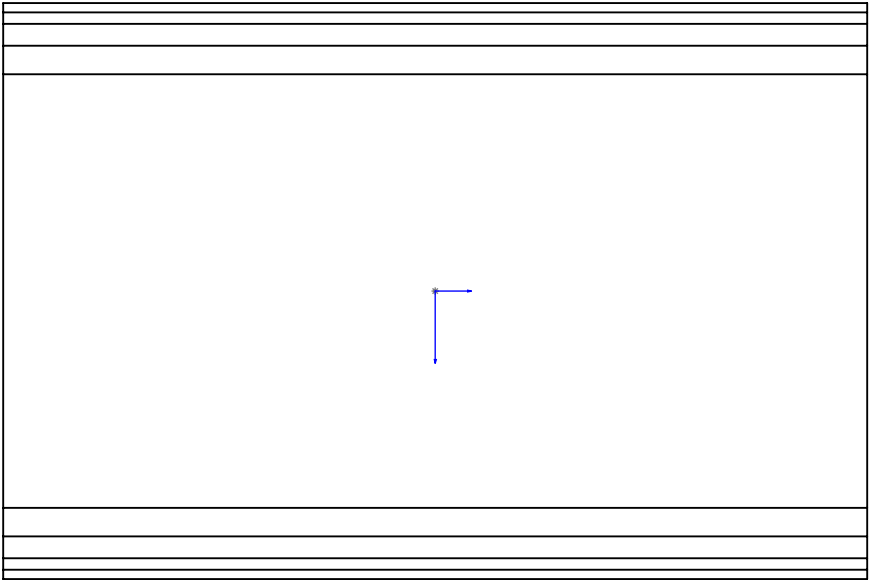
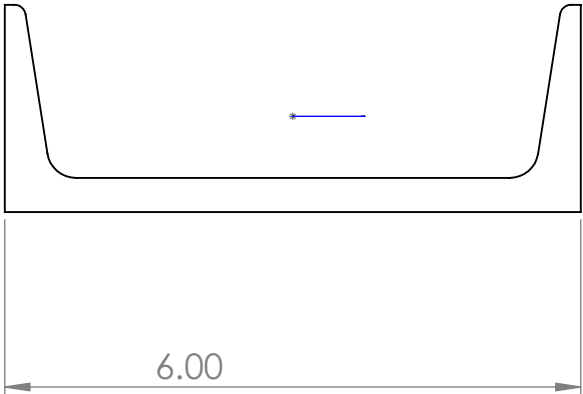
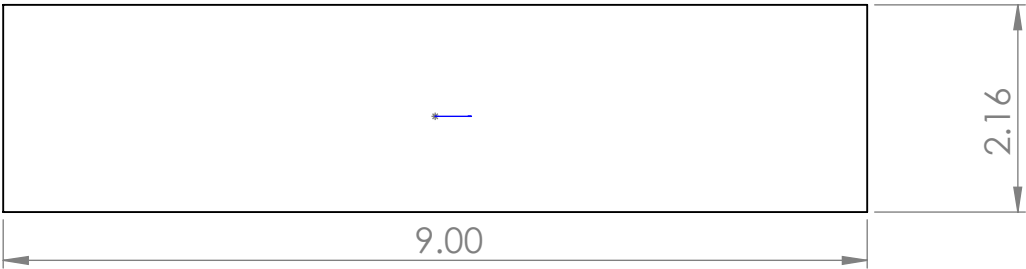
A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

CUT FROM INDEX #2

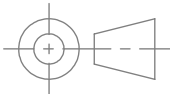


53



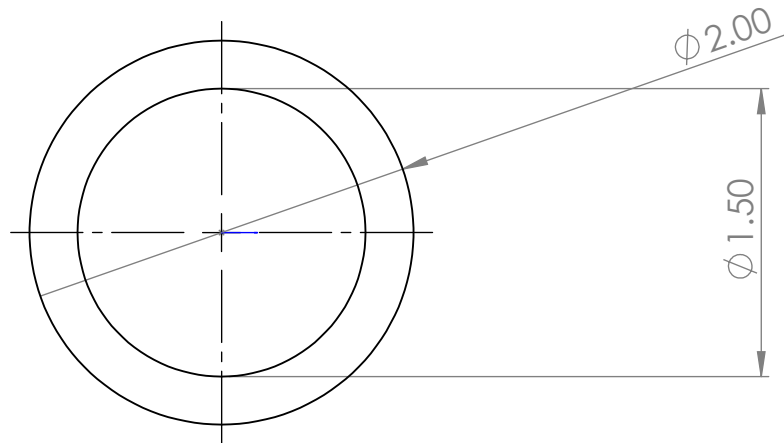
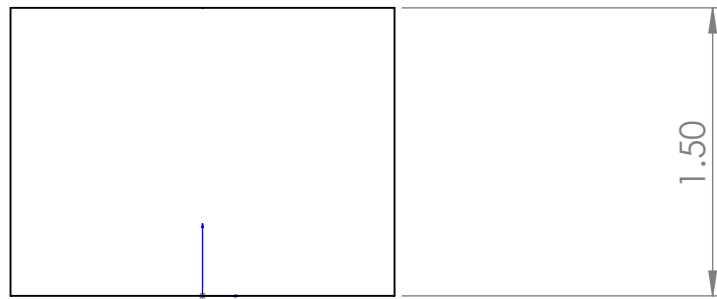
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DRAWN			YYYY/MM/DD	
CHECKED			YYYY/MM/DD	
APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	

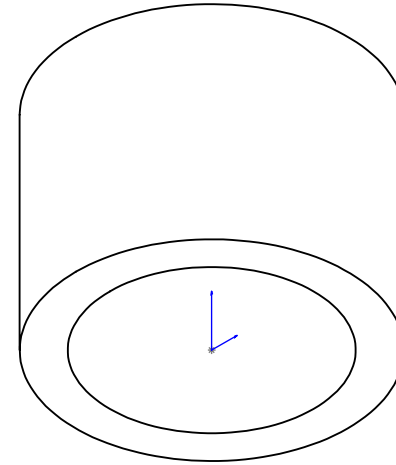


THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION:			
Channel, Frame			
SIZE	DWG. NO.		REV
A	01-034-00-0		A
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM INDEX #32



54

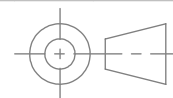


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DRAWN			YYYY/MM/DD	
CHECKED			YYYY/MM/DD	
APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

DOM Tubing

SIZE

A

DWG. NO.

01-109-00-0

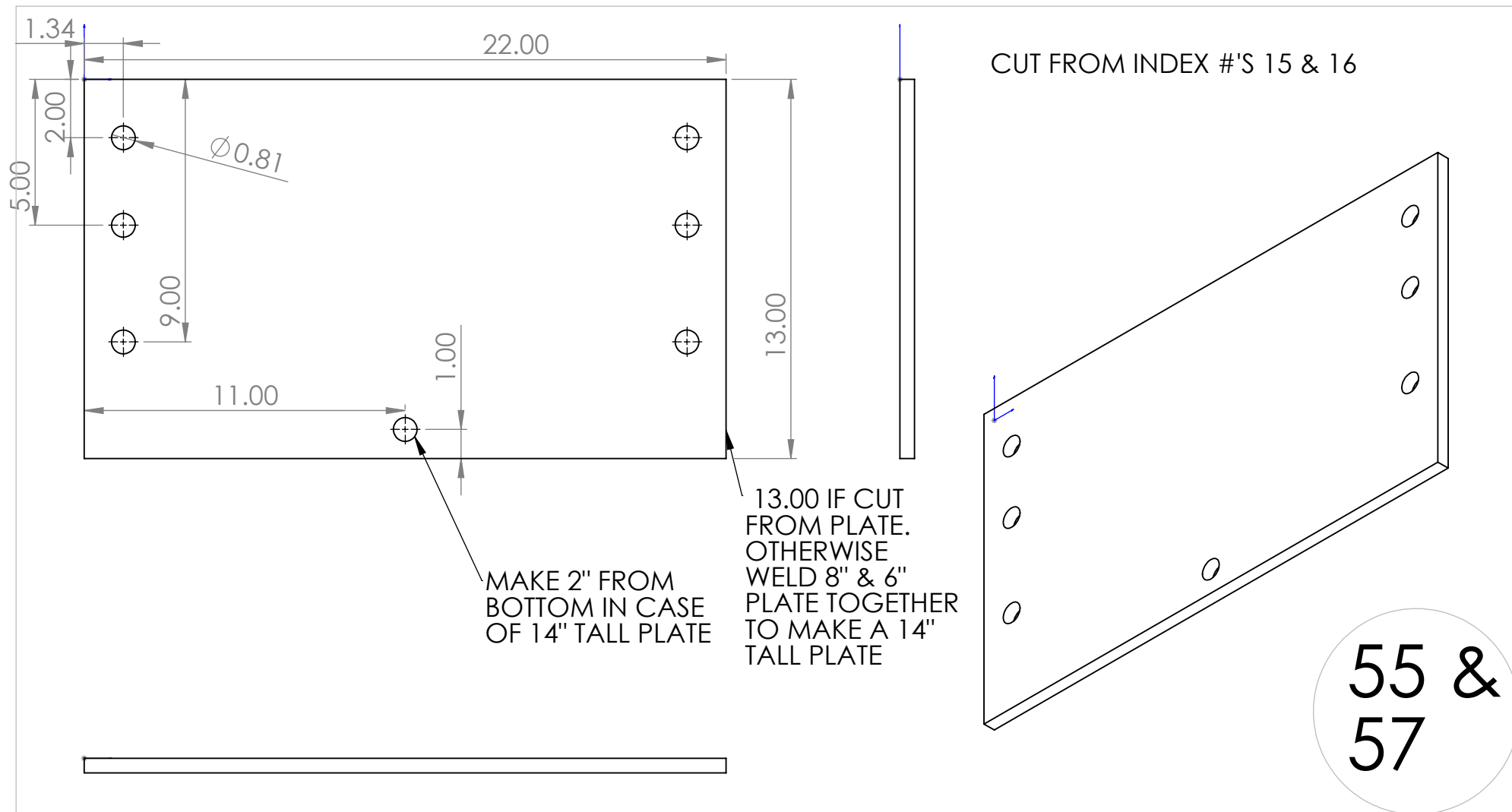
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



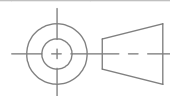
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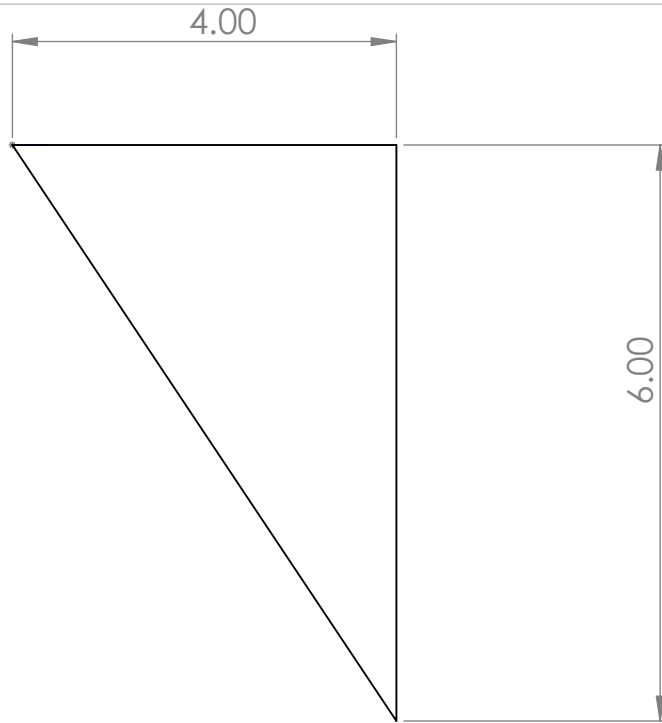
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005

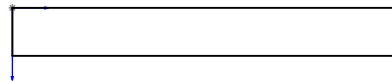
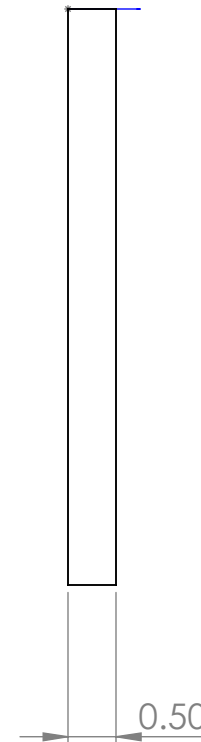


THIRD ANGLE PROJECTION

PROJECT:		
DESCRIPTION:		
SIZE	DWG. NO.	REV
A	Chamber Wall	8
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM INDEX # 15



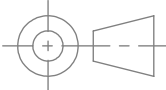
56



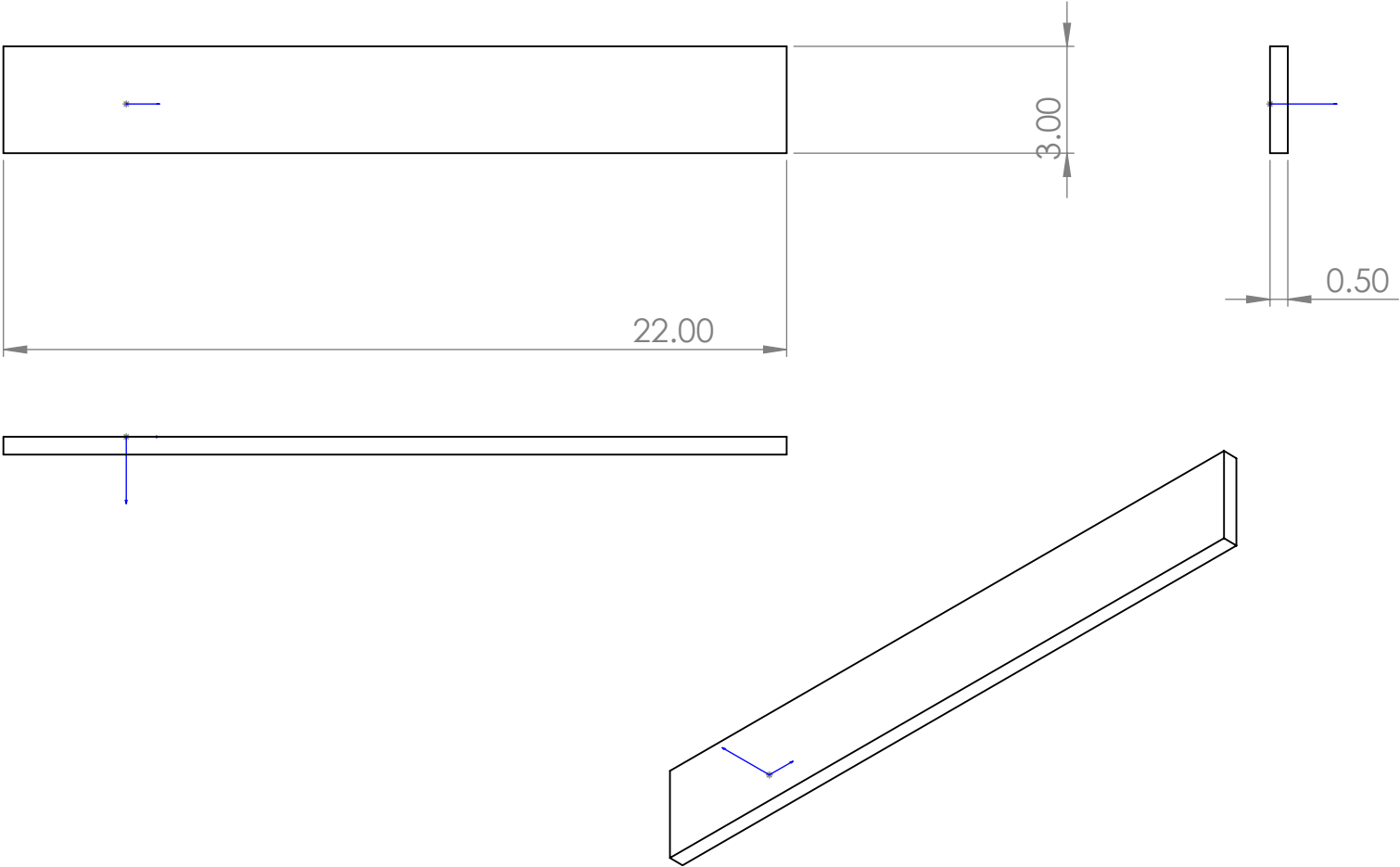
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		NAME		DATE		PROJECT: DESCRIPTION:					
DRAWN				YYYY/MM/DD							
CHECKED				YYYY/MM/DD							
APPR.				YYYY/MM/DD							
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES											
ANGLES		.X		.XX		.XXX					
± .5		± .1		± .03		± .005					
						SIZE		DWG. NO.		REV	
THIRD ANGLE PROJECTION						A		Arm Support		A	
SCALE: NONE				WEIGHT: XX.XLBS				SHEET 1 OF 1			

CUT FROM INDEX # 17

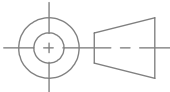


58



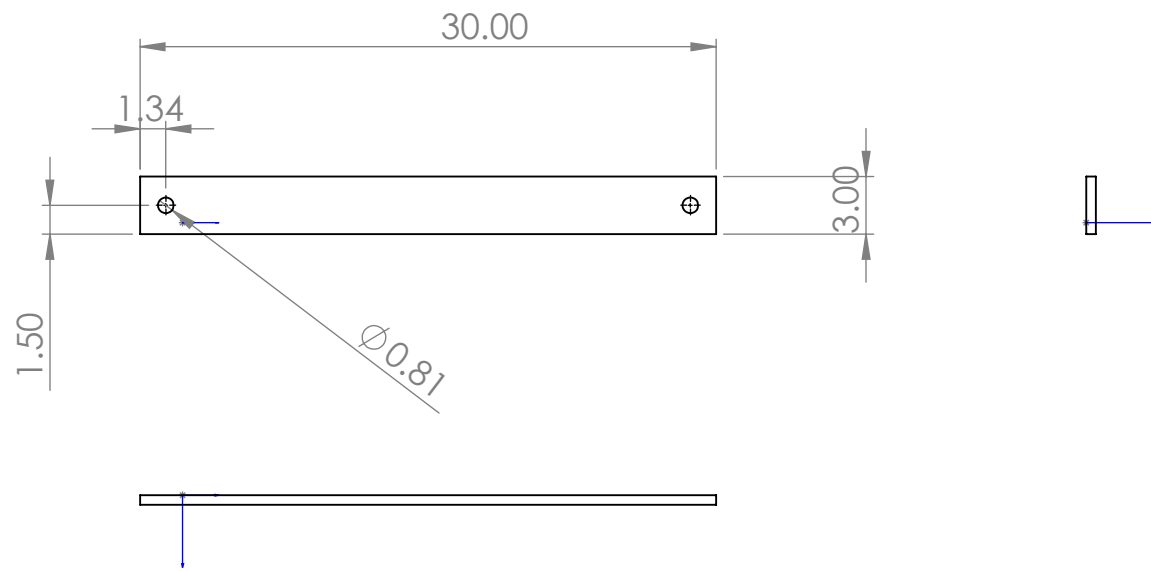
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	NAME		DATE
DRAWN			YYYY/MM/DD
CHECKED			YYYY/MM/DD
APPR.			YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005

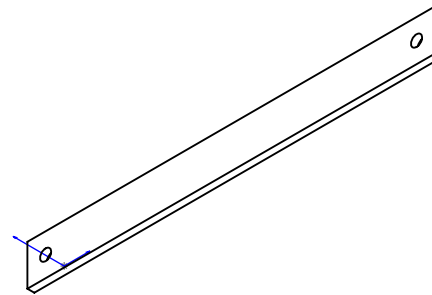


THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION:			
SIZE	DWG. NO.		REV
A	Chamber wall		Ang
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1	



CUT FROM INDEX # 17



2X 59



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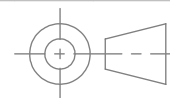
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



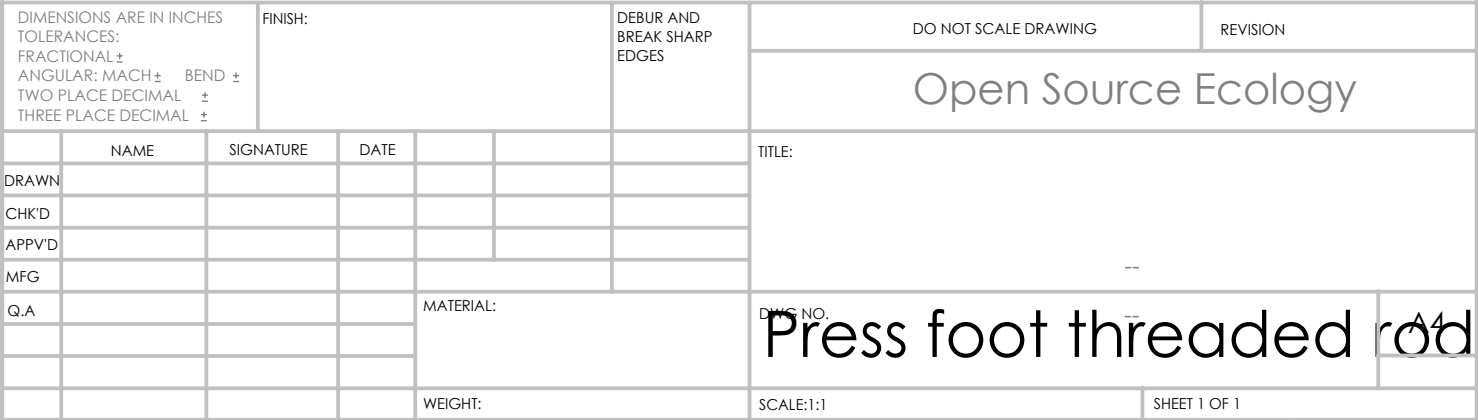
THIRD ANGLE PROJECTION

PROJECT:

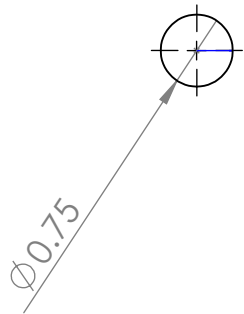
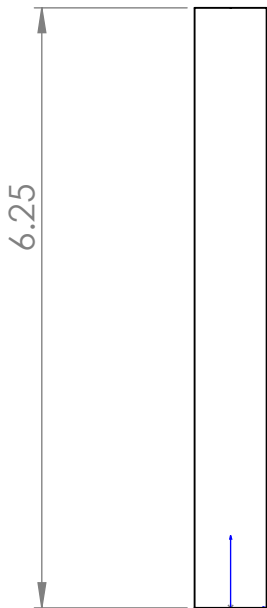
DESCRIPTION:

SIZE DWG. NO. REV
A Top Chamber Wall


SCALE: NONE WEIGHT: XX.XLBS SHEET 1 OF 1



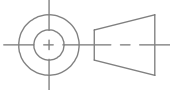
CUT FROM #19

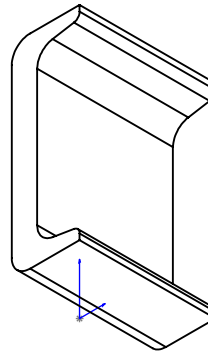
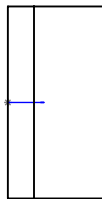
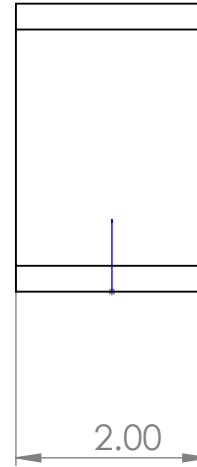
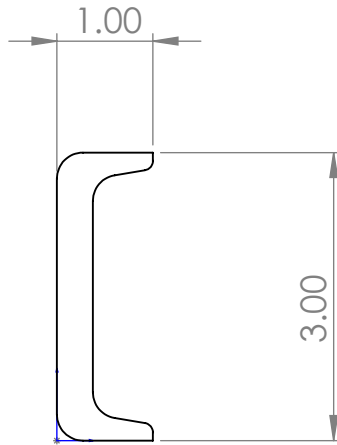


2 X 61



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		NAME		DATE		PROJECT:					
DRAWN				YYYY/MM/DD		DESCRIPTION: Threaded Rod					
CHECKED				YYYY/MM/DD							
APPR.				YYYY/MM/DD							
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES											
ANGLES		.X		.XX		.XXX					
± .5		± .1		± .03		± .005					
						SIZE		DWG. NO.		REV	
THIRD ANGLE PROJECTION						A		TROD 0.7500-1		x6.	
SCALE: NONE				WEIGHT: XX.XLBS				SHEET 1 OF 1			



CUT FROM #10

62

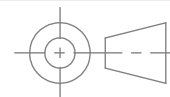


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Channel, Cylinder
Support

SIZE

A

DWG. NO.

01-112-00-0

REV

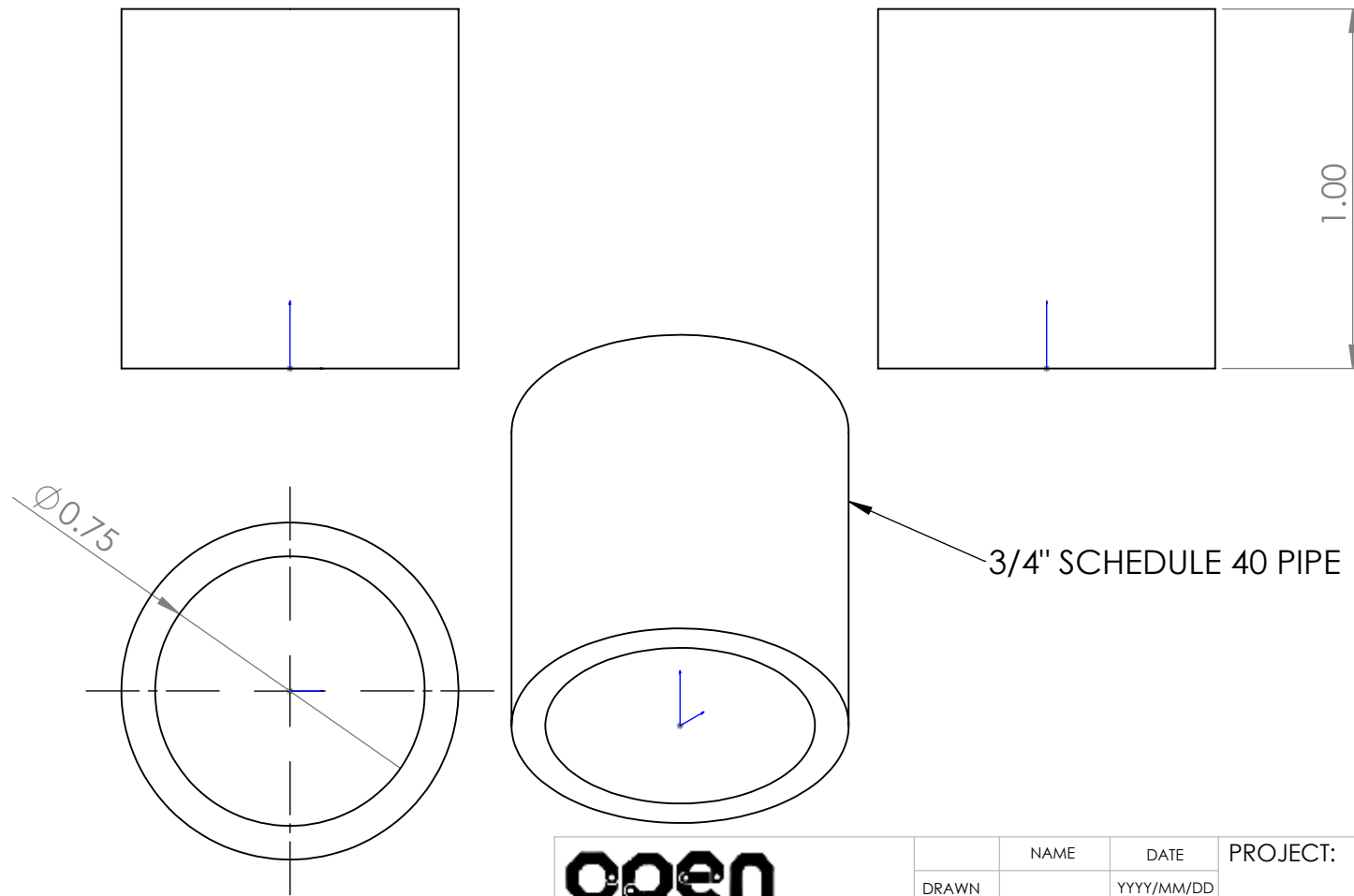
A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

CUT FROM #18



63

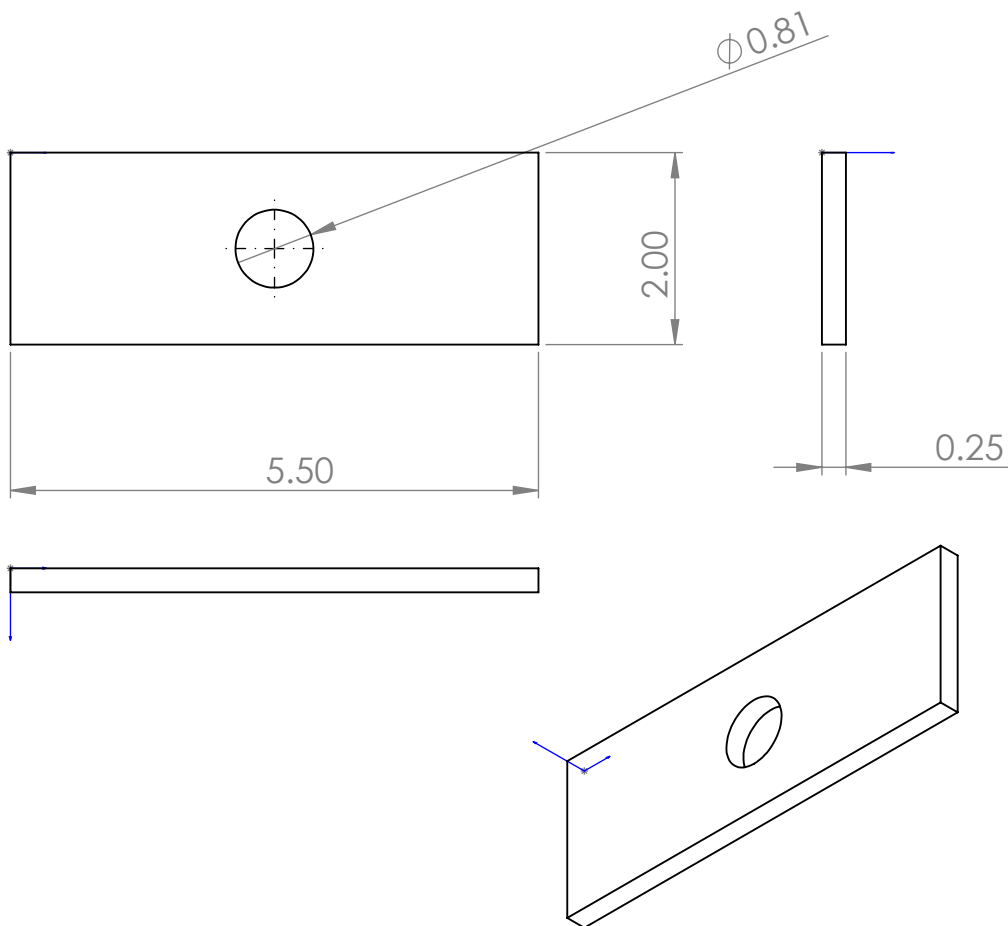


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NAME		DATE	PROJECT:	
DRAWN		YYYY/MM/DD	DESCRIPTION: Tube	
CHECKED		YYYY/MM/DD		
APPR.		YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			SIZE DWG. NO. REV A 01-111-00-0 A	
ANGLES ± .5	.X ± .1	.XX ± .03		
THIRD ANGLE PROJECTION			SCALE: NONE	WEIGHT: XX.XLBS
			SHEET 1 OF 1	



CUT FROM INDEX # 9

64

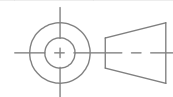


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE

DWG. NO.

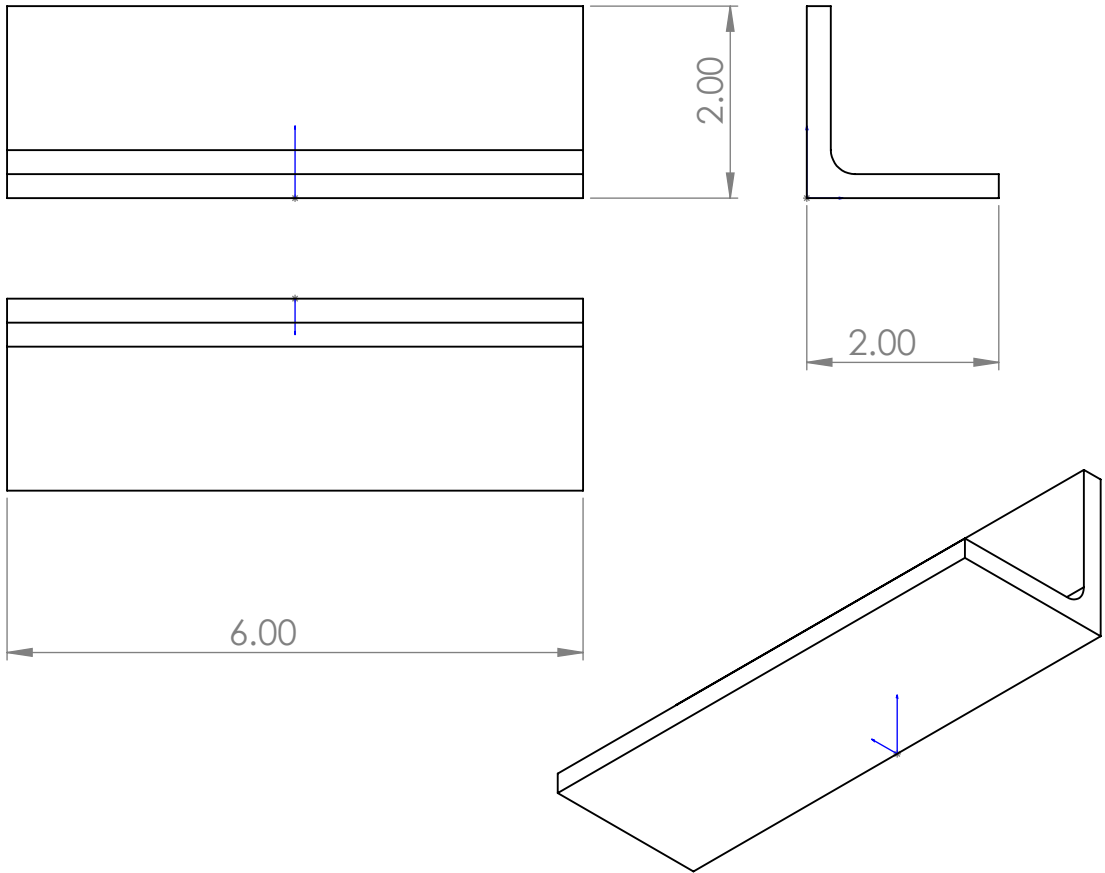
REV

A Compression Space


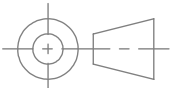
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WEIGHT: XX.XLBS

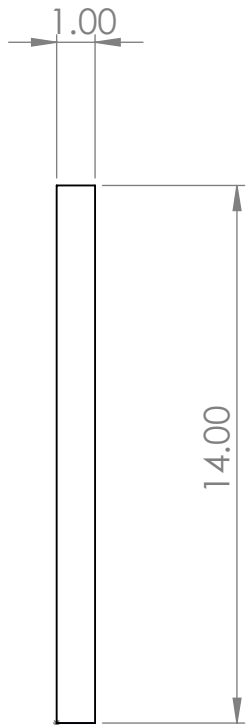
SHEET 1 OF 1



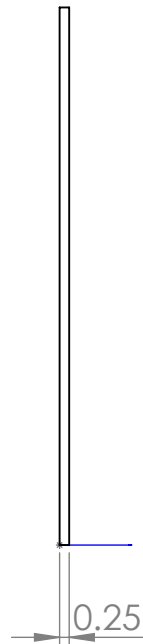
65

	NAME		DATE	PROJECT:	
	DRAWN		YYYY/MM/DD	DESCRIPTION: Angle, Support	
	CHECKED		YYYY/MM/DD		
	APPR.		YYYY/MM/DD		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X ± .5	.XX ± .1	.XXX ± .03	.XXX ± .005	
					
THIRD ANGLE PROJECTION					

SIZE	DWG. NO.	REV
A	01-107-00-0	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM #36



1x66



LICENSE INFORMATION

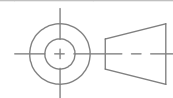
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate, Magnet
Holder

SIZE

A

DWG. NO.

01-093-00-0

REV

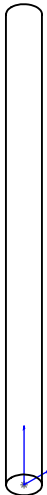
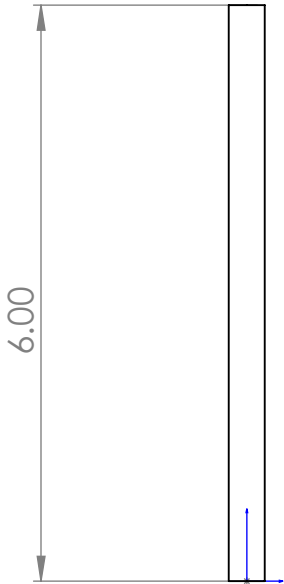
A

SCALE: NONE

WEIGHT: XX.XLBS


SHEET 1 OF 1

CUT OUT OF REBAR OR #36

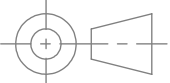


1X 67





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	NAME		DATE		PROJECT:	
DRAWN			YYYY/MM/DD		DESCRIPTION: Rebar, 0.375inch	
CHECKED			YYYY/MM/DD			
APPR.			YYYY/MM/DD			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						
ANGLES	.X	.XX	.XXX			
± .5	± .1	± .03	± .005			
				SIZE DWG. NO.		REV
THIRD ANGLE PROJECTION				A 01-096-00-0		A
				SCALE: NONE		WEIGHT: XX.XLBS
				SHEET 1 OF 1		

CUT FROM #19

THREADED ROD

1.50

$\phi 0.75$

68



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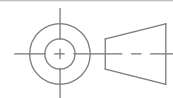
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
$\pm .5$	$\pm .1$	$\pm .03$	$\pm .005$



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Threaded Rod

SIZE

DWG. NO.

REV

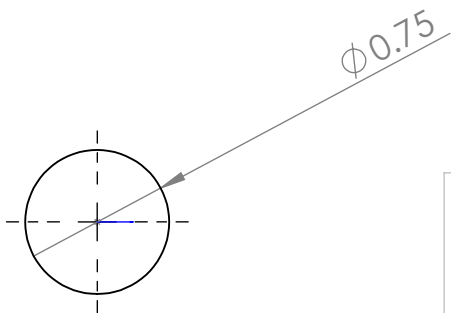
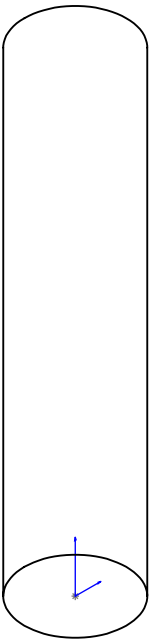
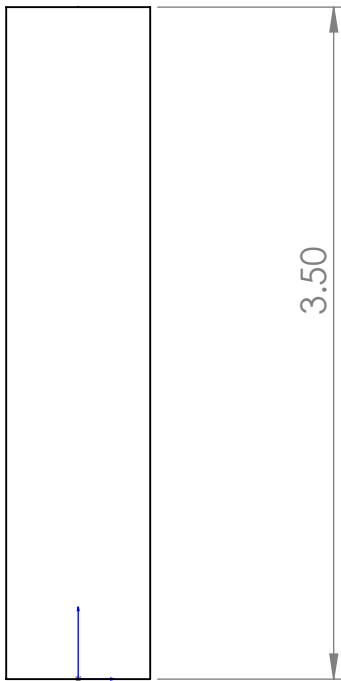
A TROD 0.7500-1x1.25

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

CUT FROM #19

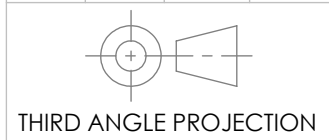


1X 69



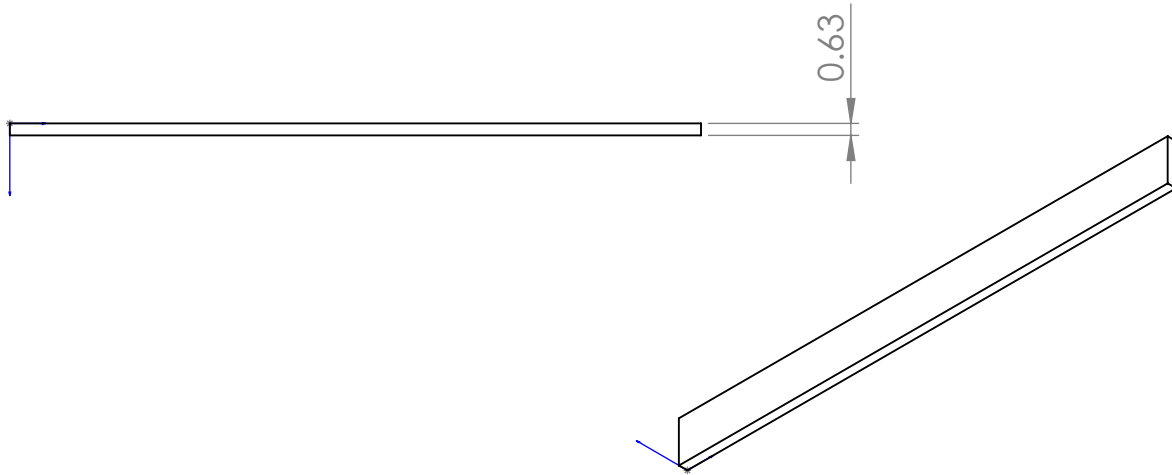
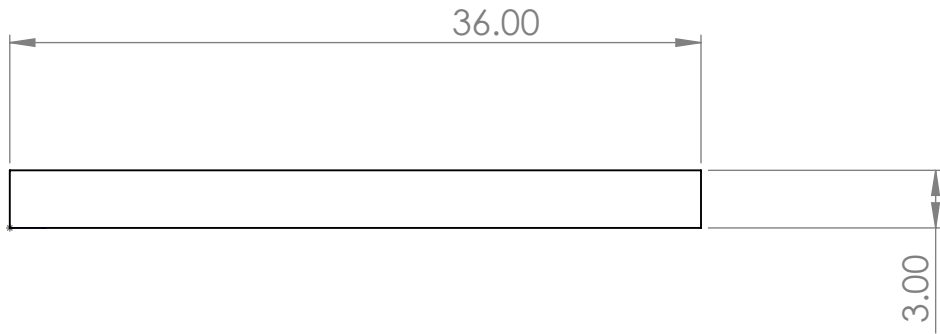
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	NAME		DATE
DRAWN			YYYY/MM/DD
CHECKED			YYYY/MM/DD
APPR.			YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION:			
Threaded Rod			
SIZE	DWG. NO.		REV
A	T ROD 0.7500-1x3.5		1
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM #39



2X 70

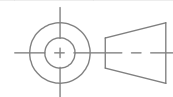


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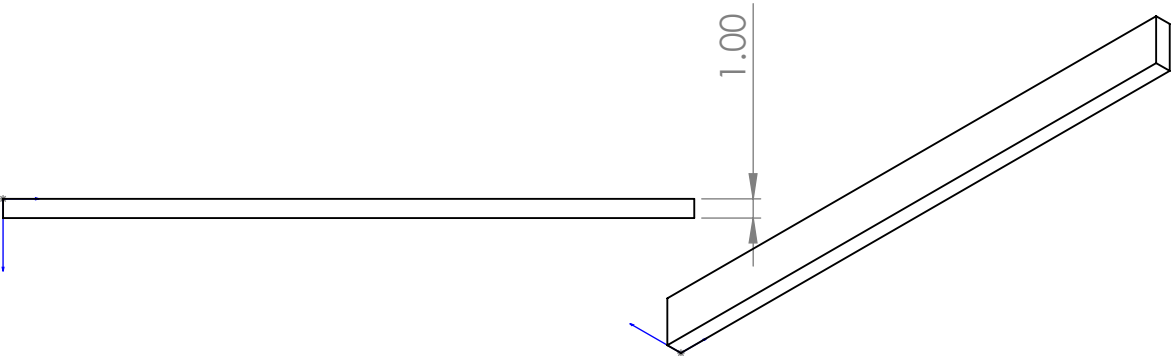
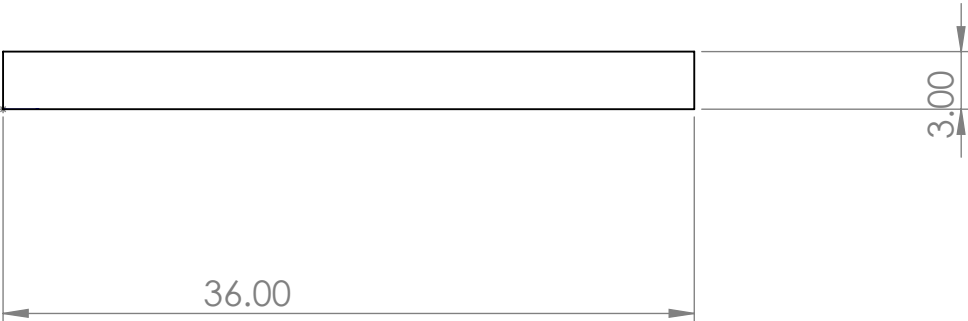
	NAME		DATE
DRAWN			YYYY/MM/DD
CHECKED			YYYY/MM/DD
APPR.			YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005




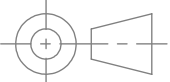
THIRD ANGLE PROJECTION

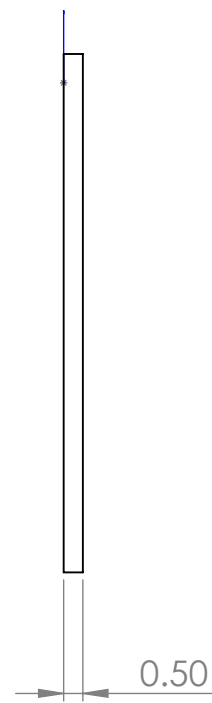
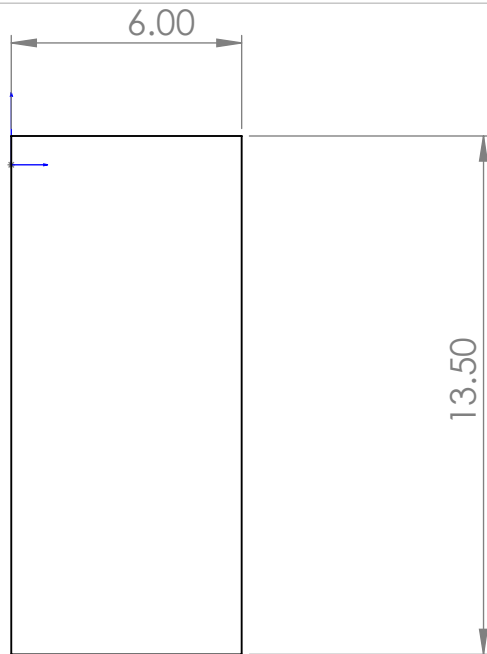
PROJECT:			
DESCRIPTION: Plate			
SIZE	DWG. NO.		REV
A	01-022-00-0		A
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1

CUT FROM #203

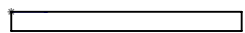


2X71

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	DRAWN		YYYY/MM/DD	DESCRIPTION: Flat		
	CHECKED		YYYY/MM/DD			
	APPR.		YYYY/MM/DD			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			SIZE	DWG. NO.	REV
ANGLES			.X ± .5	.XX ± .1	.XXX ± .03	.XXX ± .005
			THIRD ANGLE PROJECTION			
			SCALE: NONE			
			WEIGHT: XX.XLBS			
			SHEET 1 OF 1			



CUT FROM #15

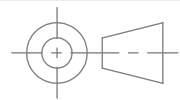


2X 72



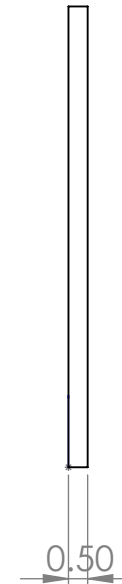
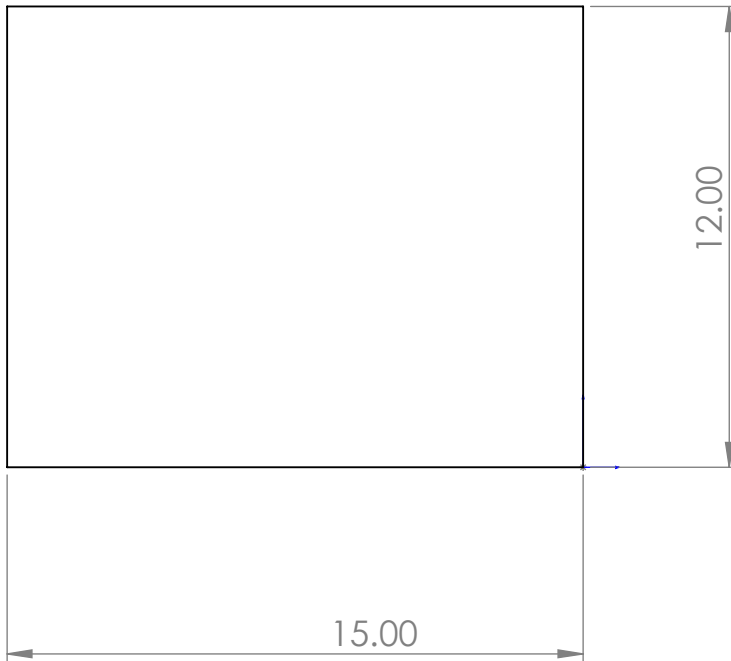
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	NAME		DATE
DRAWN			YYYY/MM/DD
CHECKED			YYYY/MM/DD
APPR.			YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005


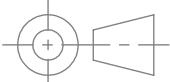


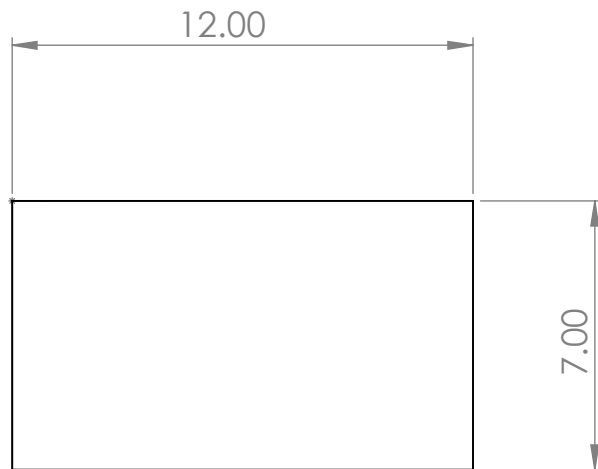
THIRD ANGLE PROJECTION

PROJECT:		
DESCRIPTION: Plate		
SIZE A	DWG. NO. 01-030-00-0	REV A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1

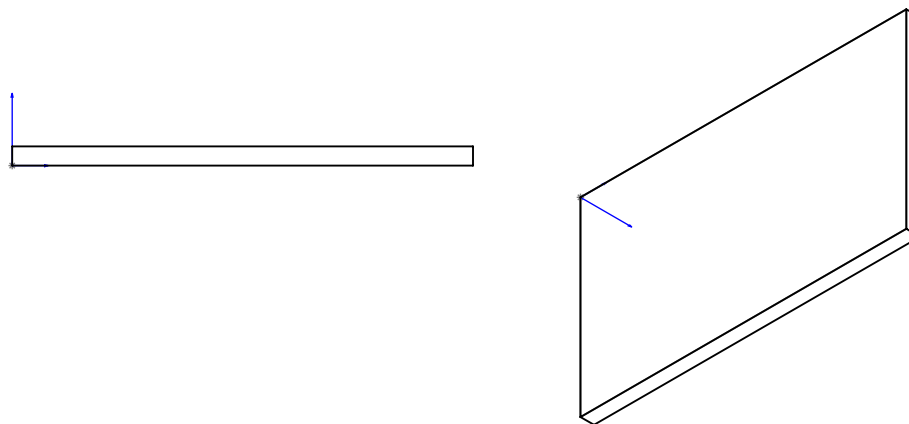
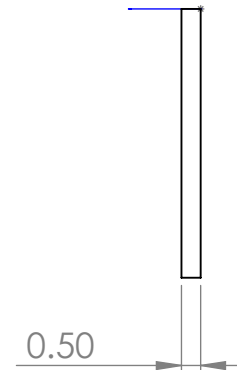


1X 73

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	DRAWN		YYYY/MM/DD	DESCRIPTION:		
	CHECKED		YYYY/MM/DD	Plate		
	APPR.		YYYY/MM/DD			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					
ANGLES	.X	.XX	.XXX	SIZE	DWG. NO.	REV
± .5	± .1	± .03	± .005	A	01-032-00-0	A
 THIRD ANGLE PROJECTION				SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM#205



1x74



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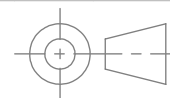
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate Press

SIZE

A

DWG. NO.

01-025-00-0

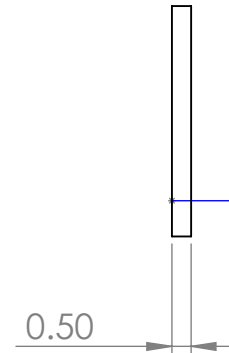
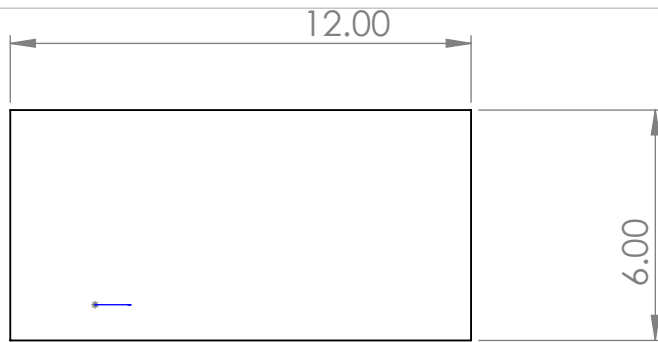
REV

A

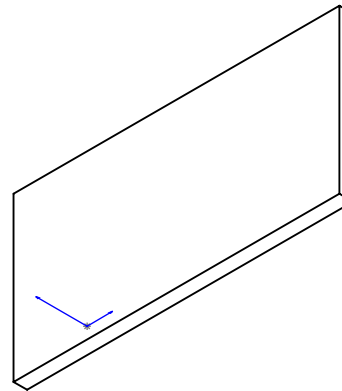
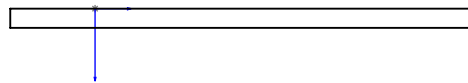
SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



CUT FROM #15



1X75

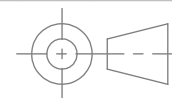


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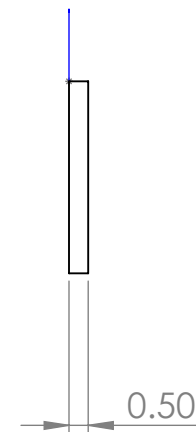
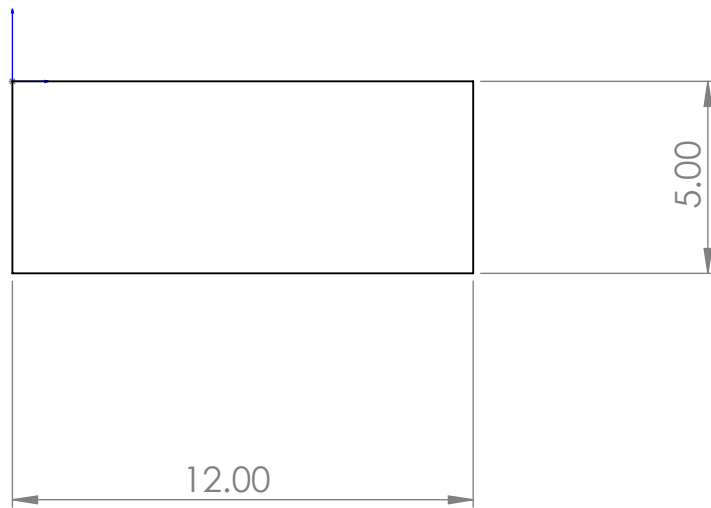
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005

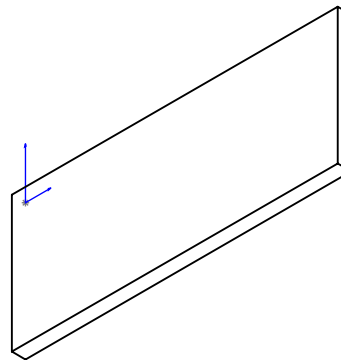
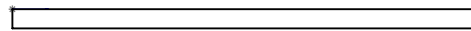


THIRD ANGLE PROJECTION

PROJECT:		
DESCRIPTION:		
SIZE	DWG. NO.	REV
A	Drawer Push Plate B	
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM #204



2x76

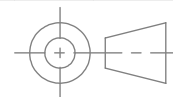


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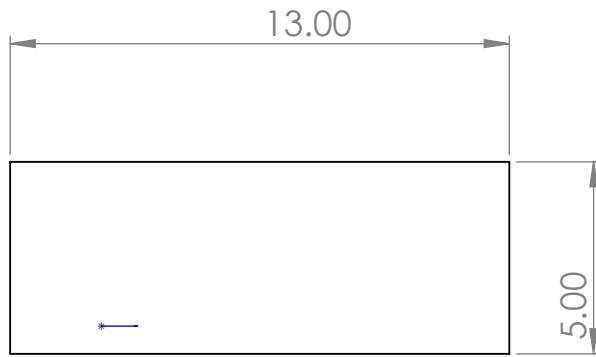
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	NAME		DATE	
DRAWN			YYYY/MM/DD	
CHECKED			YYYY/MM/DD	
APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	

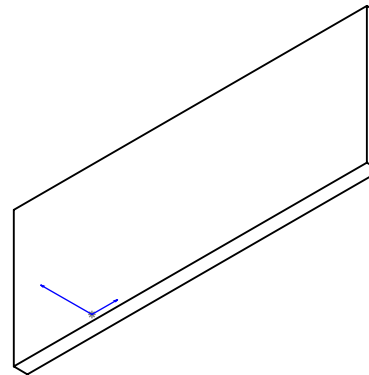
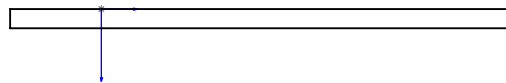
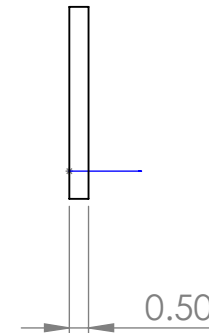


THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION: Plate			
SIZE A	DWG. NO. 01-029-00-0		REV A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1	



CUT FROM #204



1X77



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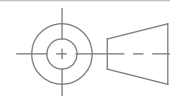
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



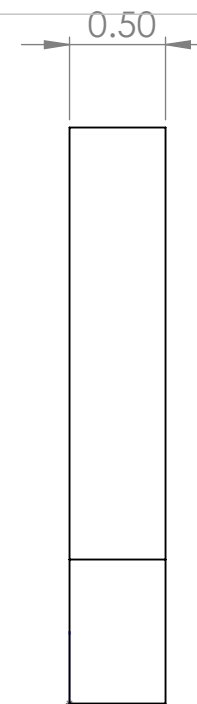
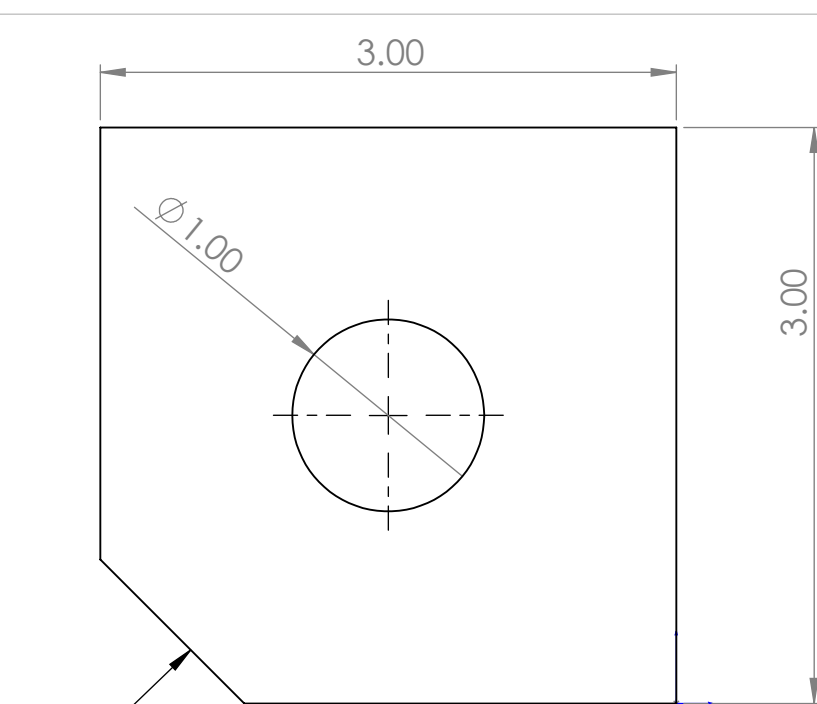
THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

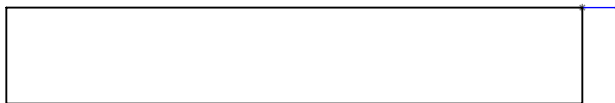
SIZE DWG. NO. REV
A 4x13xhalf plateA

SCALE: NONE WEIGHT: XX.XLBS SHEET 1 OF 1



CUT FROM #17

GRIND EDGE TO ALLOW FOR WELD



4X 78



LICENSE INFORMATION

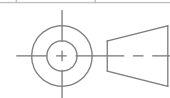
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
$\pm .5$	$\pm .1$	$\pm .03$	$\pm .005$



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate

SIZE

A

DWG. NO.

01-028-00-0

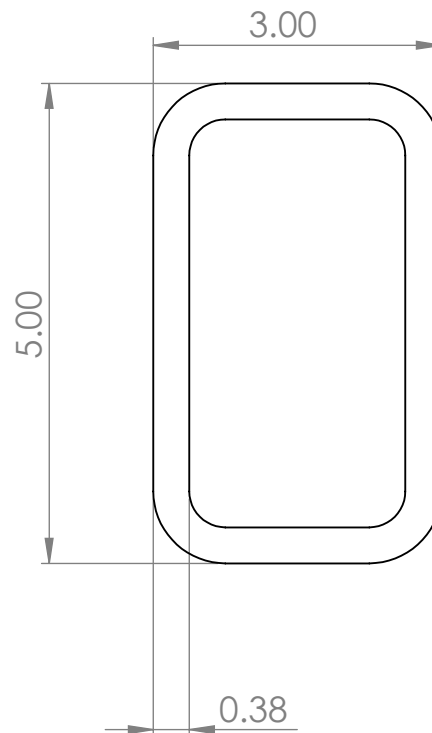
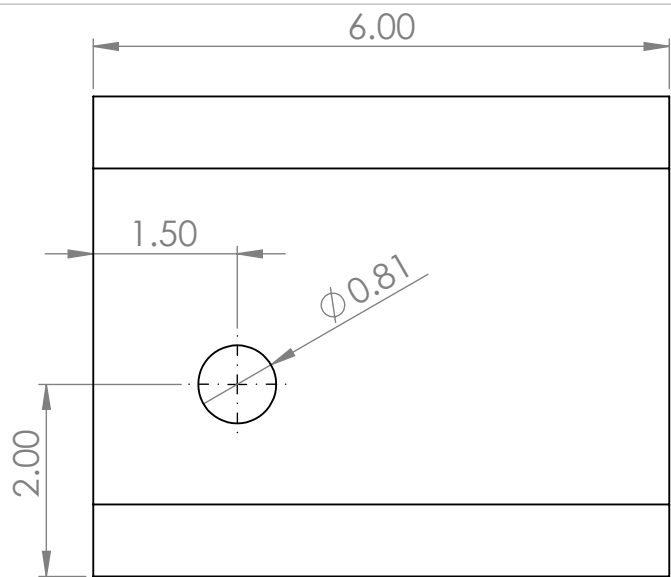
REV

A

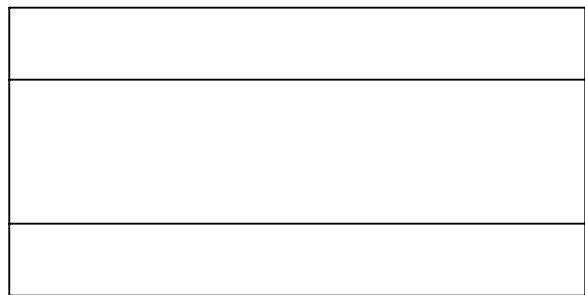
SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



CUT FROM #10



2X 79

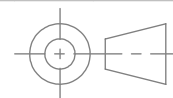


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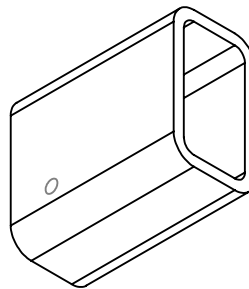
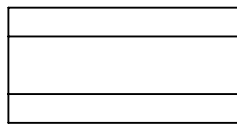
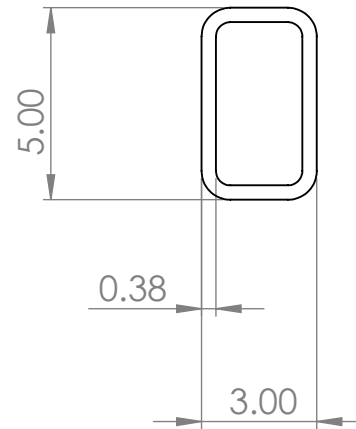
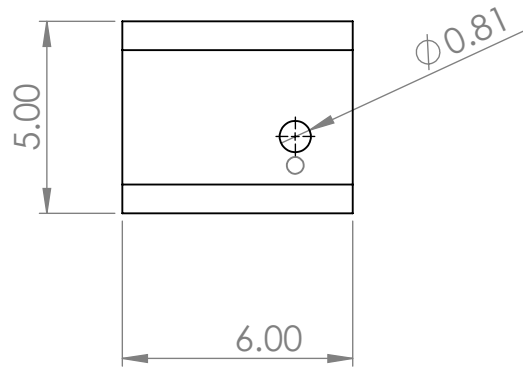
	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:		
DESCRIPTION:		
SIZE	DWG. NO.	REV
A	tube rectangular	Ar_D
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1

CUT FROM #10



2X 80

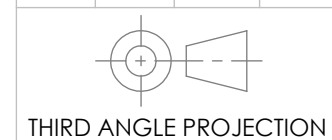


LICENSE INFORMATION

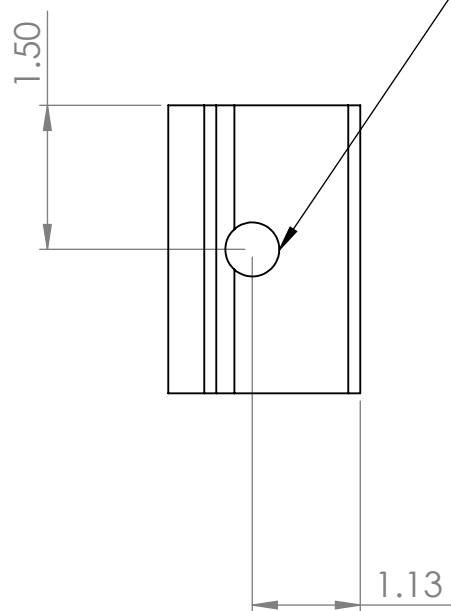
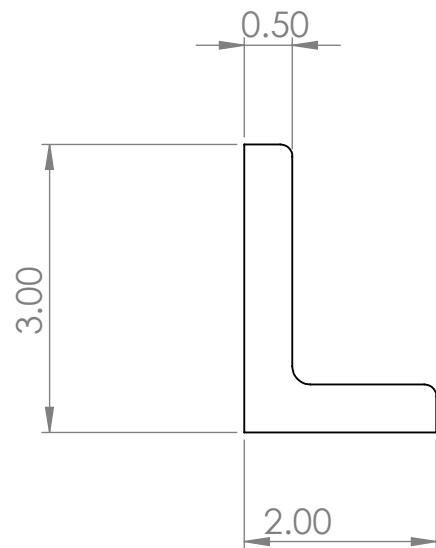
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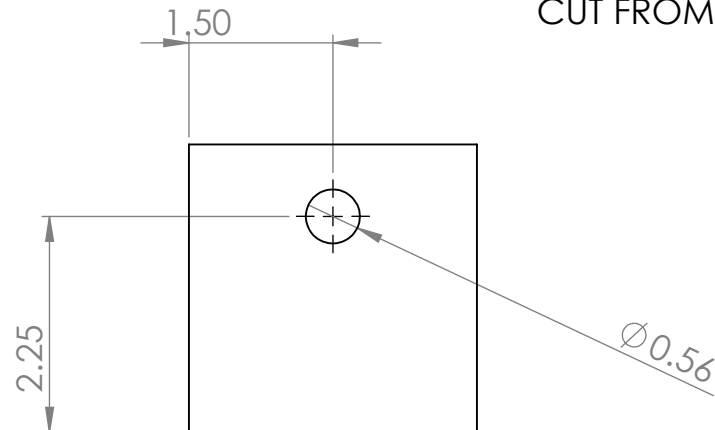
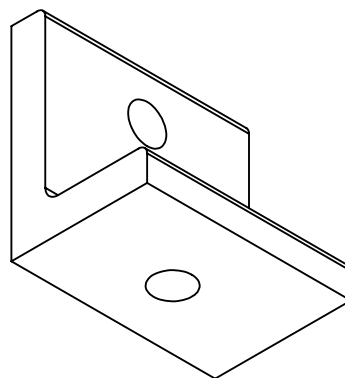
	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



PROJECT:		
DESCRIPTION:		
SIZE	DWG. NO.	REV
A	tube rectangular	Ar_D
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



0.56"



CUT FROM #11

4X81



LICENSE INFORMATION

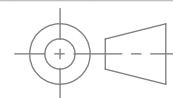
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CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE DWG. NO.

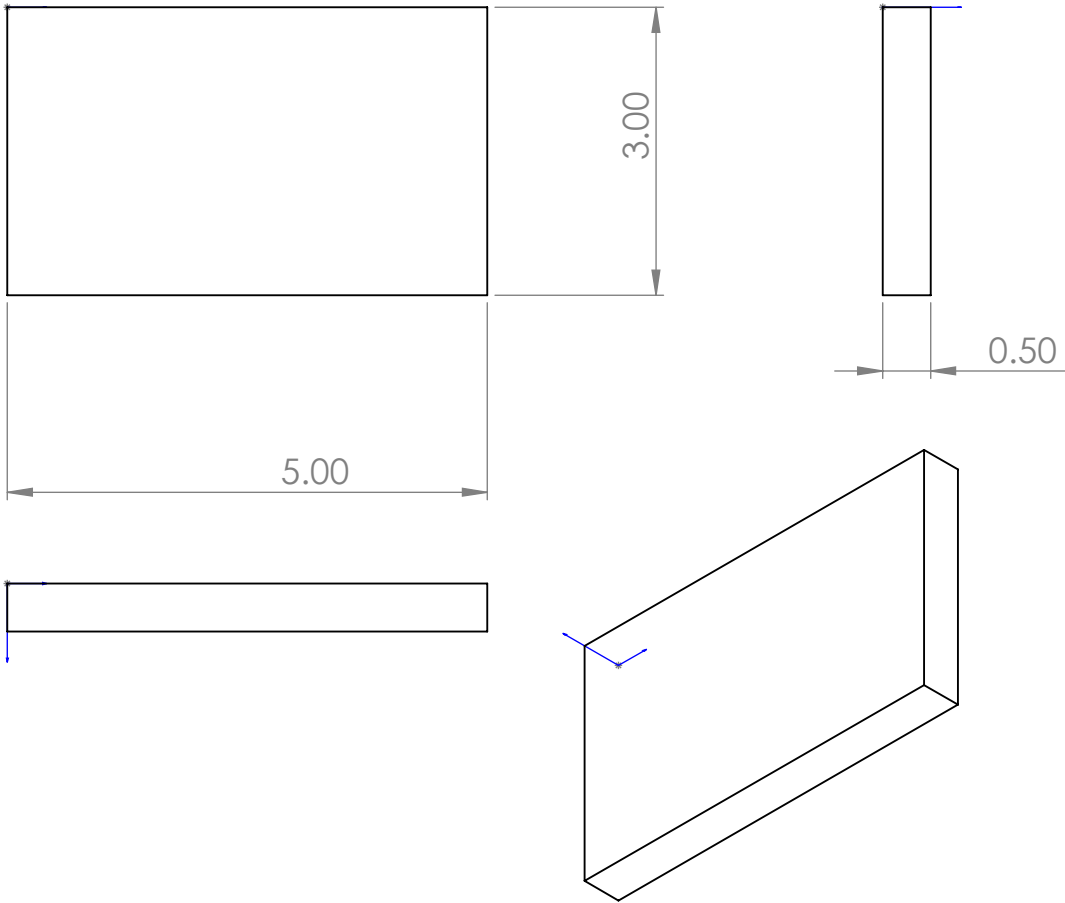
A drawer support Ang

REV

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

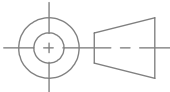


4x82



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	NAME		DATE	
DRAWN			YYYY/MM/DD	
CHECKED			YYYY/MM/DD	
APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	

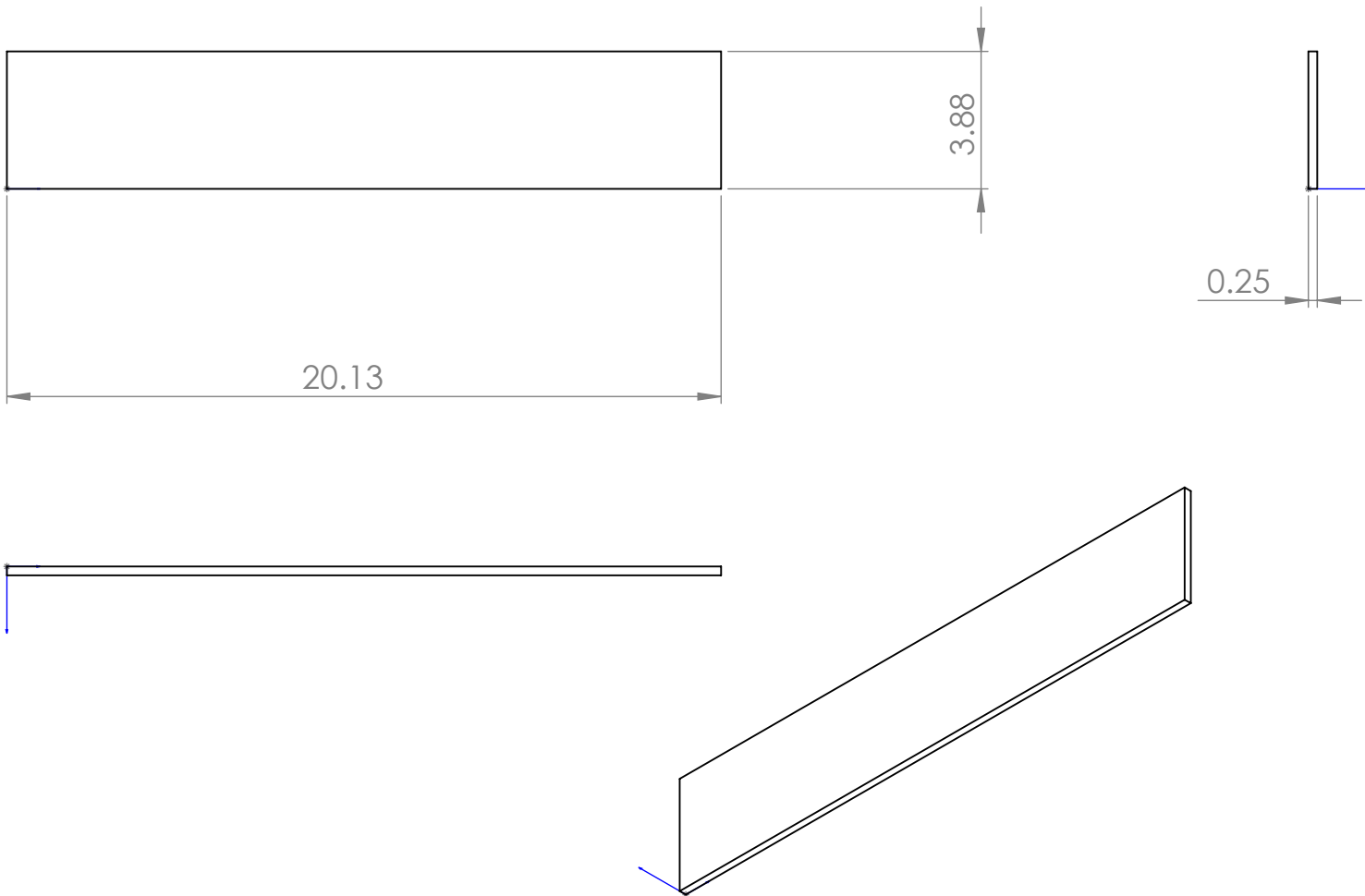


THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE	DWG. NO.	REV
A	drawer support	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



1X 84



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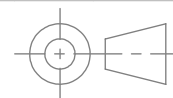
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

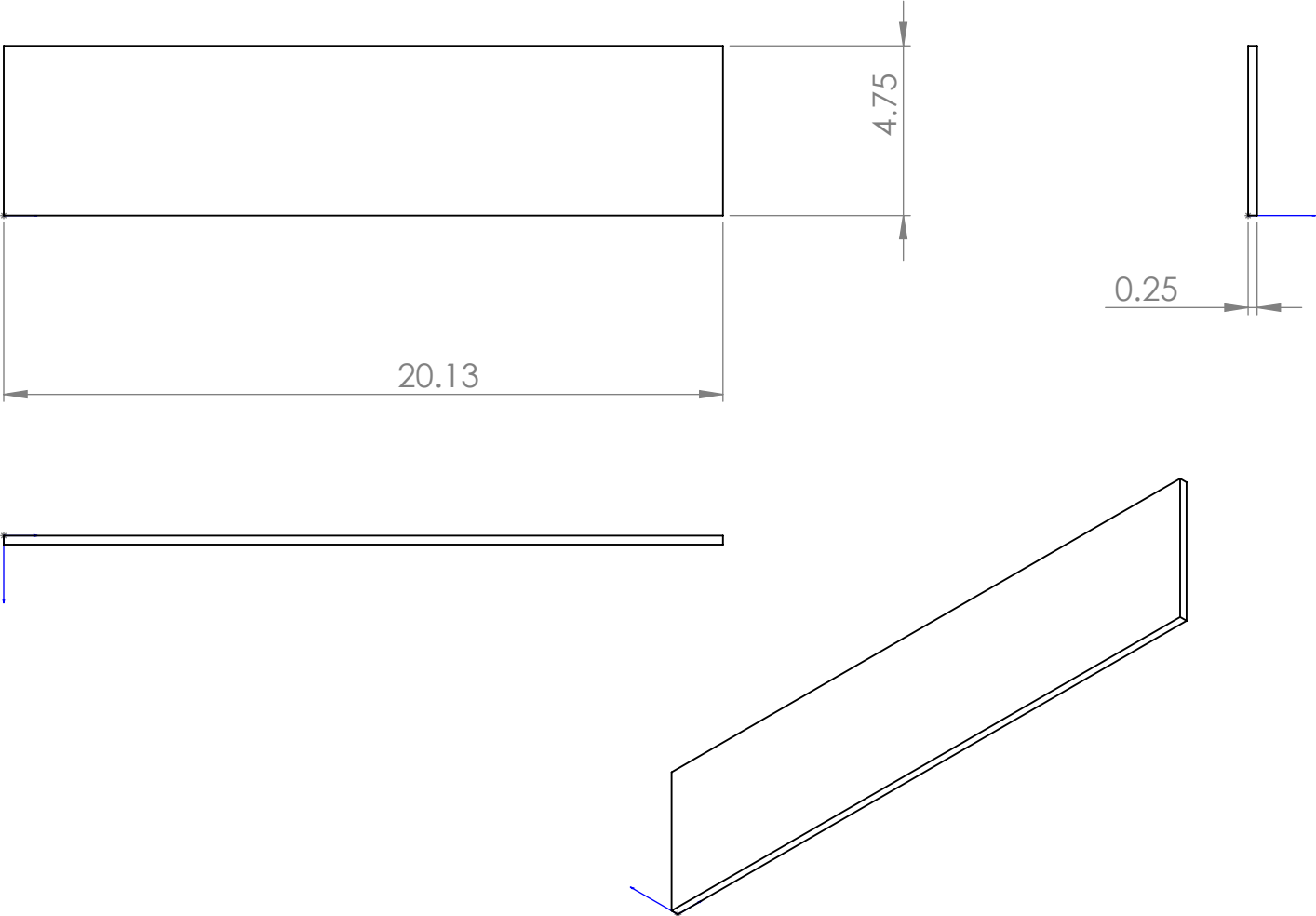
PROJECT:

DESCRIPTION:

SIZE DWG. NO. REV
A Saddle Front Plate

SCALE: NONE WEIGHT: XX.XLBS SHEET 1 OF 1

CUT FROM #22

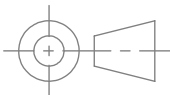


1X85



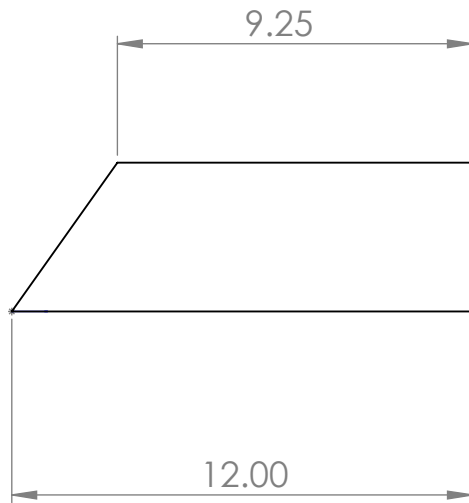
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	NAME		DATE	
DRAWN			YYYY/MM/DD	
CHECKED			YYYY/MM/DD	
APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	

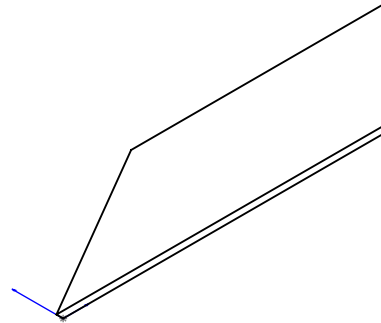
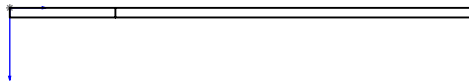
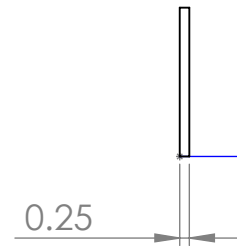


THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION:			
SIZE	DWG. NO.		REV
A	Saddle Back plate		1
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM #22



2X 86

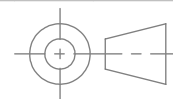


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE

DWG. NO.

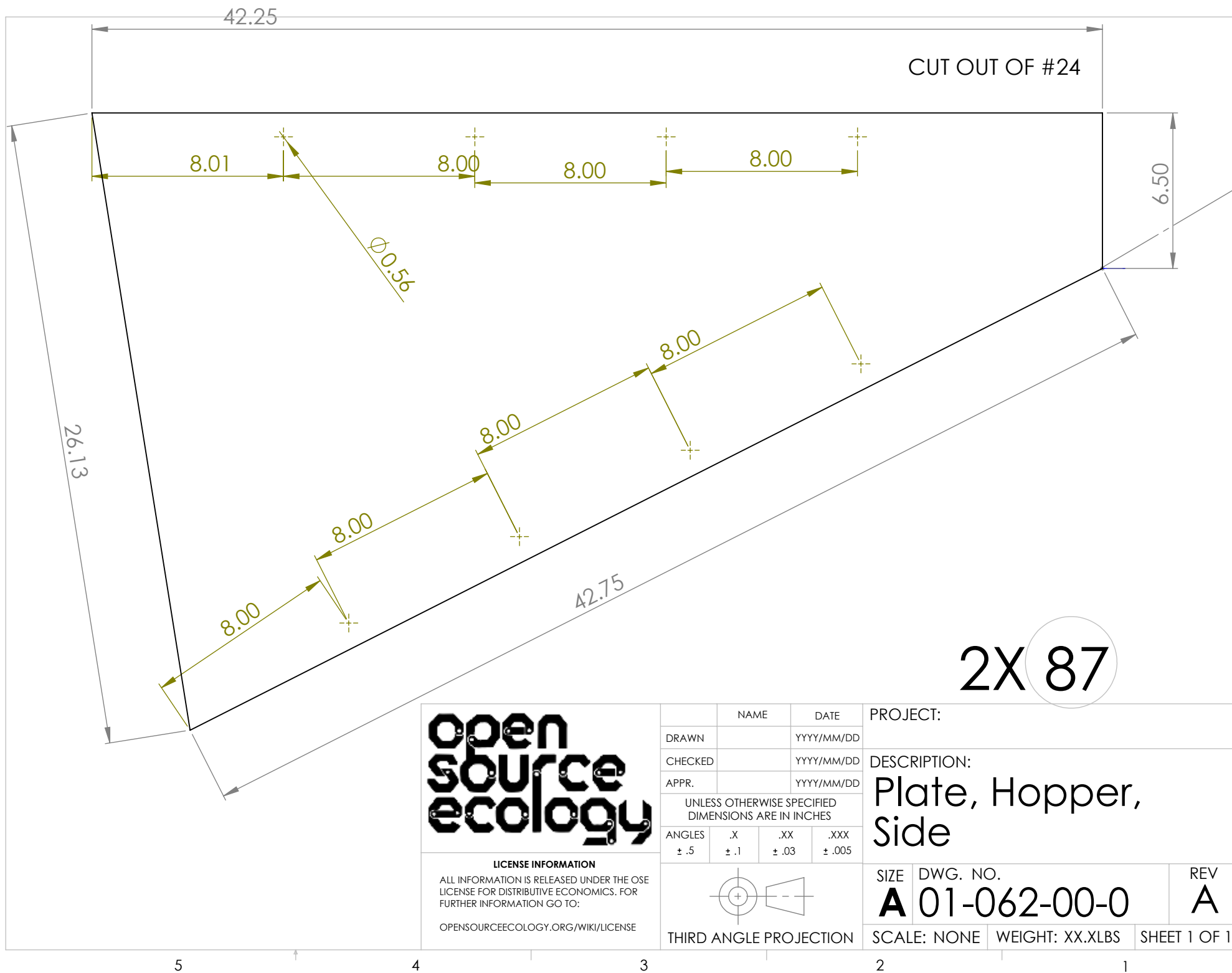
REV

A Saddle Side Panel

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



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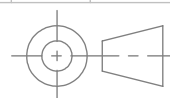
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate, Hopper,
Side

SIZE

A

DWG. NO.

01-062-00-0

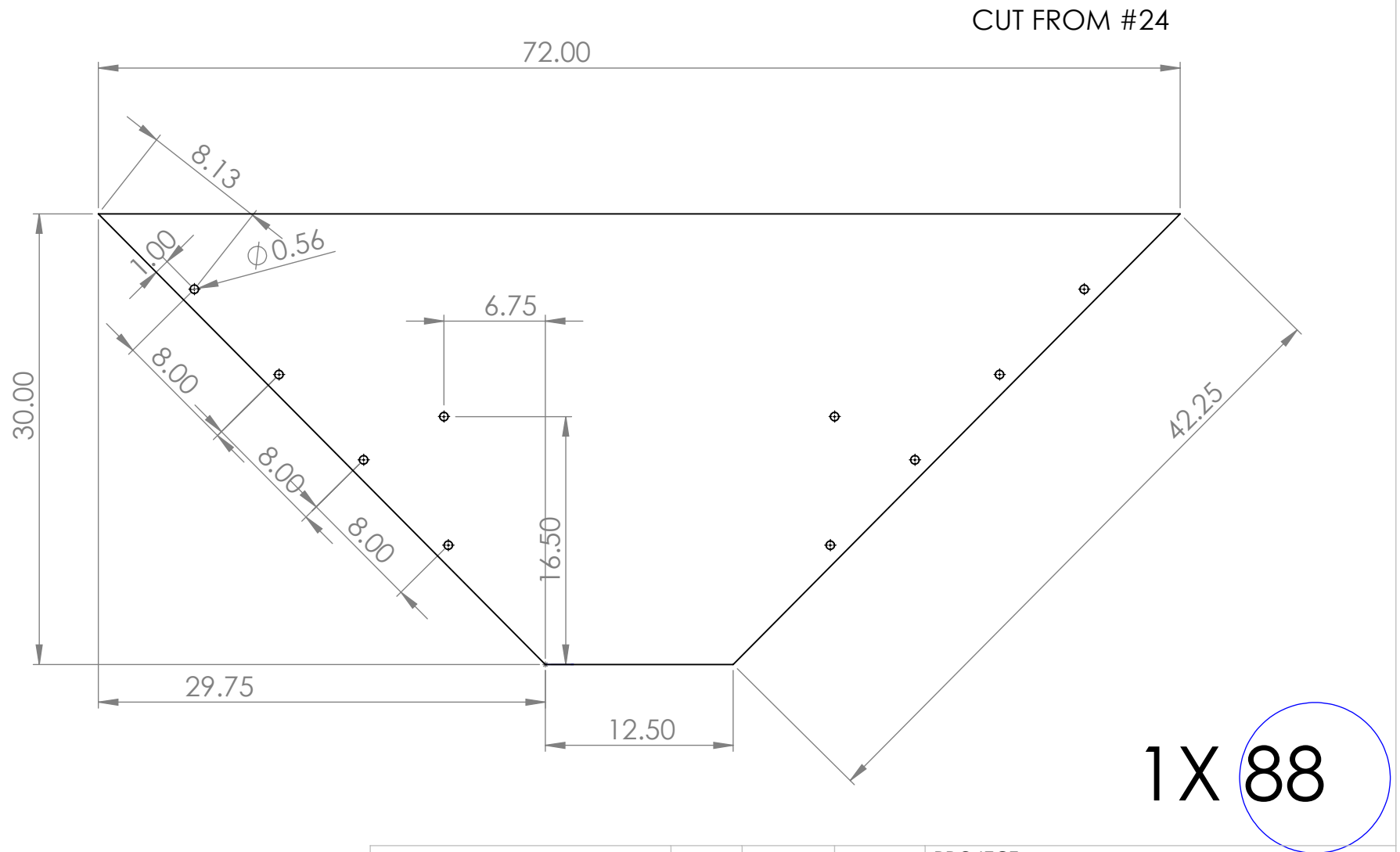
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



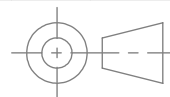
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate, Hopper,
Rear

SIZE

A

DWG. NO.

01-060-00-0

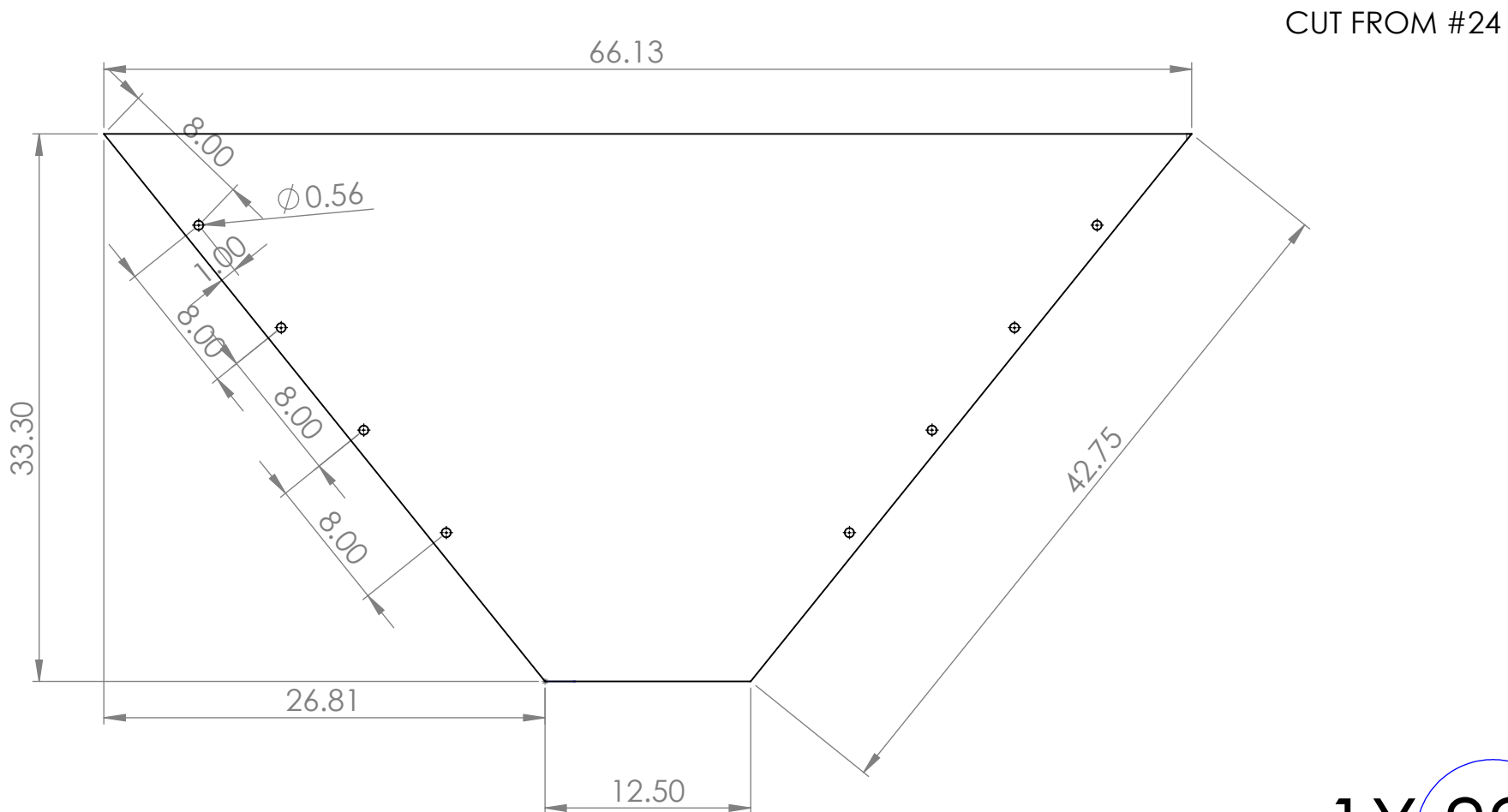
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

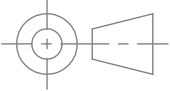
SHEET 1 OF 1



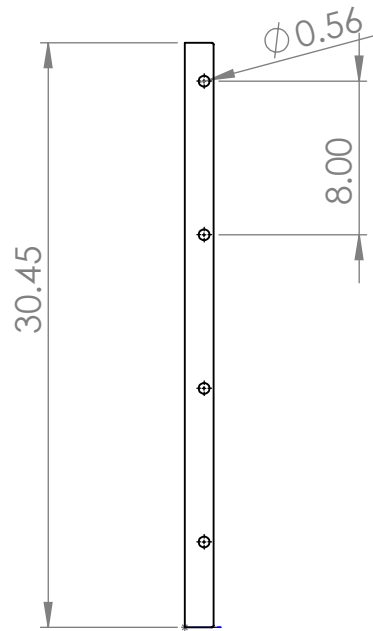
1X89

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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005
		
THIRD ANGLE PROJECTION		

PROJECT:		
DESCRIPTION:		
Plate, Hopper, Front		
SIZE	DWG. NO.	REV
A	01-061-00-0	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT OUT OF #40

CUT TO LENGTH AND DRILL
LARGER HOLES AS INDICATED
IN THE INDICATED FREQUENCY

4X 90



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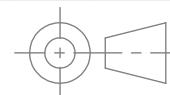
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Hinge, Generic

SIZE

A

DWG. NO.

01-067-00-0

REV

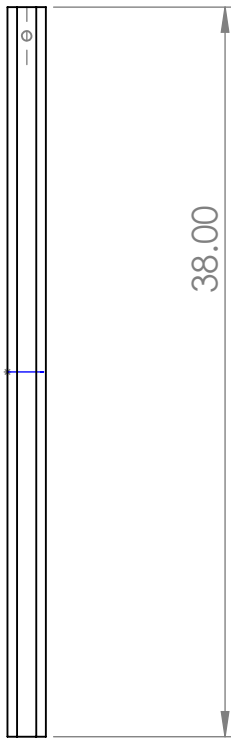
A

SCALE: NONE

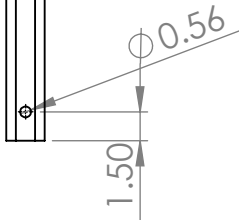
WEIGHT: XX.XLBS

SHEET 1 OF 1

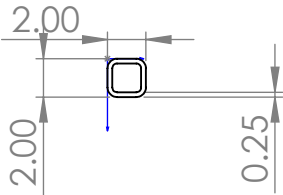
CUT FROM #4




DRILL THROUGH BOTH SIDES OF TUBE



2X 91

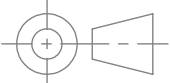


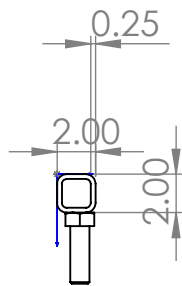
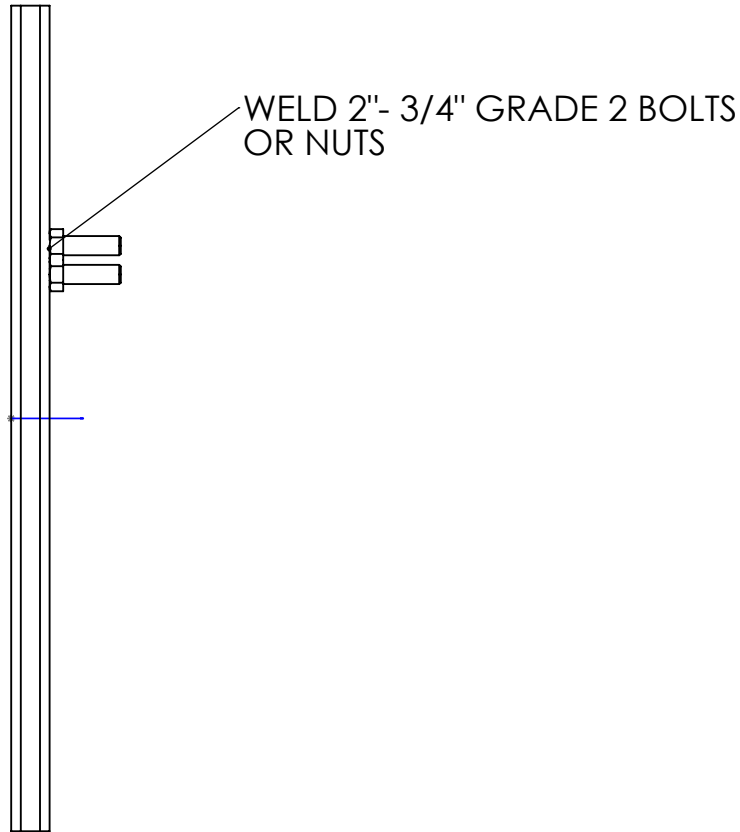
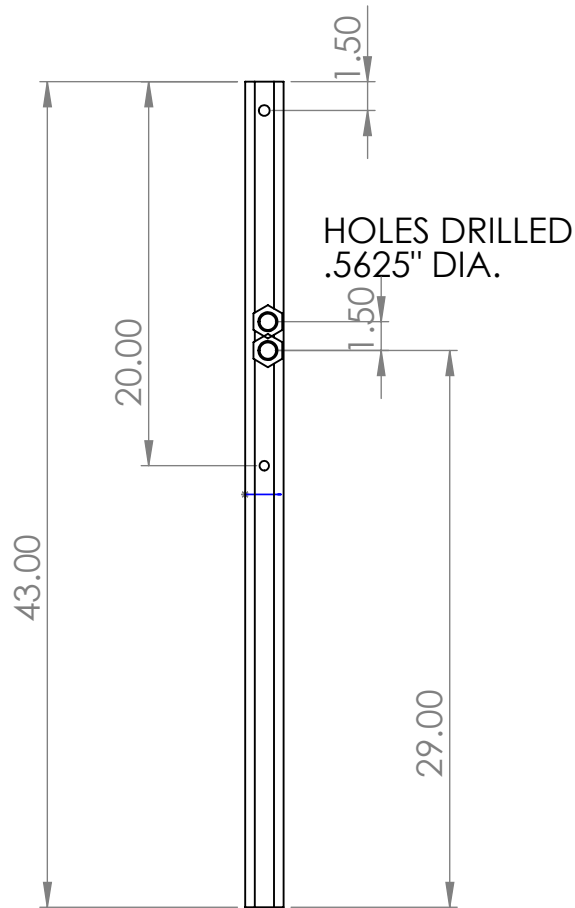


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		NAME	DATE	PROJECT:	
DRAWN			YYYY/MM/DD	DESCRIPTION: Square Tubing, Hopper Supports	
CHECKED			YYYY/MM/DD		
APPR.			YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				SIZE DWG. NO. REV A 01-049-00-0 - Front	
ANGLES ± .5	.X ± .1	.XX ± .03	.XXX ± .005		
				SCALE: NONE WEIGHT: XX.XLBS SHEET 1 OF 1	
THIRD ANGLE PROJECTION					



2X 92

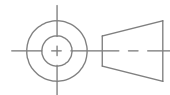


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Hopper Support
Weldment

SIZE

A

DWG. NO.

01-050-00-0

REV

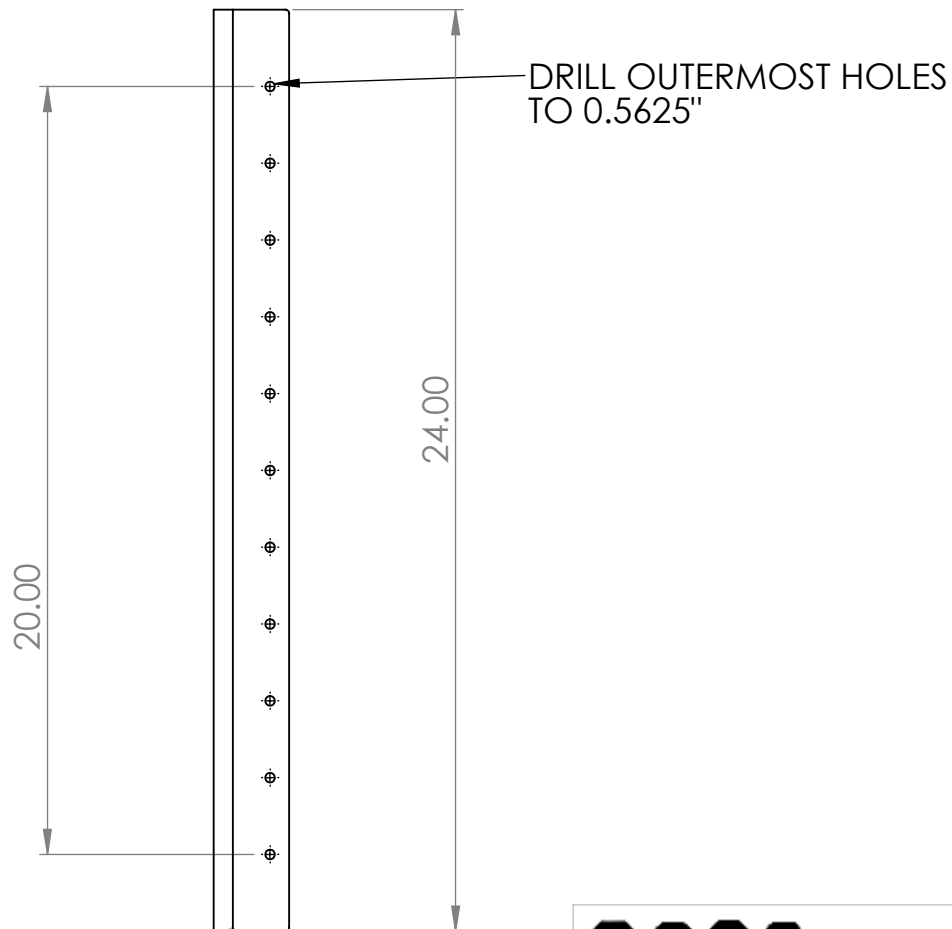
A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

CUT FROM #40



2X 93

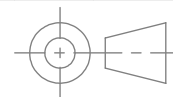


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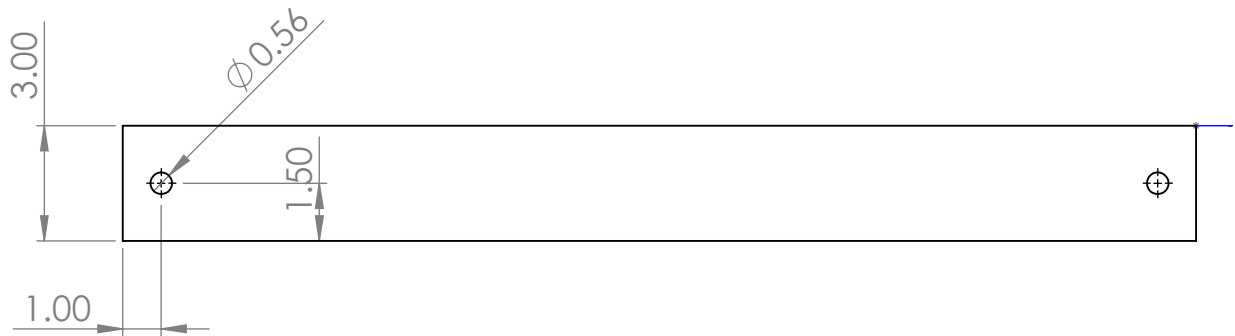
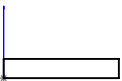
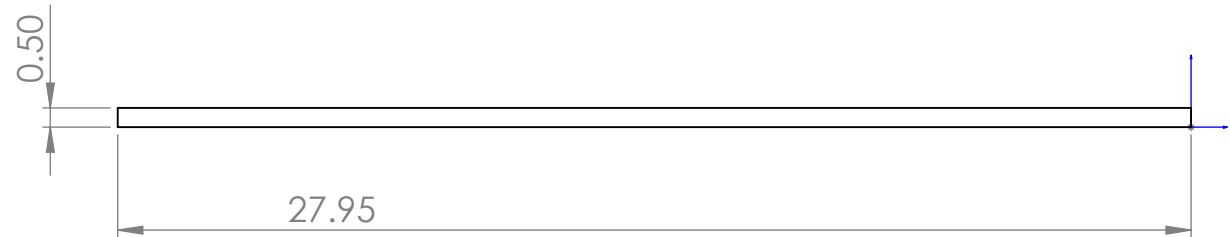
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DRAWN			YYYY/MM/DD	
CHECKED			YYYY/MM/DD	
APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	




THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION:			
Hinge, Generic			
SIZE	DWG. NO.		REV
A	01-066-00-0 - 18		A
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1

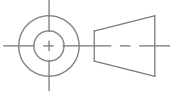
CUT FROM #17



2X 94

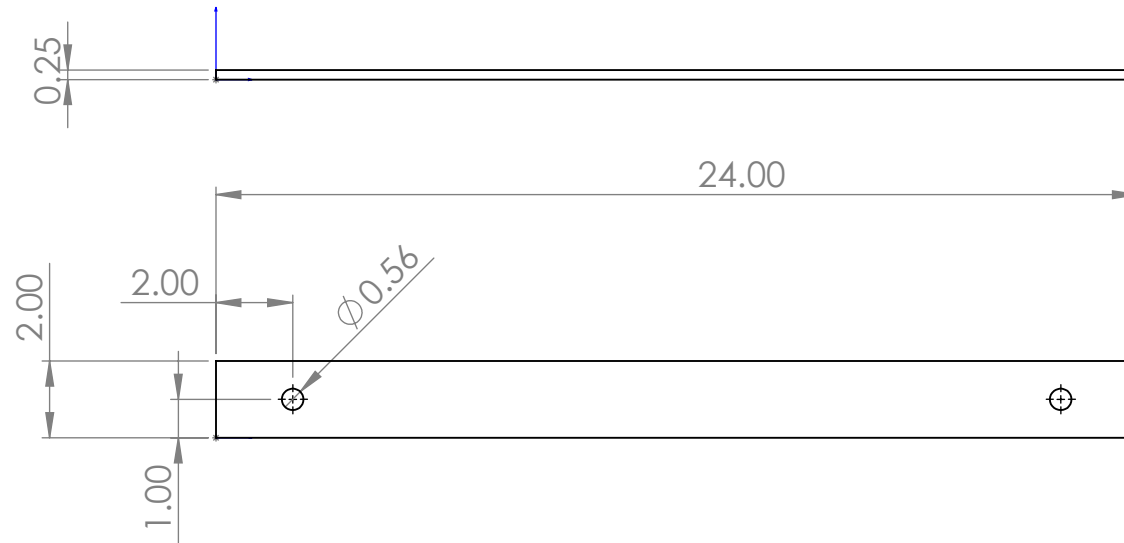


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	NAME		DATE	
DRAWN			YYYY/MM/DD	
CHECKED			YYYY/MM/DD	
APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	
				
THIRD ANGLE PROJECTION				

PROJECT:			
DESCRIPTION:			
SIZE	DWG. NO.		REV
A	FrontHopperSupport		A
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1

CUT FROM #9



2X 95

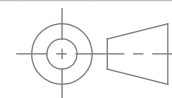


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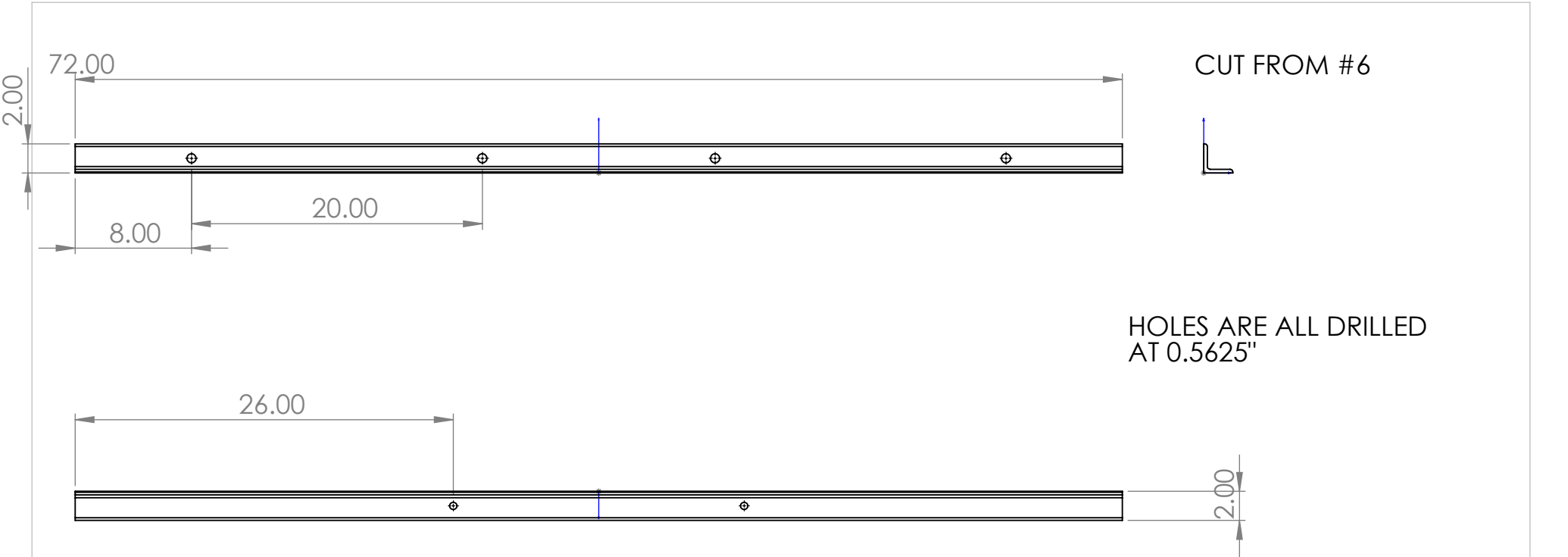
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	NAME		DATE
DRAWN			YYYY/MM/DD
CHECKED			YYYY/MM/DD
APPR.			YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005




THIRD ANGLE PROJECTION

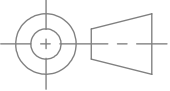
PROJECT:			
DESCRIPTION:			
SIZE	DWG. NO.		REV
A	hinge back		A
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1



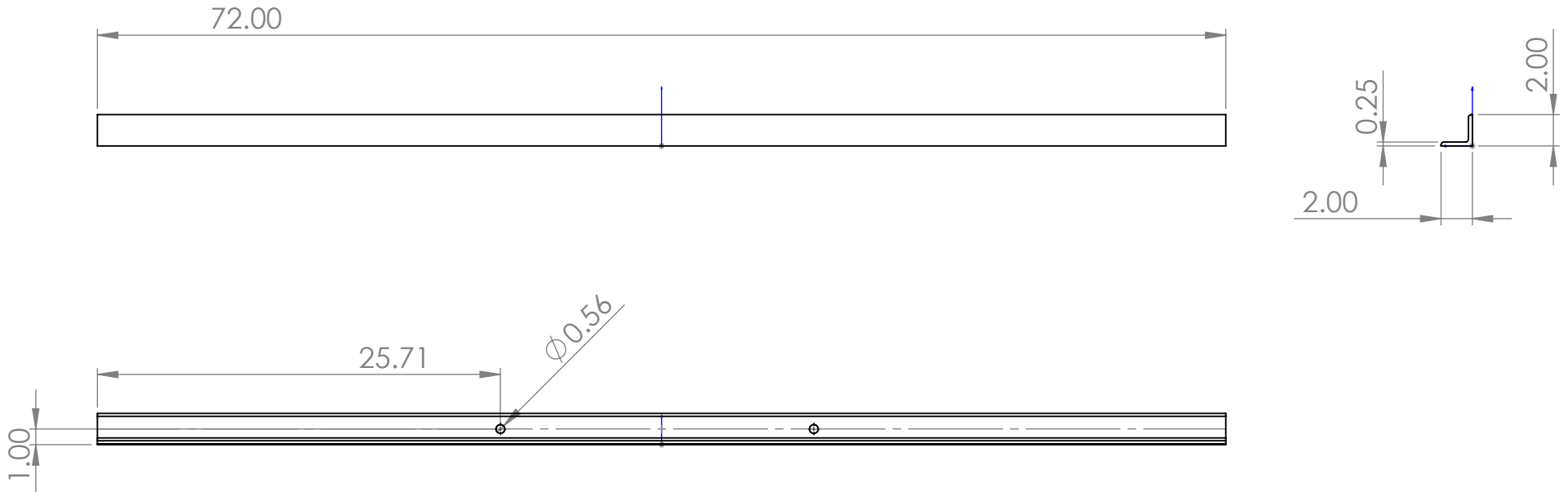
1X96.1



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		NAME	DATE	PROJECT:	
DRAWN			YYYY/MM/DD	DESCRIPTION: Angle	
CHECKED			YYYY/MM/DD		
APPR.			YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				SIZE DWG. NO. REV	
ANGLES	.X	.XX	.XXX		
± .5	± .1	± .03	± .005	A 01-068-00-0	A
		SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1
		THIRD ANGLE PROJECTION			

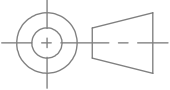
CUT FROM #6



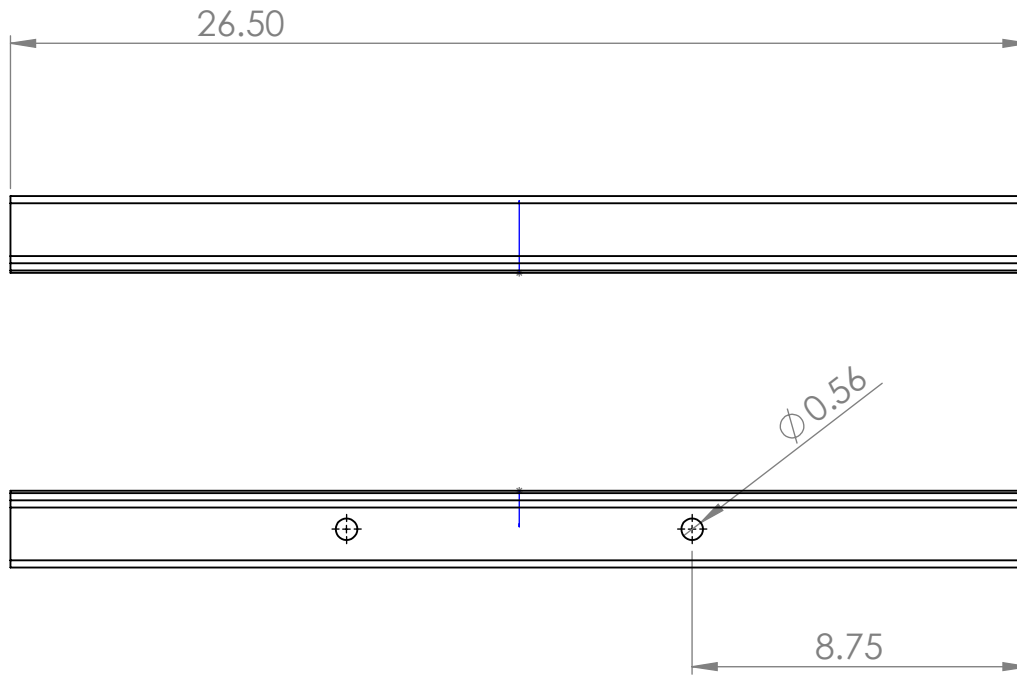
1X 96.2

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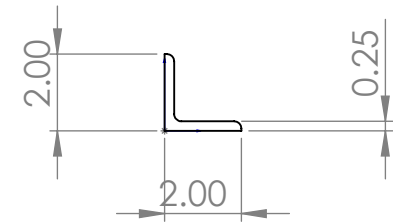
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005
		
THIRD ANGLE PROJECTION		

PROJECT:		
DESCRIPTION:		
Angle		
SIZE	DWG. NO.	REV
A	01-086-00-0	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM #6



2X 97

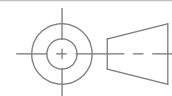


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Angle

SIZE

A

DWG. NO.

01-069-00-0

REV

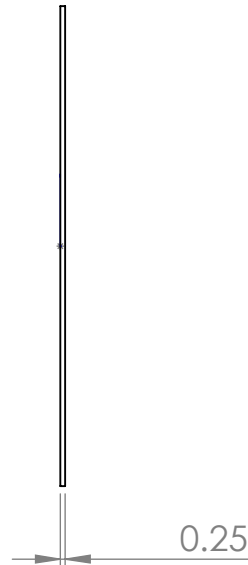
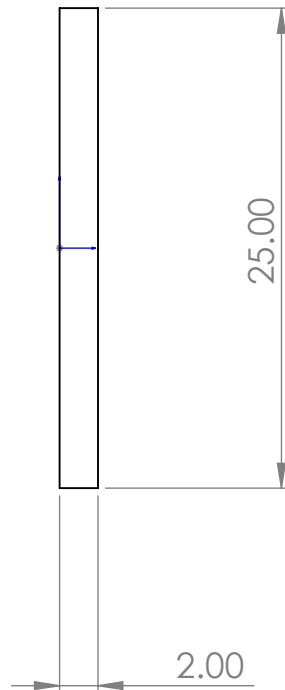
A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

CUT OUT OF #9



33X 98



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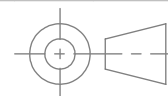
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Rebar, Grate

SIZE

A

DWG. NO.

01-071-00-0

REV

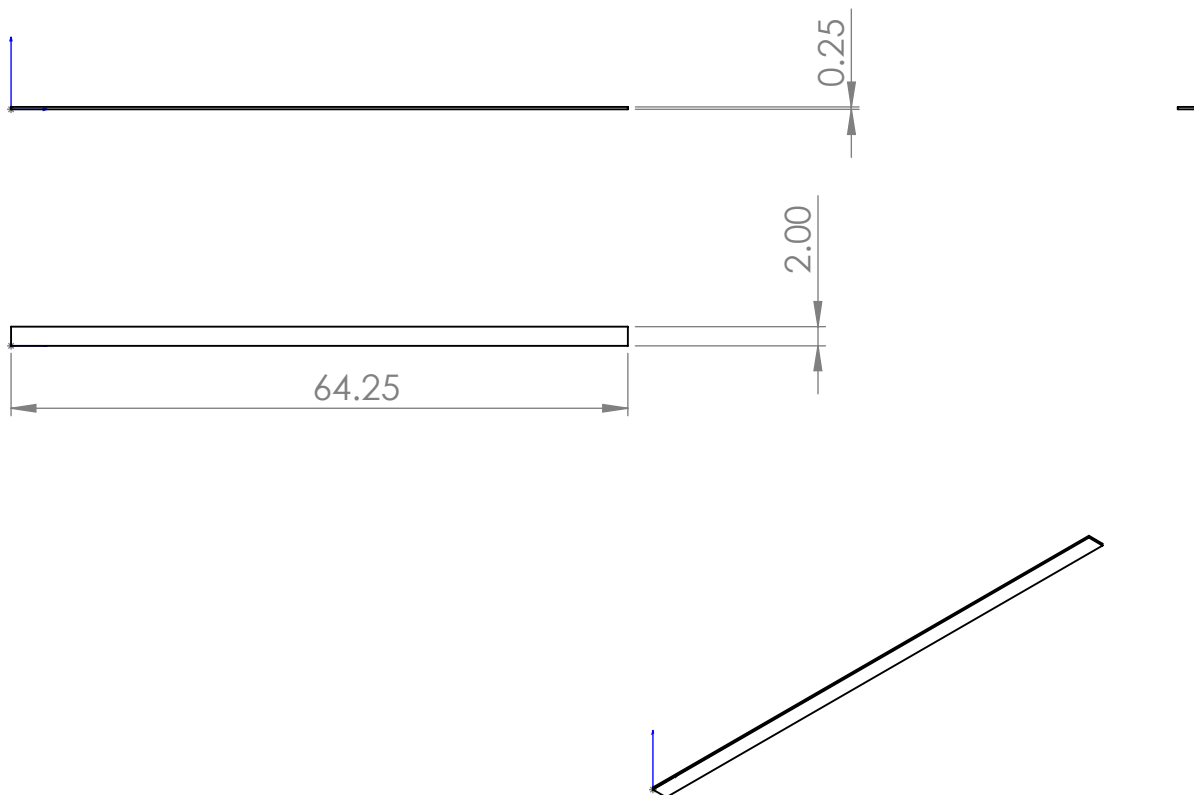
A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

CUT FROM #99



1X99



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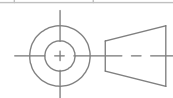
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Flat, Grate
Support

SIZE

A

DWG. NO.

01-118-00-0

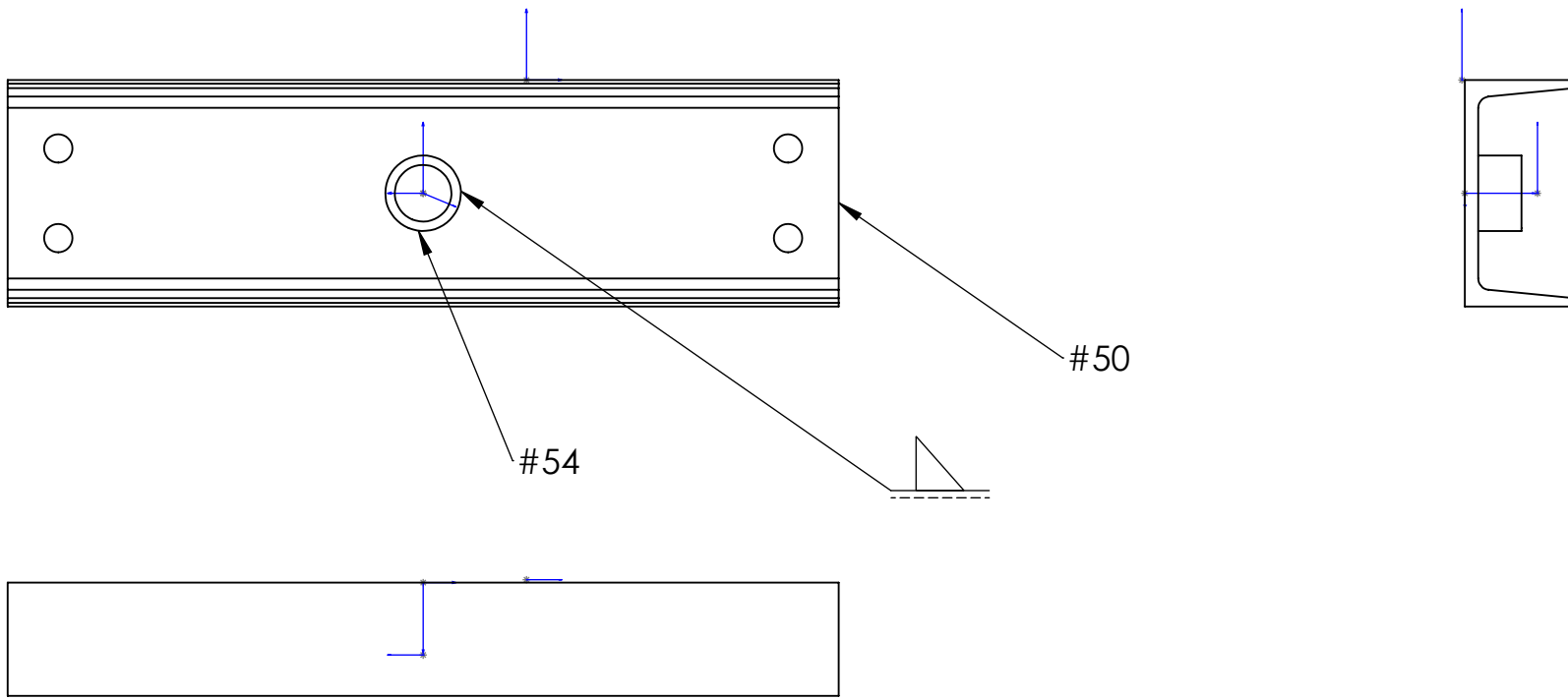
REV

A


SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



100

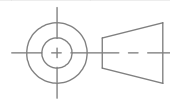


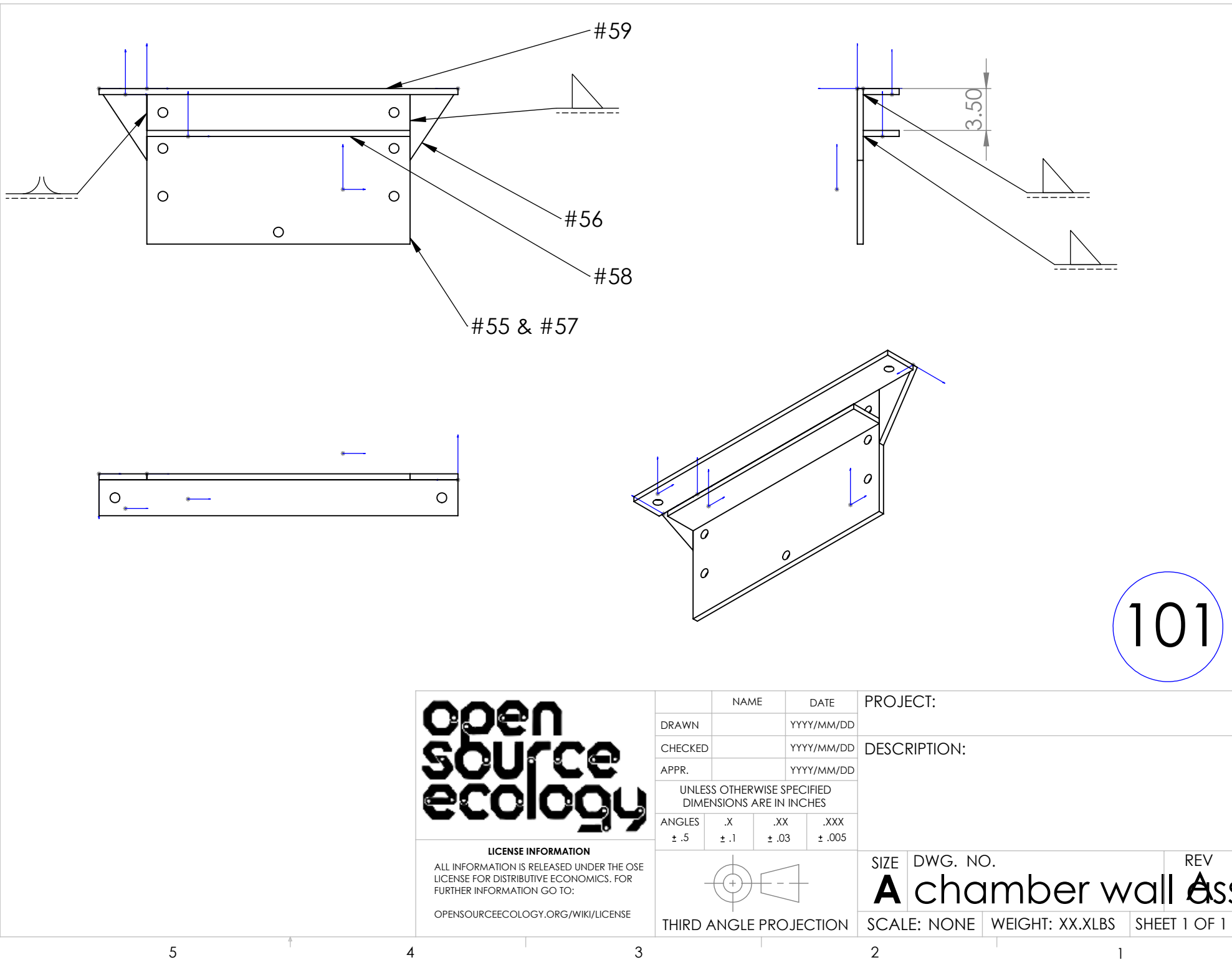
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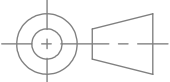
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DRAWN			YYYY/MM/DD	DESCRIPTION:	
CHECKED			YYYY/MM/DD		
APPR.			YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				SIZE DWG. NO. REV	
ANGLES	.X	.XX	.XXX		
± .5	± .1	± .03	± .005	A Base Plate Ass A	
				SCALE: NONE	WEIGHT: XX.XLBS
THIRD ANGLE PROJECTION				SHEET 1 OF 1	

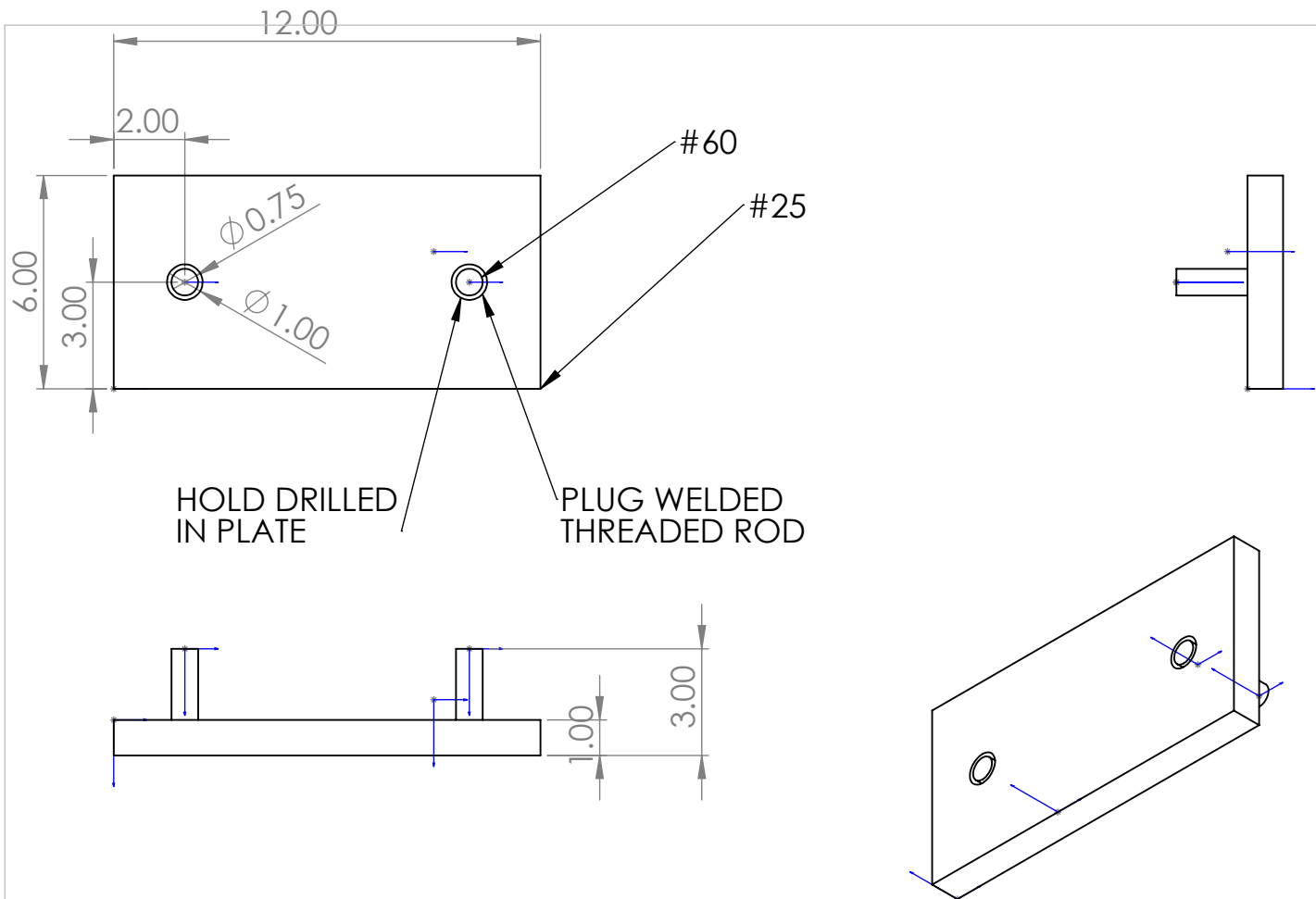


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		NAME	DATE	PROJECT:	
DRAWN			YYYY/MM/DD	DESCRIPTION:	
CHECKED			YYYY/MM/DD		
APPR.			YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				SIZE DWG. NO. REV	
ANGLES	.X	.XX	.XXX		
± .5	± .1	± .03	± .005	A chamber wall ass	
				SCALE: NONE	WEIGHT: XX.XLBS
THIRD ANGLE PROJECTION				SHEET 1 OF 1	

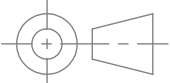


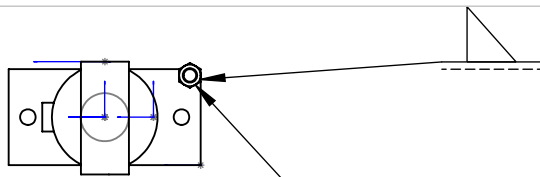
1X 102

HOLD DRILLED
IN PLATE

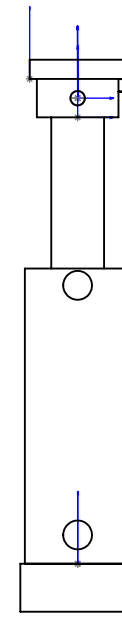
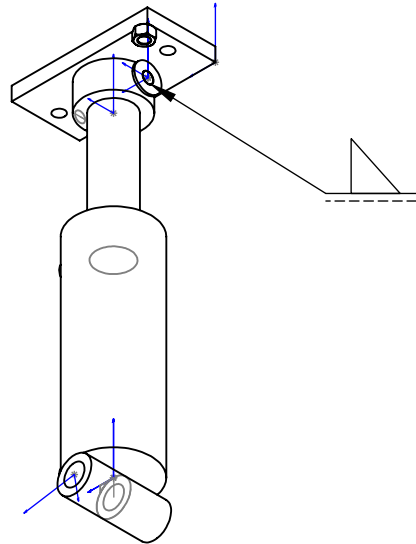
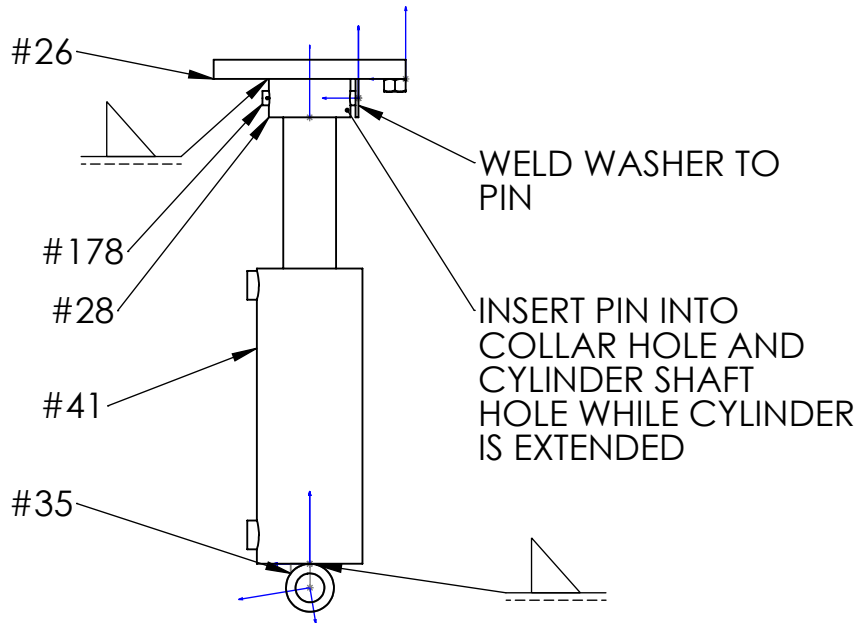
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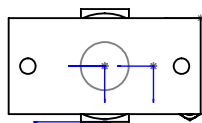
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DRAWN		YYYY/MM/DD	DESCRIPTION:	
CHECKED		YYYY/MM/DD		
APPR.		YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX		
± .5	± .1	± .03		
			SIZE	REV
THIRD ANGLE PROJECTION			DWG. NO. A	
			SCALE: NONE	WEIGHT: XX.XLBS
			SHEET 1 OF 1	



WELD BOLT TO BOTTOM OF
PRESS PLATE FOR SENSOR
HOLDING



104



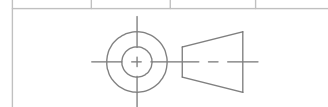
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



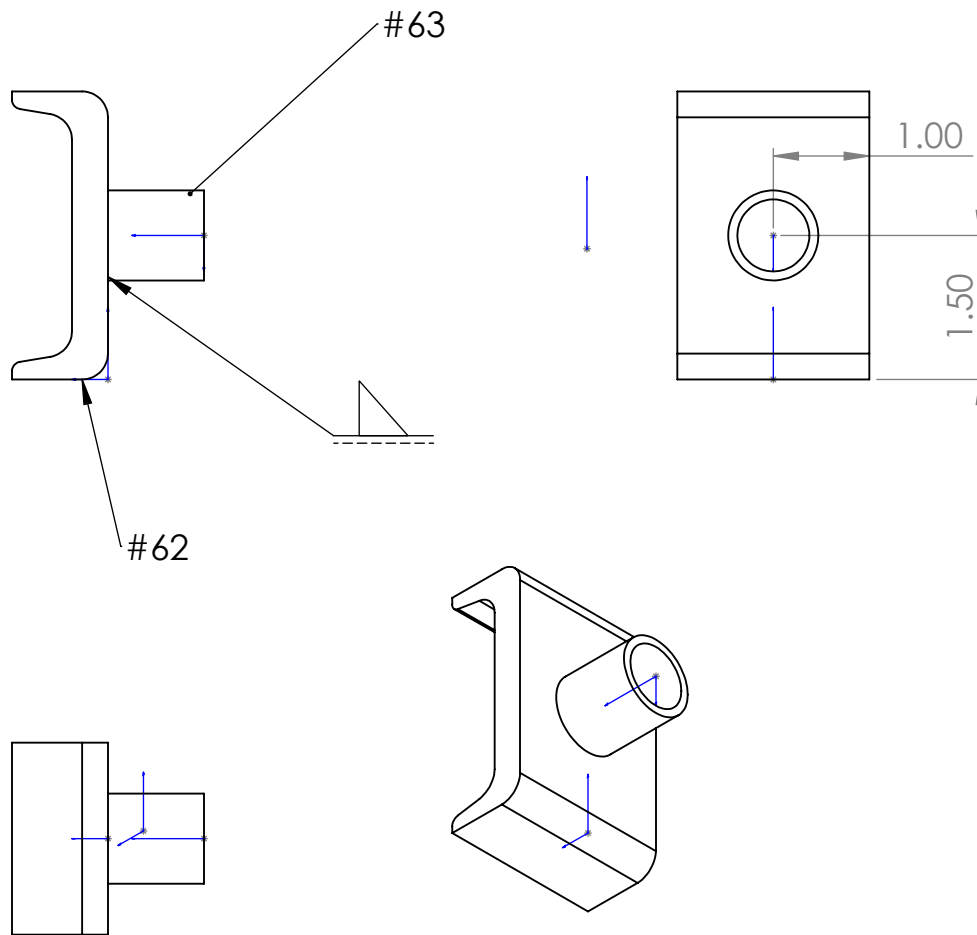
THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:
**Main Cylinder
Weldment**

SIZE	DWG. NO.	REV
A	01-039-00-0	A

SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1
-------------	-----------------	--------------



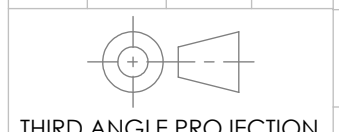
105



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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

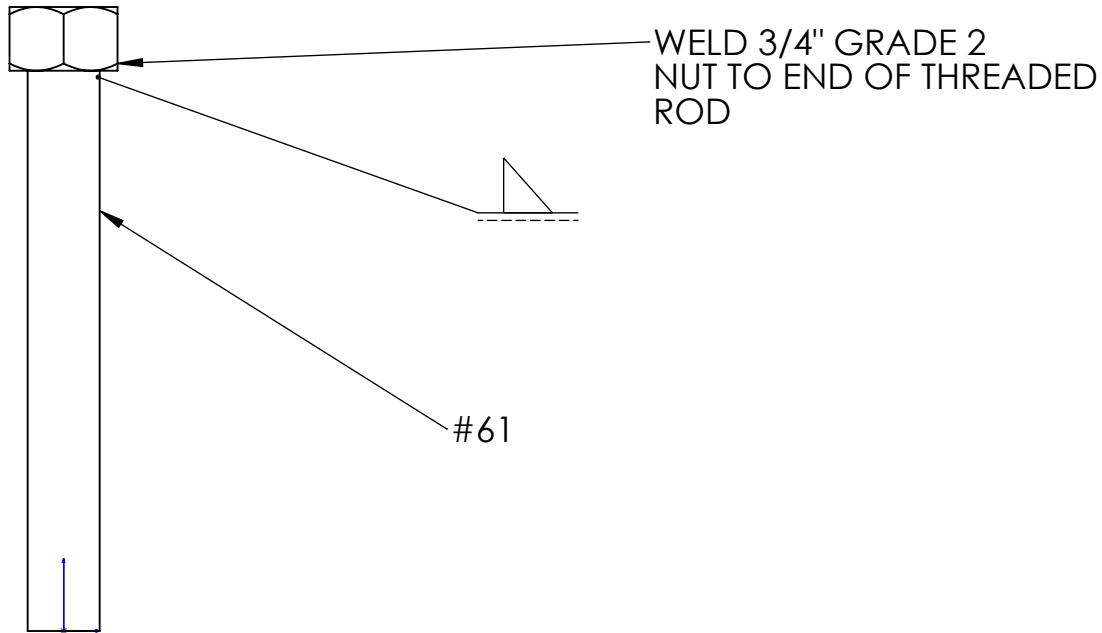
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



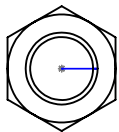
PROJECT:

DESCRIPTION:
**Cylinder Support
Weldment**

SIZE A	DWG. NO. 01-113-00-0	REV A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



2X 106

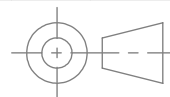


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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Threaded Rod
Weldment

SIZE

A

DWG. NO.

01-117-00-0

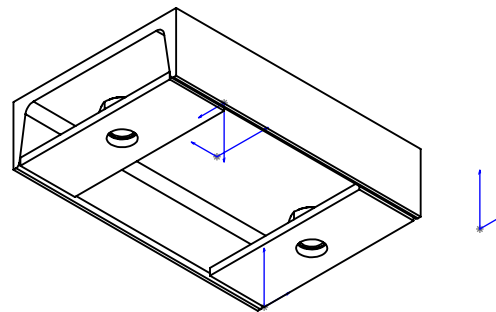
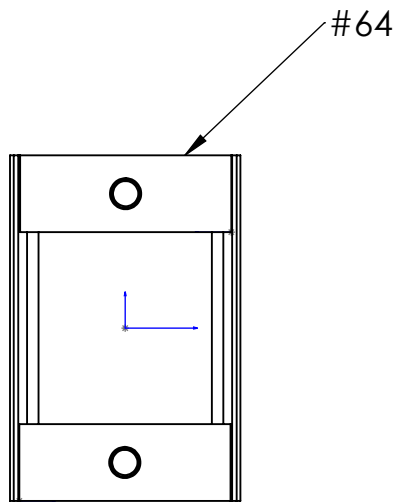
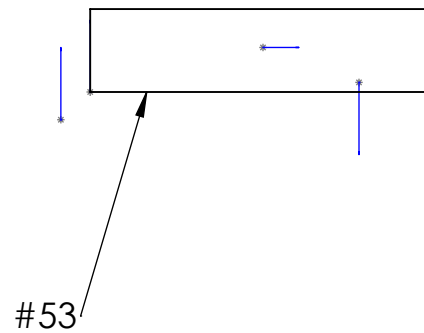
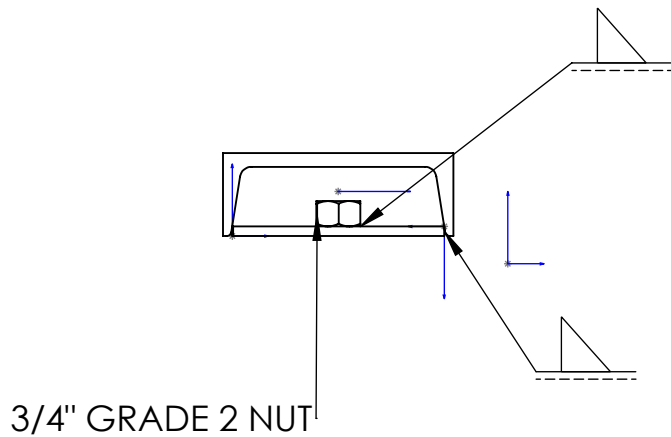
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

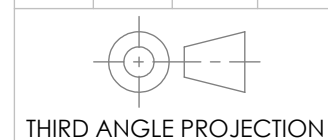


107

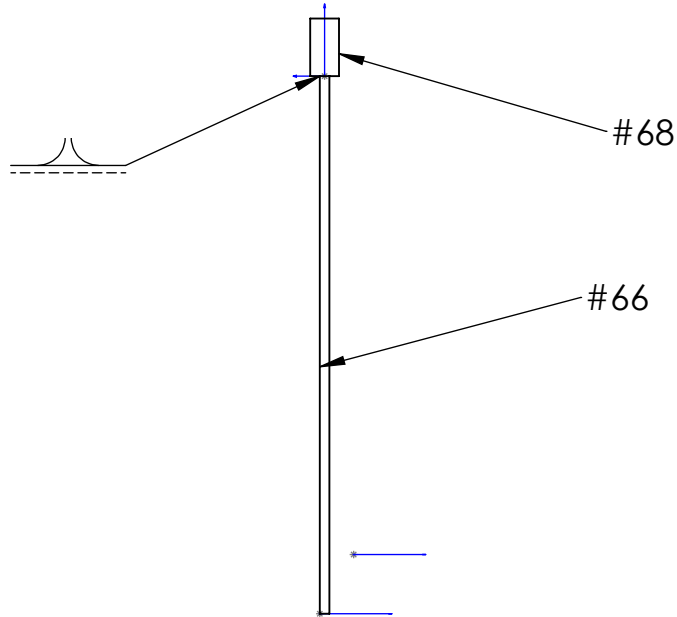
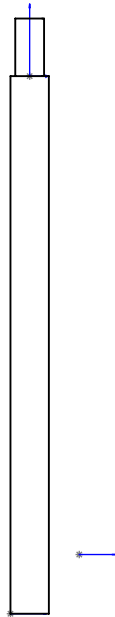


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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005

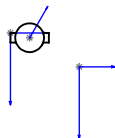


PROJECT:	
DESCRIPTION:	
SIZE	DWG. NO.
A	Comp Short Side
SCALE: NONE	WEIGHT: XX.XLBS
SHEET 1 OF 1	REV



#66

1 X 108

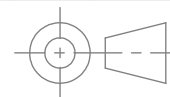


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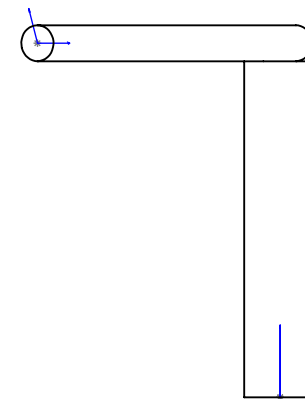
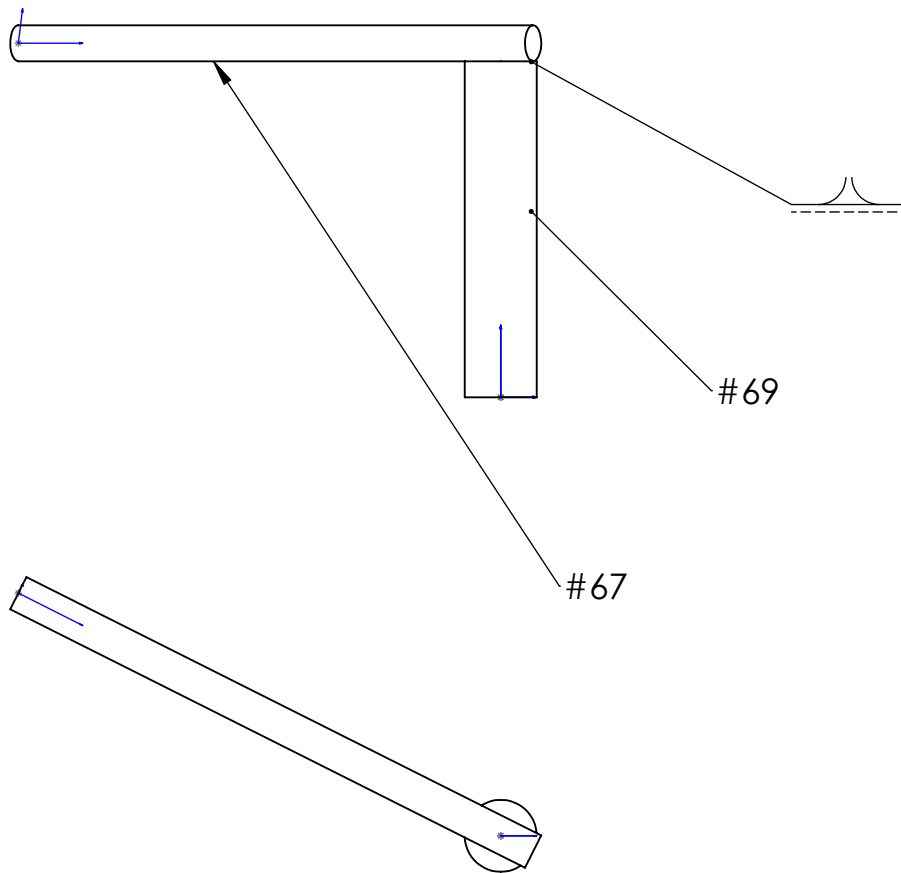
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	NAME		DATE	
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APPR.			YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES	.X	.XX	.XXX	
± .5	± .1	± .03	± .005	



THIRD ANGLE PROJECTION

PROJECT:			DESCRIPTION: Magnet Holder Weldment		
SIZE	DWG. NO.		REV		
A	01-094-00-0		A		
SCALE: NONE		WEIGHT: XX.XLBS		SHEET 1 OF 1	



1X 109



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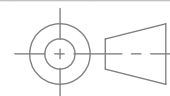
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Sensor Mount
Drawer Weldment

SIZE

A

DWG. NO.

01-097-00-0

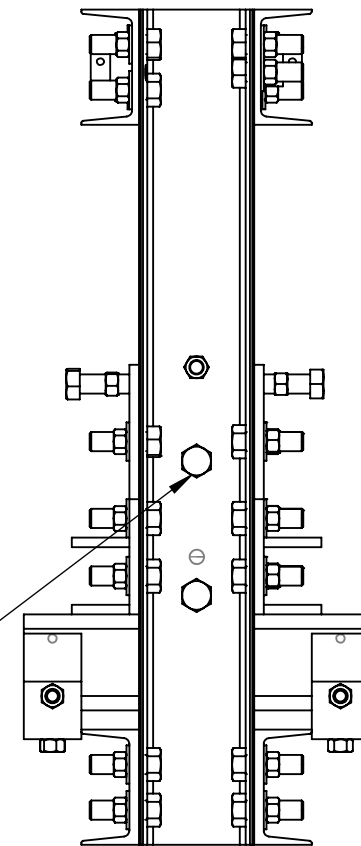
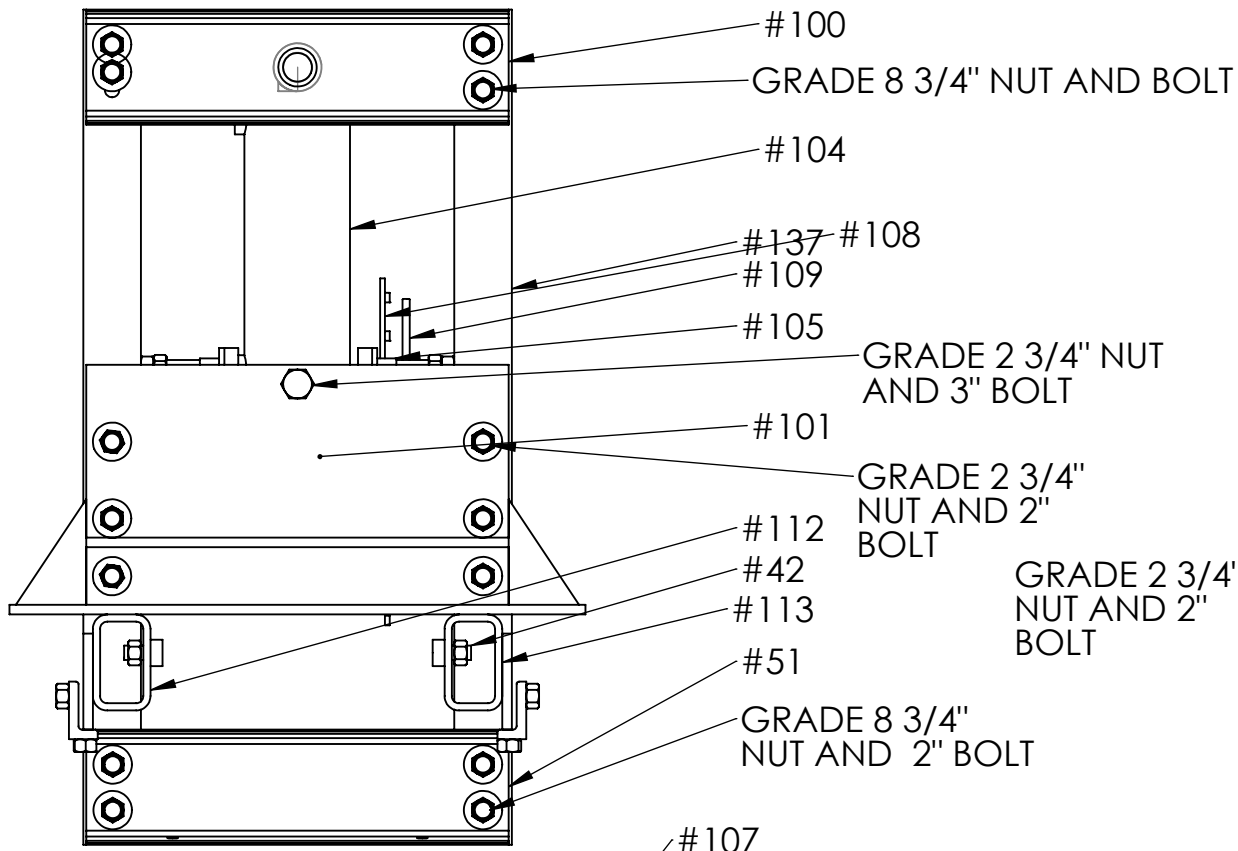
REV

A

SCALE: NONE

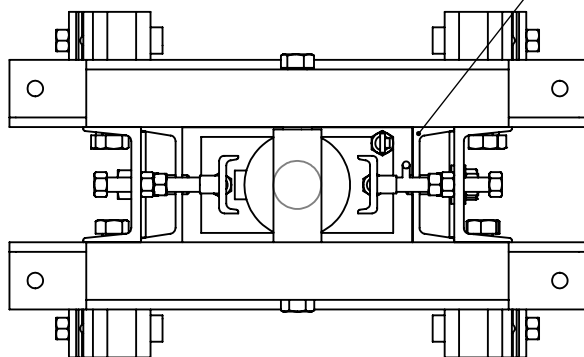
WEIGHT: XX.XLBS

SHEET 1 OF 1



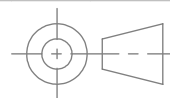
FOLLOW
SPECIFIC ORDER
OF OPERATIONS
FOUND IN
SUPPORTING
DOCUMENTATION

1X 110



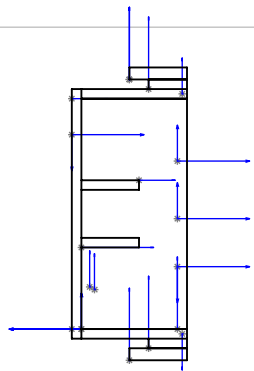
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



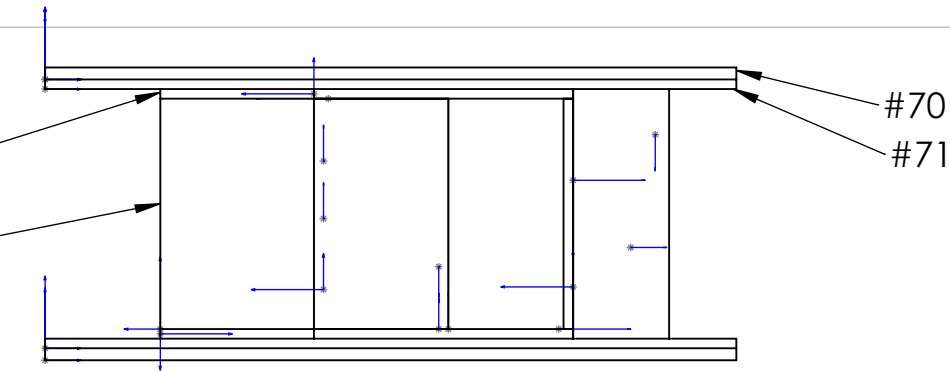
THIRD ANGLE PROJECTION

PROJECT:	
DESCRIPTION:	
Main Frame Assy	
SIZE	DWG. NO.
A	01-019-00-0_test
SCALE: NONE	WEIGHT: XX.XLBS
SHEET 1 OF 1	



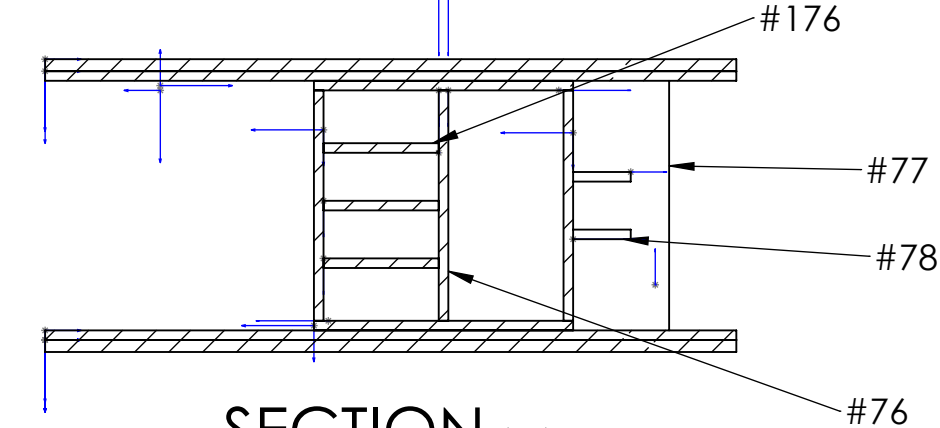
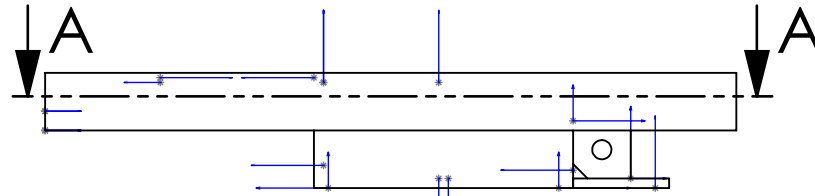
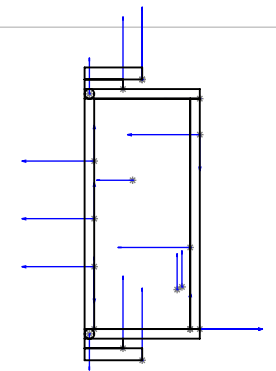
#177

#73



#70

#71



#176

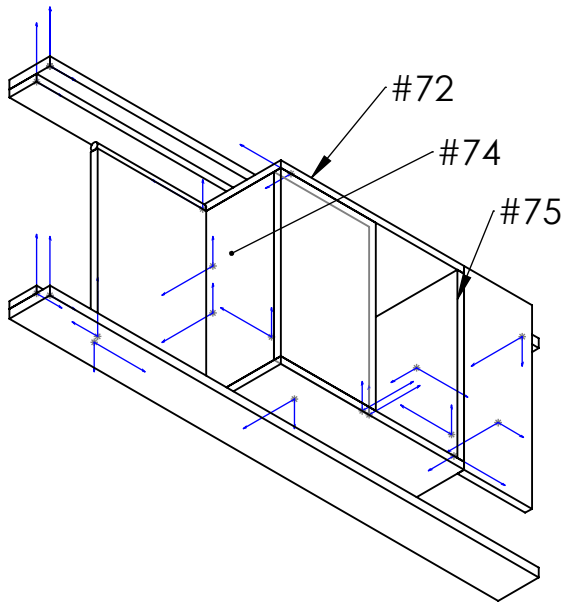
#77

#78

#76

SECTION A-A

ALL DRAWER
CONNECTIONS
ARE WELDED AND
TOP AND BOTTOM
OF FINISHED
ASSEMBLY IS
GROUND SMOOTH



#72

#74

#75

1X 111

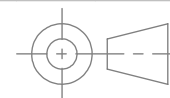
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Drawer Weldment

SIZE

DWG. NO.

A

01-026-00-0

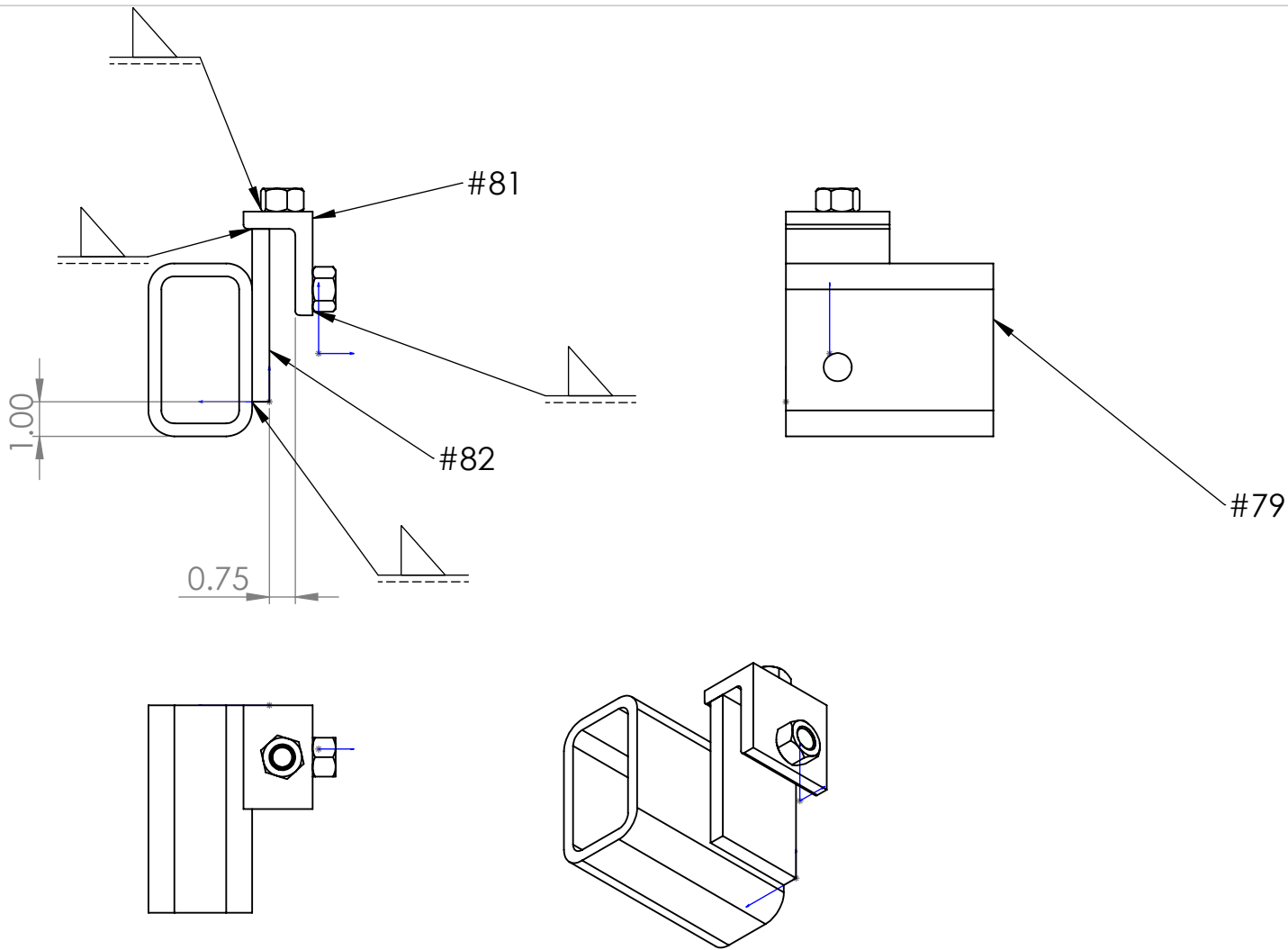
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



2X 112

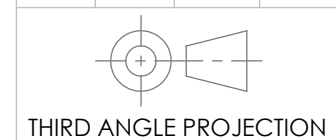


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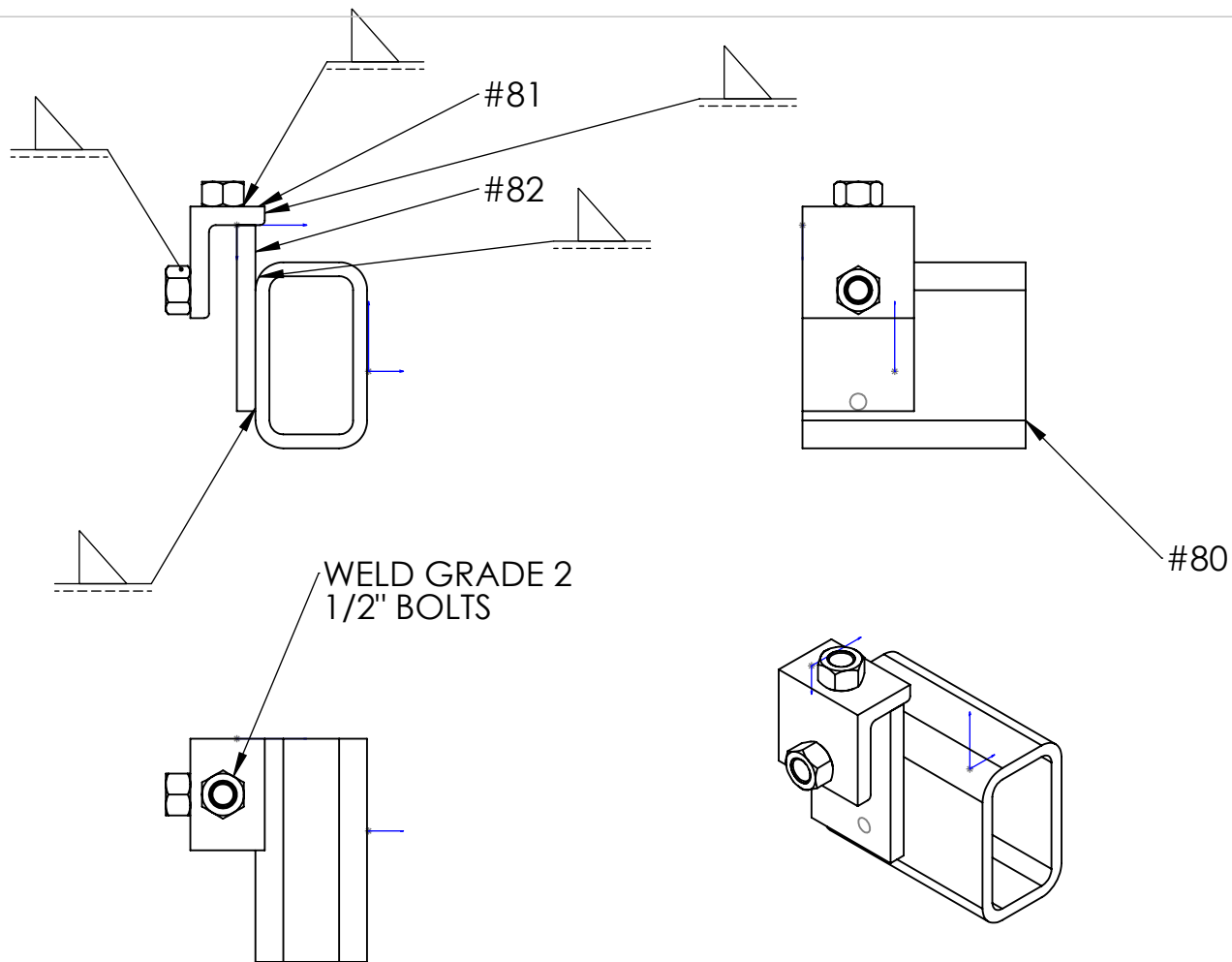
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:		
DESCRIPTION:		
SIZE	DWG. NO.	REV
A	drawer support	Ass
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1

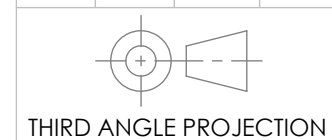


2X 113



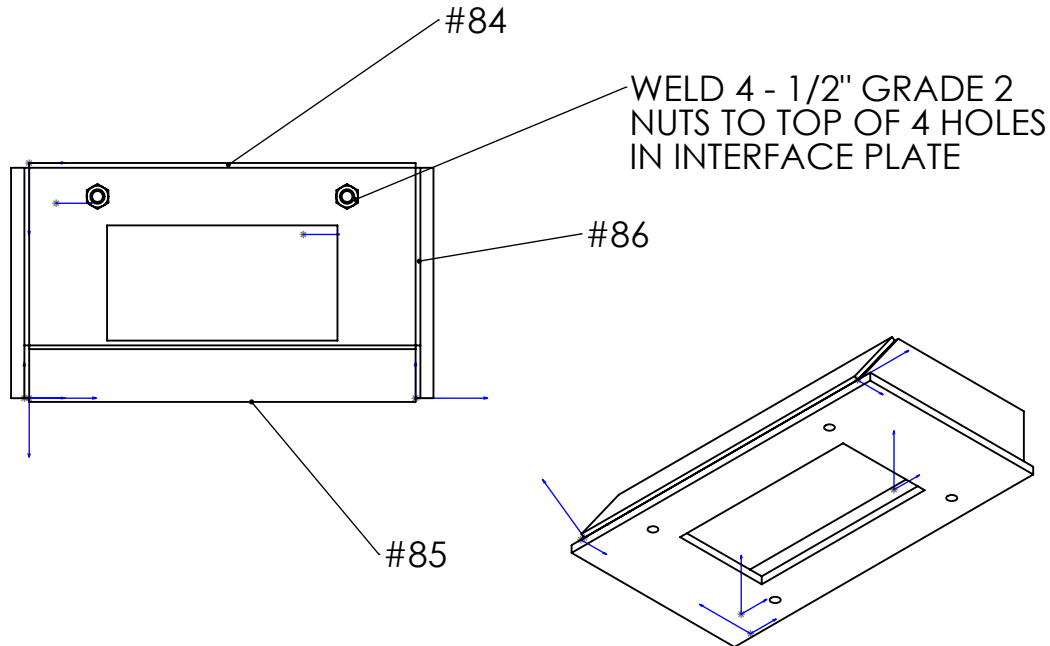
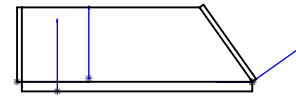
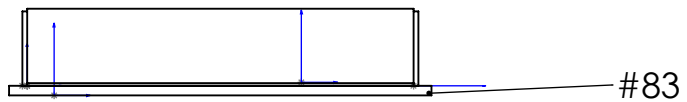
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



PROJECT:	
DESCRIPTION:	
SIZE	DWG. NO.
SCALE: NONE	WEIGHT: XX.XLBS
SHEET 1 OF 1	REV

A drawer support Ass



WELD ALL CONNECTIONS

1X 114



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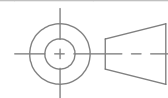
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE DWG. NO.

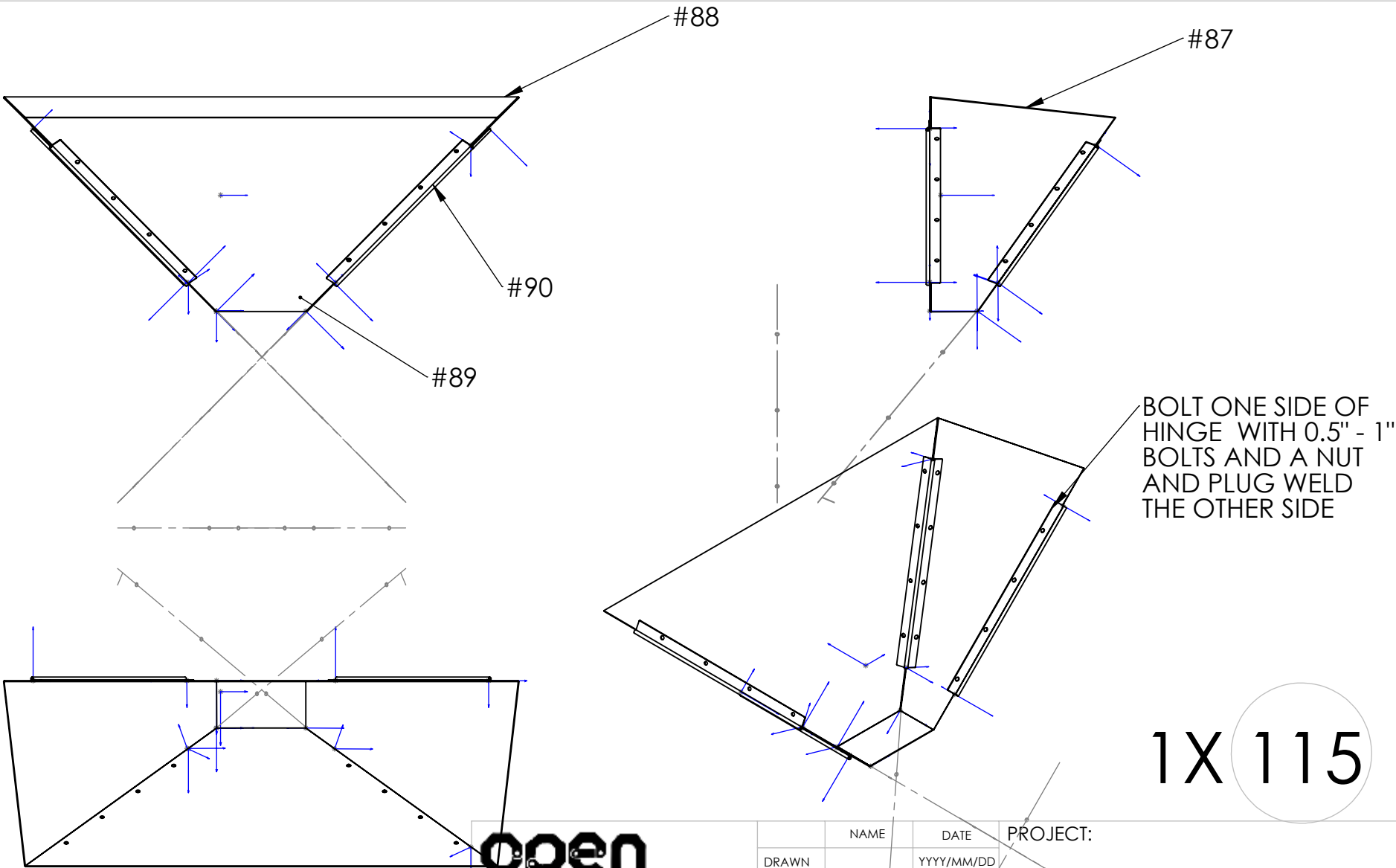
A Hopper Interface

REV

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

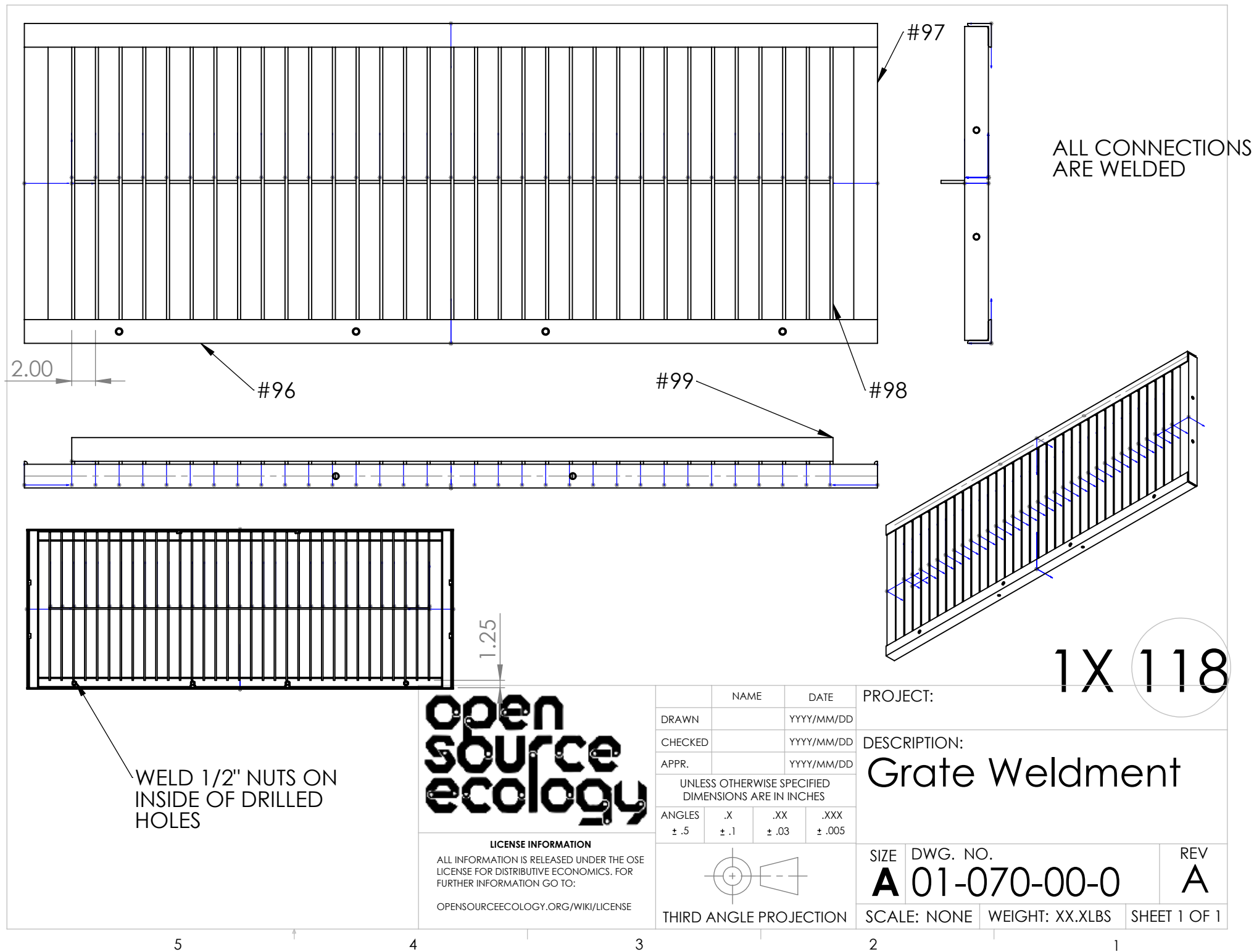


1X115



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	NAME	DATE	PROJECT:
DRAWN		YYYY/MM/DD	
CHECKED		YYYY/MM/DD	
APPR.		YYYY/MM/DD	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005
			DESCRIPTION: Hopper Assy
SIZE	DWG. NO.		REV
A	01-063-00-0		A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1	



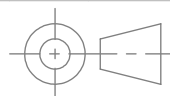
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Grate Weldment

SIZE

A 01-070-00-0

DWG. NO.

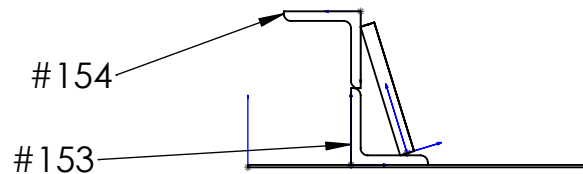
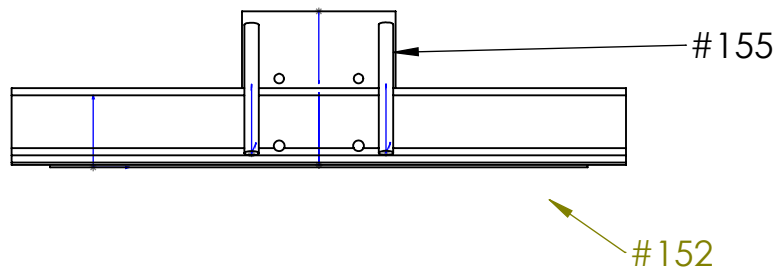
REV

A

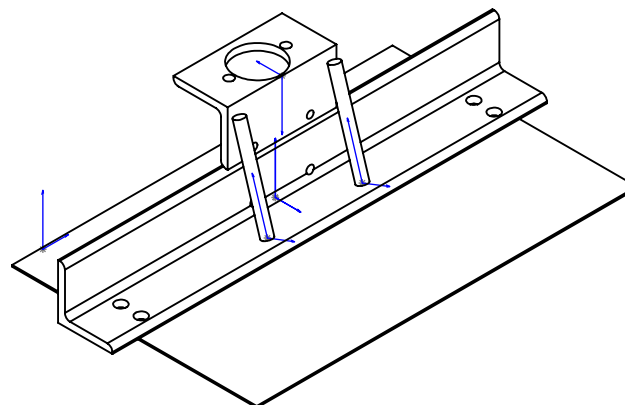
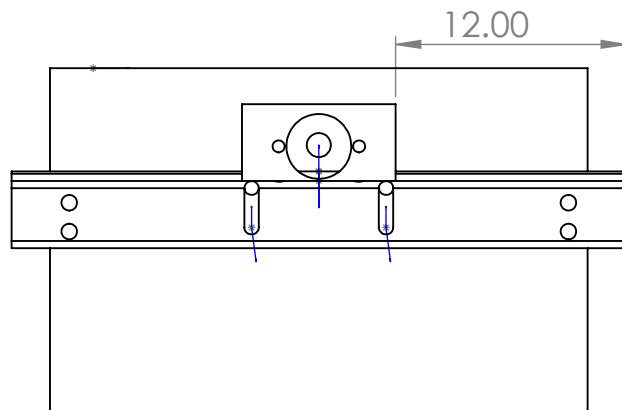
SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



ALL CONNECTIONS
ARE WELDED



1 X 120

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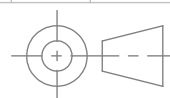
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CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

**Soil Shaker
Weldment**

SIZE

A

DWG. NO.

01-048-00-0

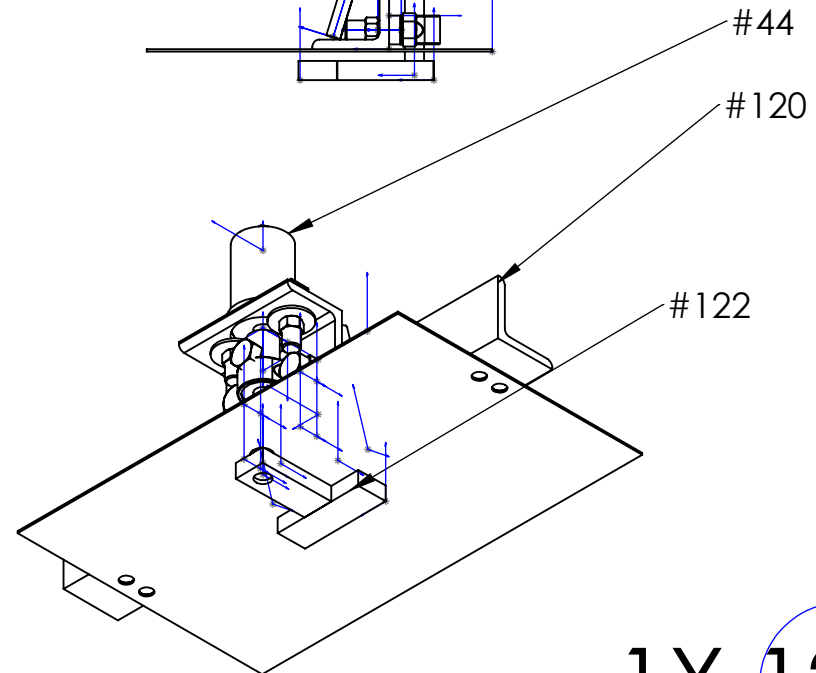
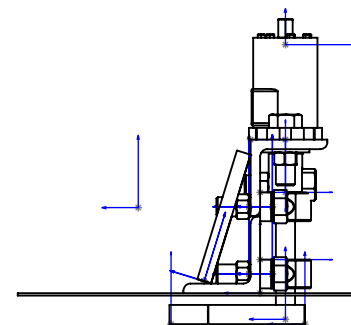
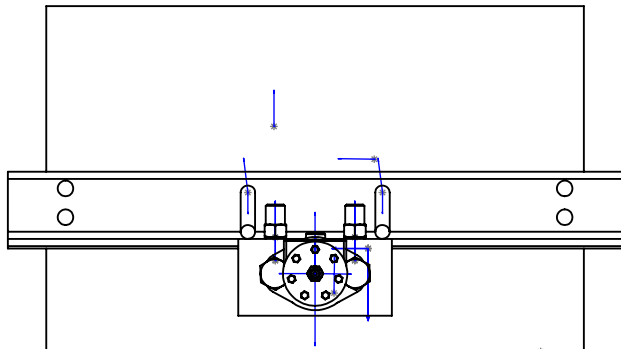
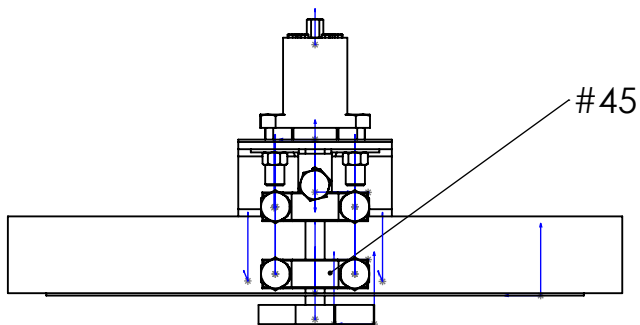
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



1X 121

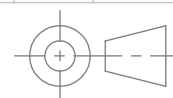


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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Soil Shaker Assy

SIZE

DWG. NO.

A

01-076-00-0

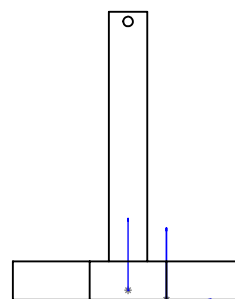
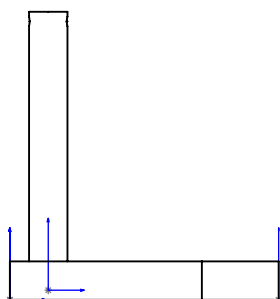
REV

A

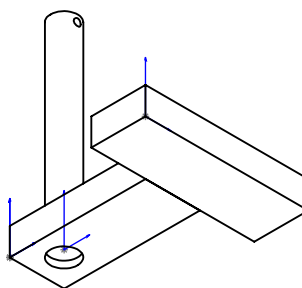
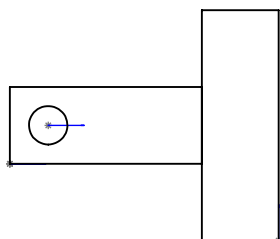
SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



ALL CONNECTIONS
WELDED



1X 122



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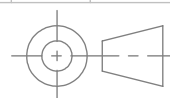
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Hammer, Shaker
Motor Weldment

SIZE

A

DWG. NO.

01-077-00-0

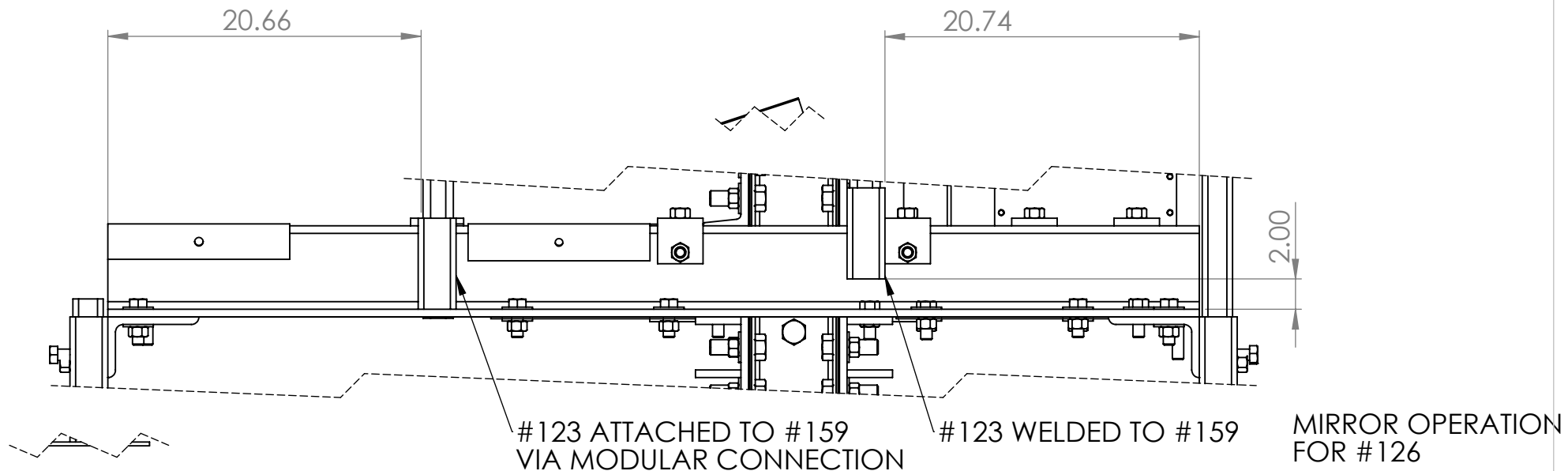
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



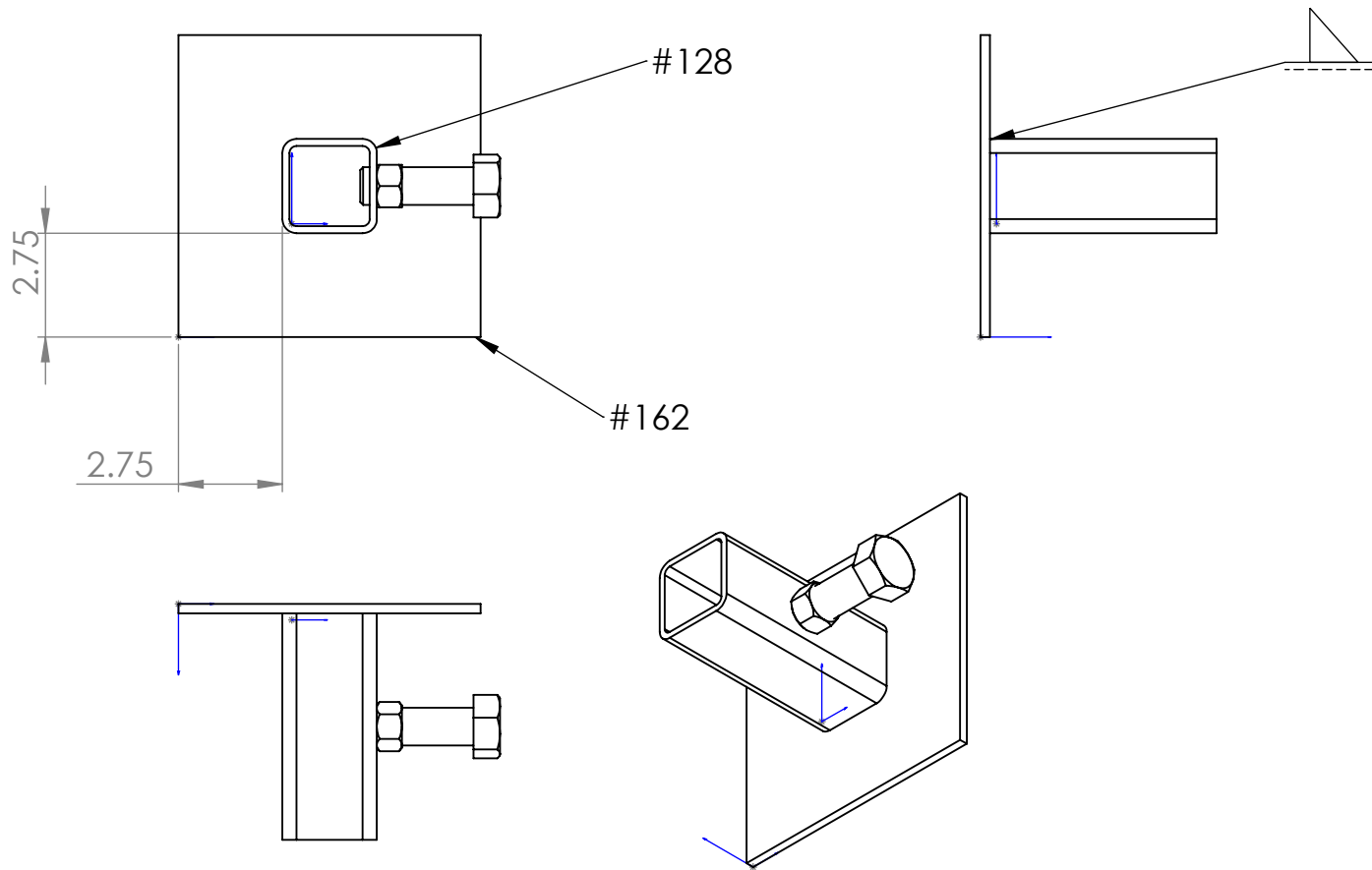
1X 125

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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005
THIRD ANGLE PROJECTION		

PROJECT:		
DESCRIPTION:		
CEB Press Main Assembly		
SIZE	DWG. NO.	REV
A	01-001-00-0	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



4X 128

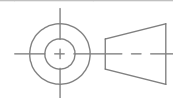


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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Frame Foot
Weldment

SIZE

A

DWG. NO.

01-002-00-0

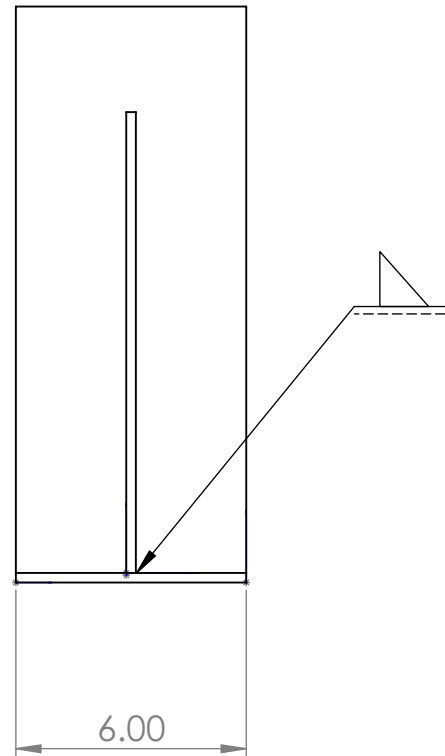
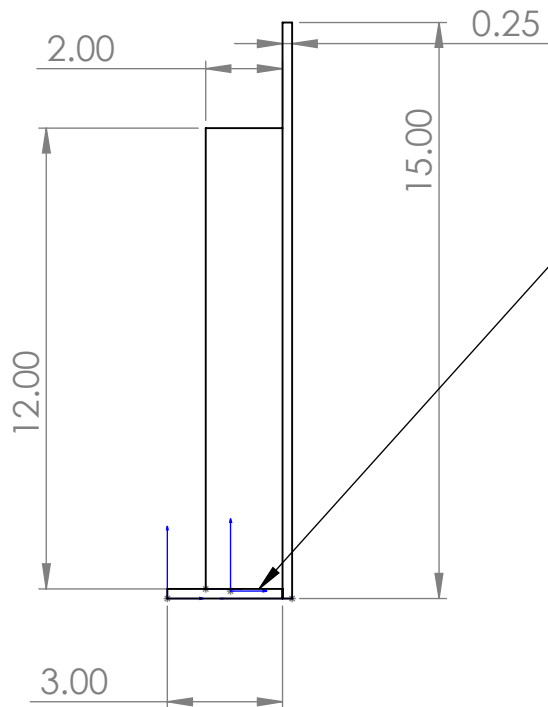
REV

A

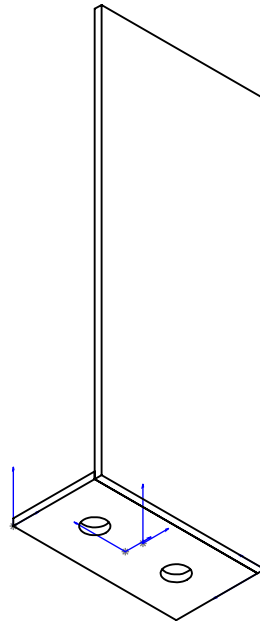
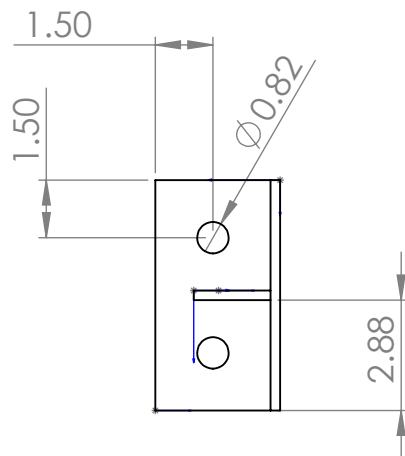
SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



OPTIONAL PIECE
DEPENDING ON
ELECTRICAL BOX
NEEDS.
WELD FROM PIECES
OF 14" PLATE.



1 X 130

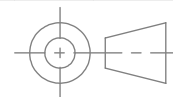


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Electrical Box
Mount Weldment

SIZE

DWG. NO.

A 01-084-00-0

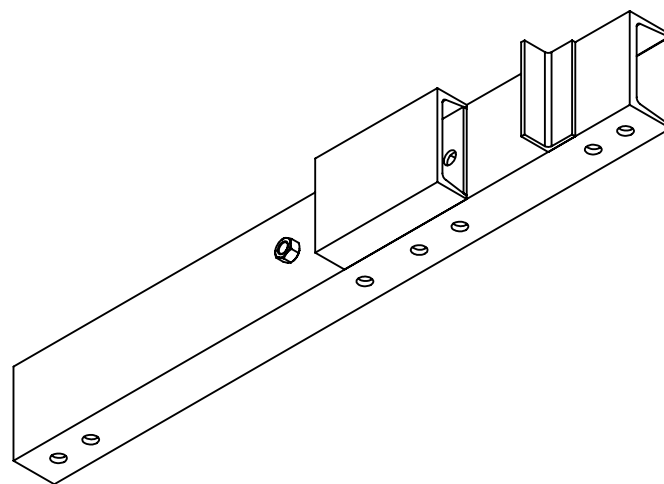
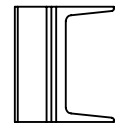
REV

A

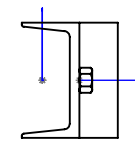
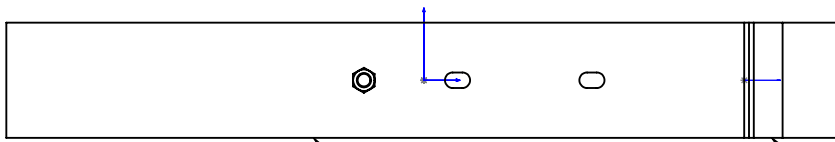
SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

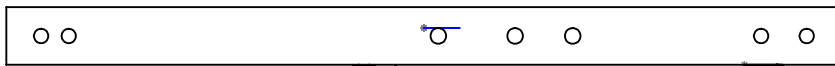


DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION			
								Open Source Ecology					
	NAME		SIGNATURE		DATE				TITLE:				
DRAWN									Frame Weldment				
CHK'D													
APPV'D													
MFG													
Q.A													
					MATERIAL:			DWG NO.		01-114-00-0		A4	
					WEIGHT:			SCALE:1:20			SHEET 1 OF 1		



#51

#65



3/4" GRADE 2 NUT

137

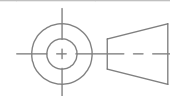


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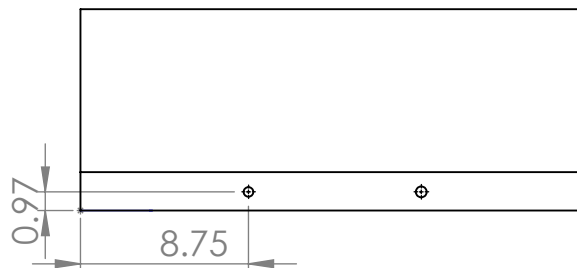
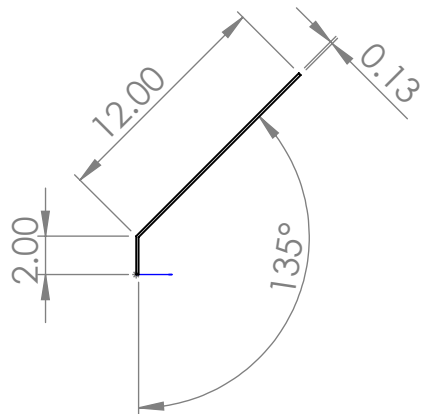
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	NAME		DATE
DRAWN			YYYY/MM/DD
CHECKED			YYYY/MM/DD
APPR.			YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005

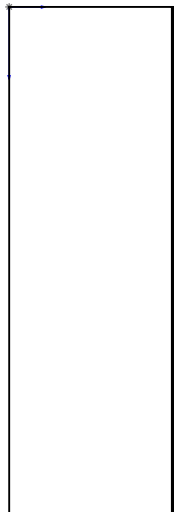
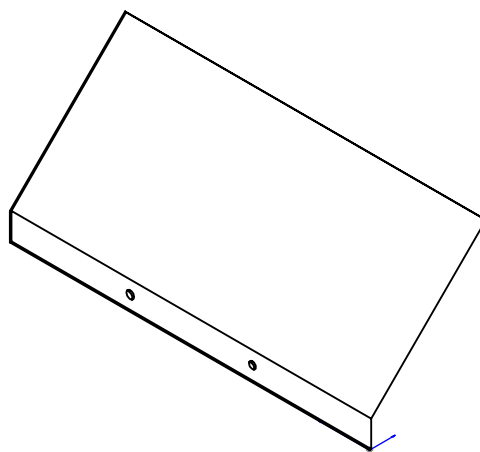


THIRD ANGLE PROJECTION

PROJECT:			
DESCRIPTION:			
Frame Weldment			
SIZE	DWG. NO.		REV
A	01-114-00-0		A
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1



HOLES ARE DRILLED
AT 0.5625"



2X 150



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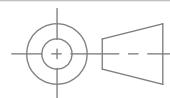
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CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



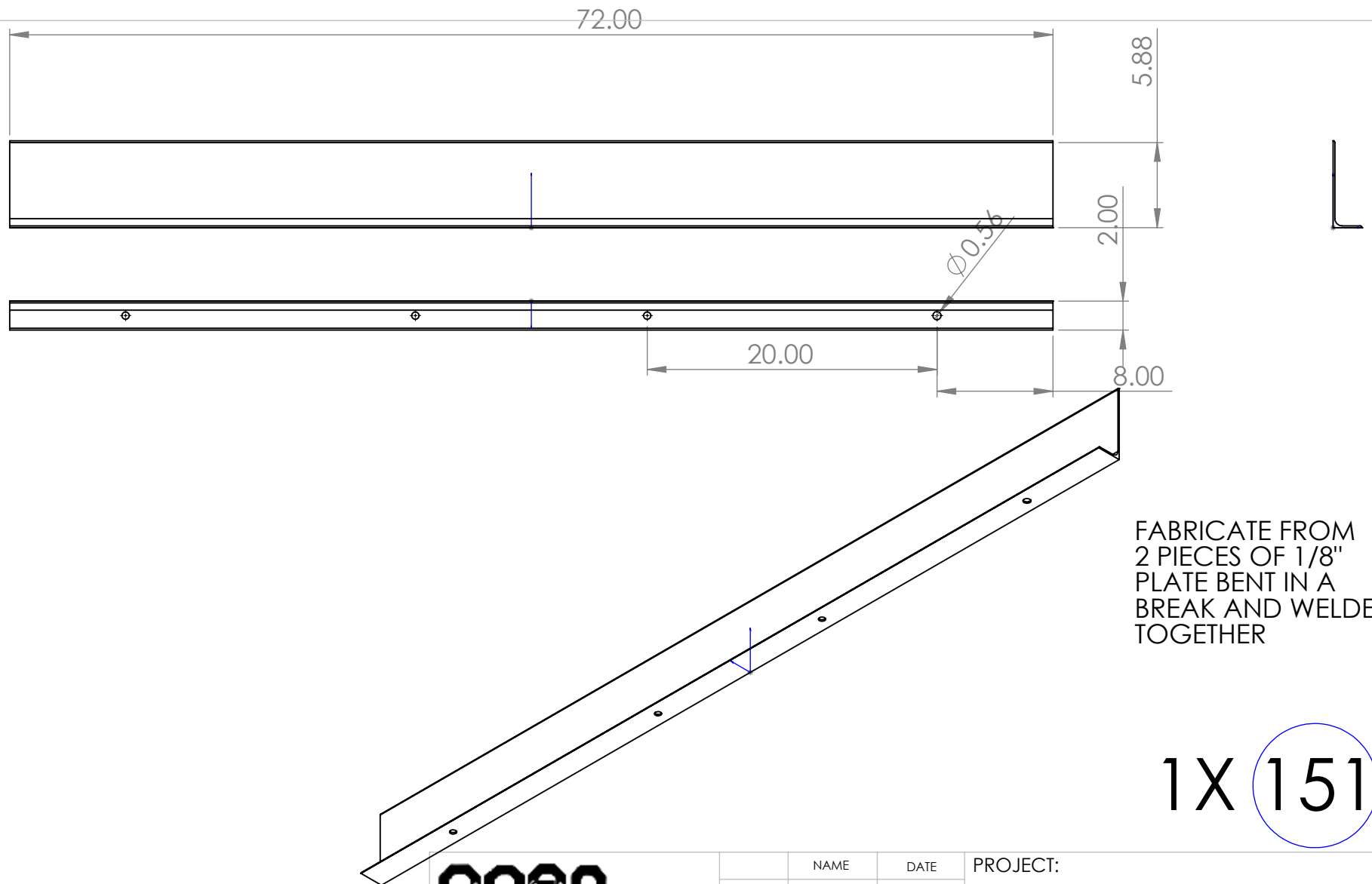
THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE DWG. NO. REV
A Hopper Side Bit

SCALE: NONE WEIGHT: XX.XLBS SHEET 1 OF 1



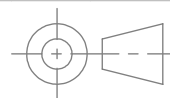
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Angle, Primary
Arm

SIZE

DWG. NO.

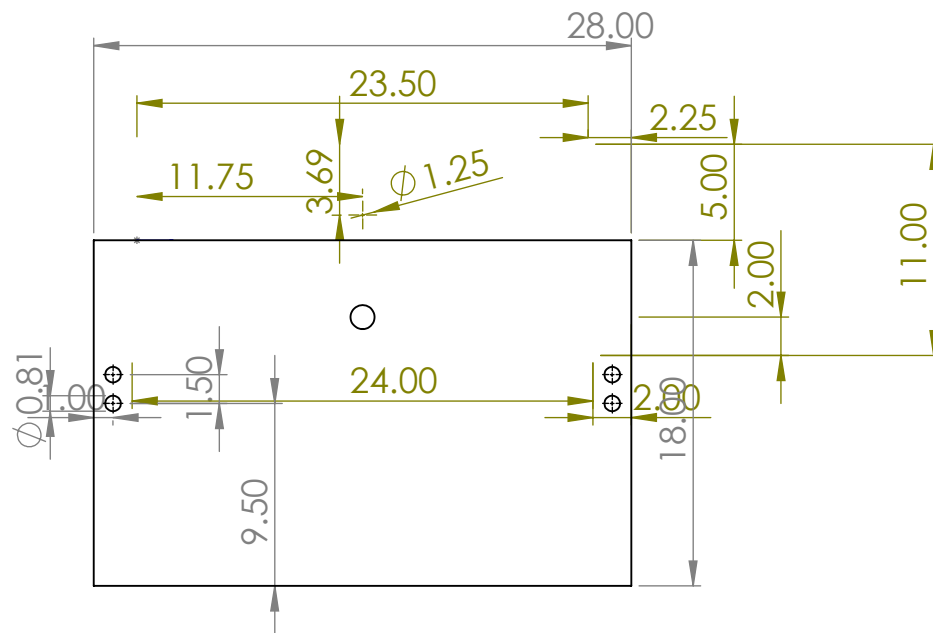
REV

A Hopper front funnel

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



CUT FROM A SHEET
OF 28X15 1/4" PLATE
#24

DRILL HOLES AND TORCH
CUT CORNERS OUT OF SHEET
USE BREAK TO FOLD SHEET

1X 152



LICENSE INFORMATION

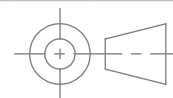
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate, Shaker
Motor Guard

SIZE

A

DWG. NO.

01-074-00-0

REV

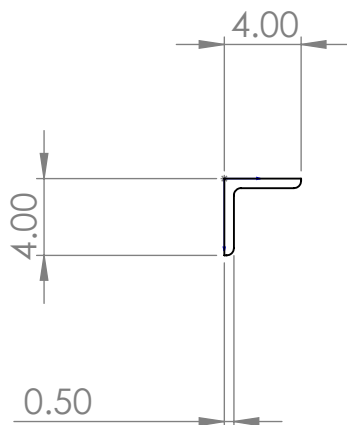
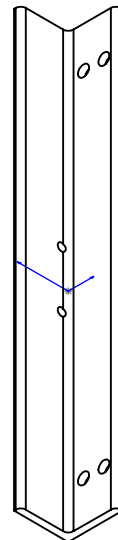
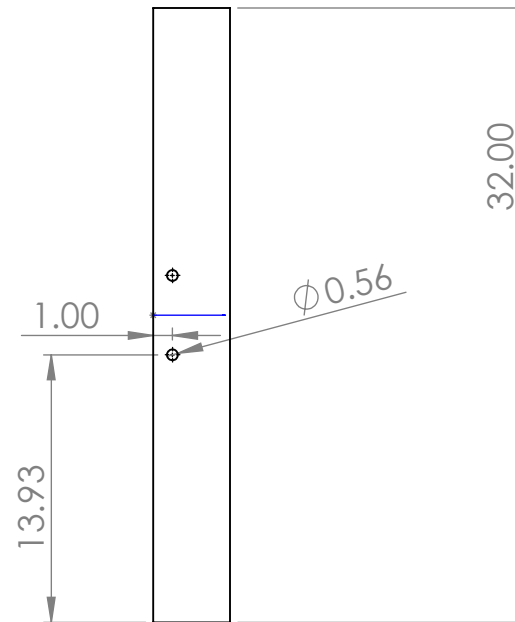
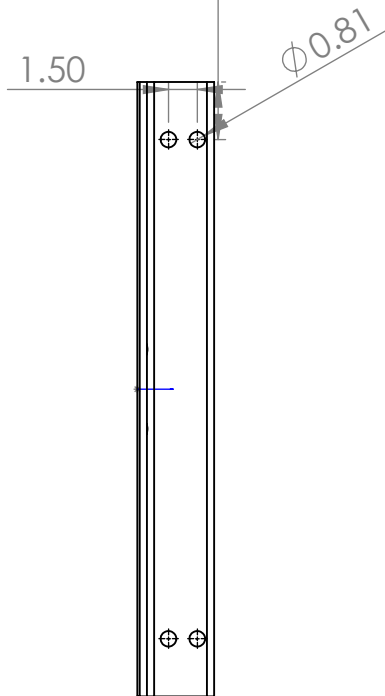
A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

CUT FROM #12



1X 153

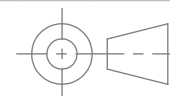


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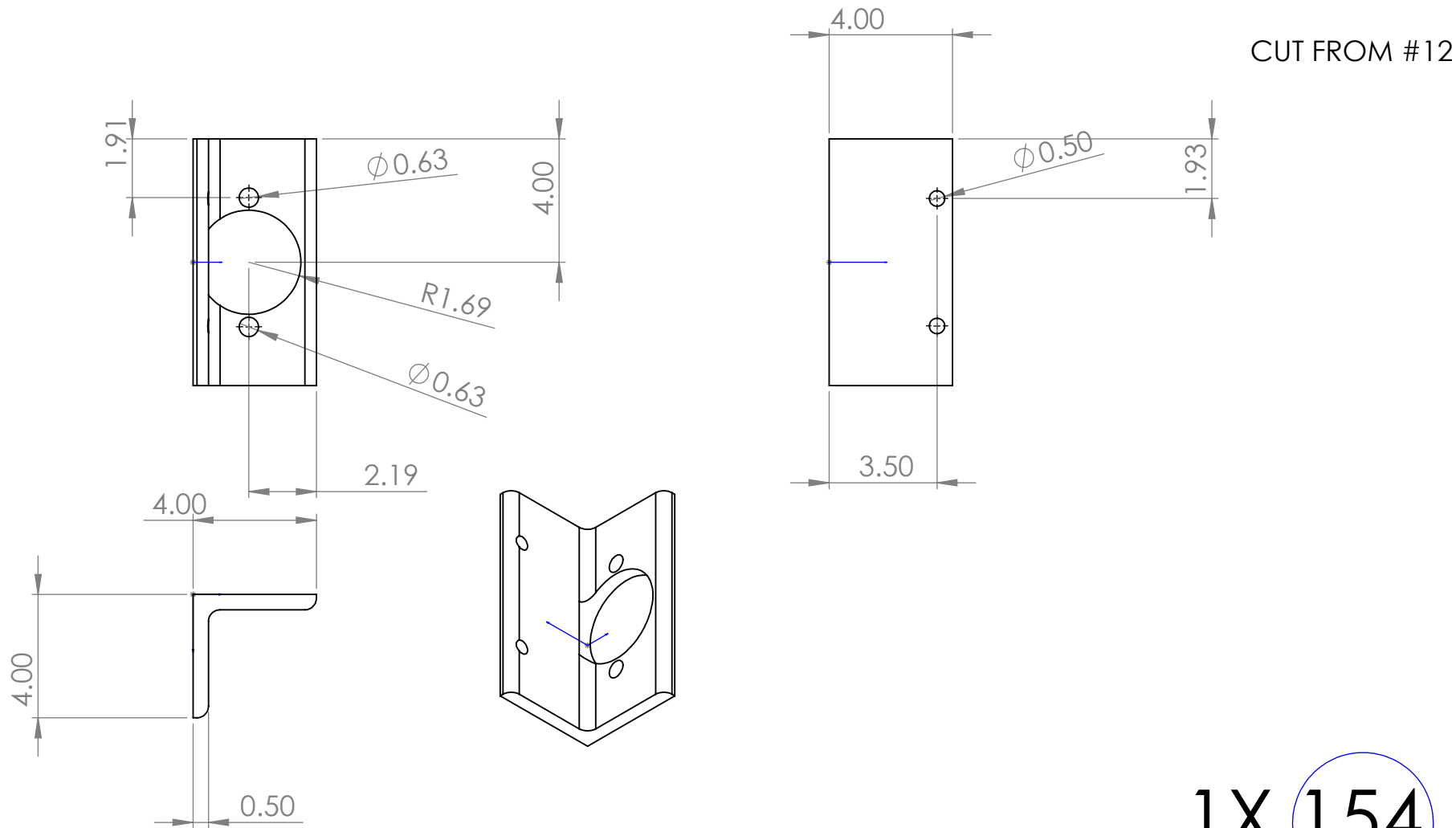
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



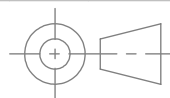
THIRD ANGLE PROJECTION

PROJECT:		
DESCRIPTION:		
Angle		
SIZE	DWG. NO.	REV
A	01-042-00-0	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Angle

SIZE

A

DWG. NO.

01-043-00-0

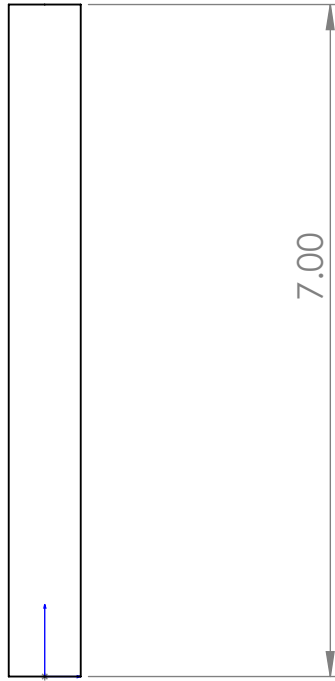
REV

A

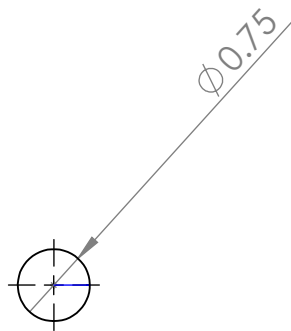
SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



CUT FROM #29



2X 155

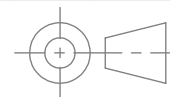


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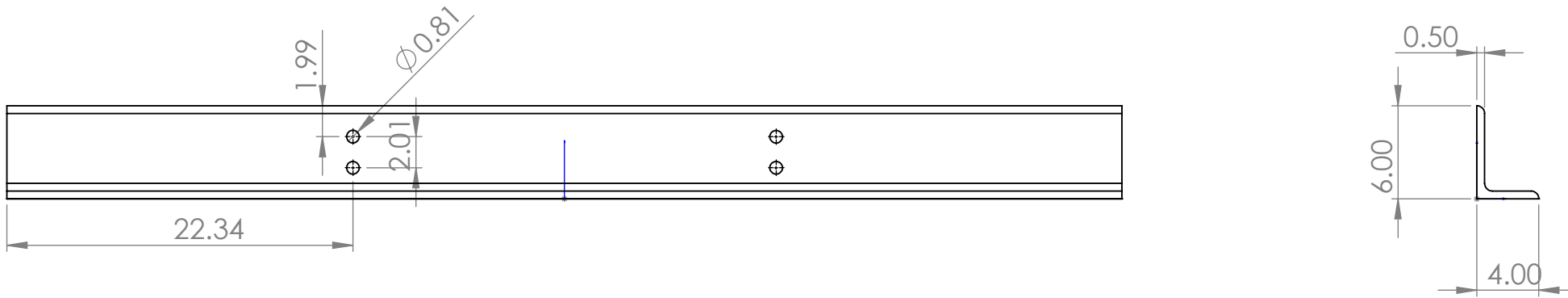
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	NAME		DATE
DRAWN			YYYY/MM/DD
CHECKED			YYYY/MM/DD
APPR.			YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

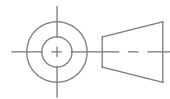
PROJECT:			
DESCRIPTION: Rebar			
SIZE A	DWG. NO. 01-047-00-0		REV A
SCALE: NONE		WEIGHT: XX.XLBS	SHEET 1 OF 1



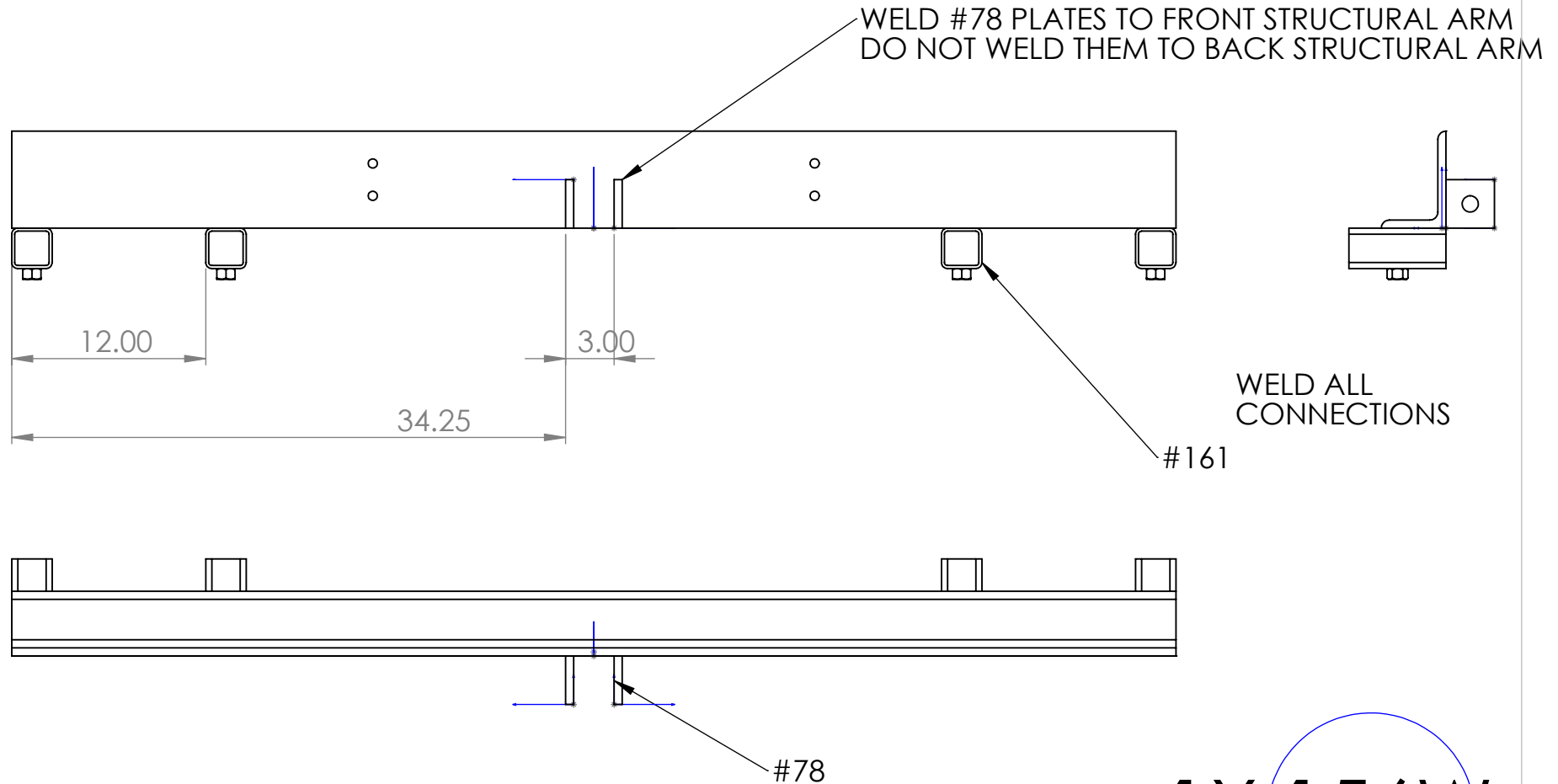
2X 156

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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005
		
THIRD ANGLE PROJECTION		

PROJECT:		
DESCRIPTION:		
Angle, Secondary Arms		
SIZE	DWG. NO.	REV
A	01-004-00-0	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



1X 156W



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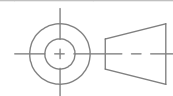
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Secondary Arm
Rear Weldment

SIZE

A

DWG. NO.

01-018-00-0

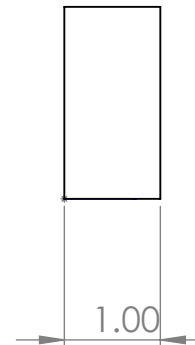
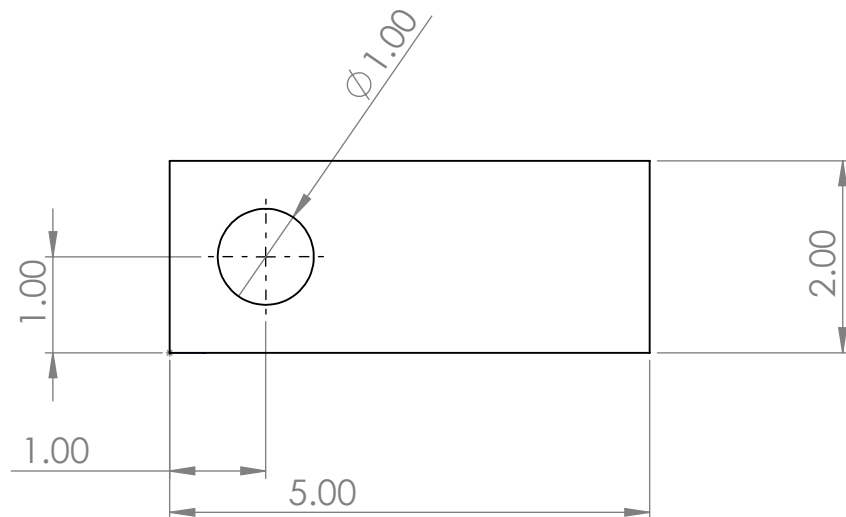
REV

A

SCALE: NONE

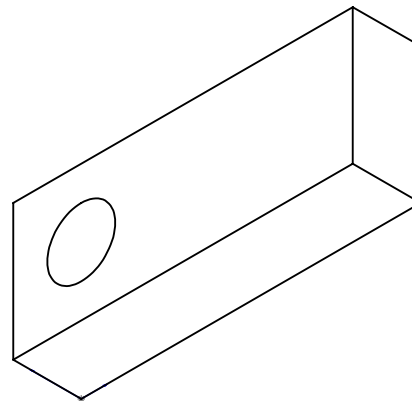
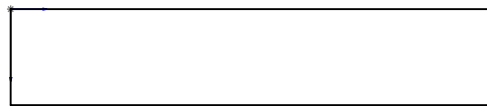
WEIGHT: XX.XLBS

SHEET 1 OF 1



CUT FROM #207

CUT 2 PIECES BUT DRILL
HOLE IN ONLY ONE



2X 157



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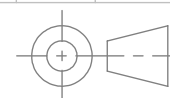
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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate, Hammer

SIZE

A

DWG. NO.

01-044-00-0

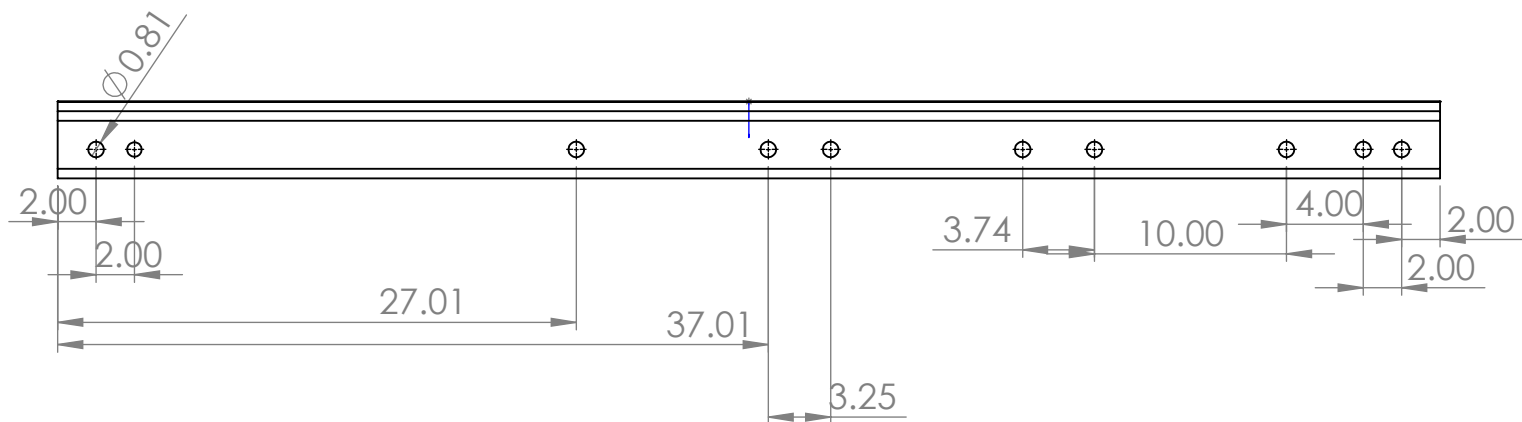
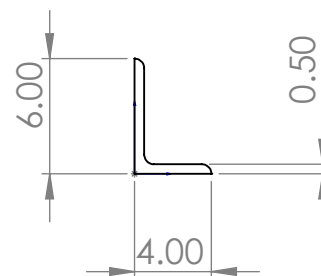
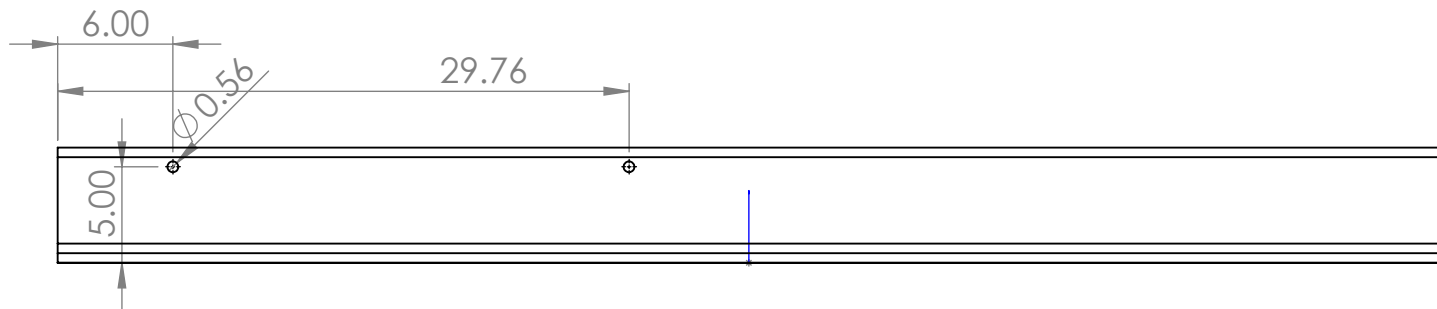
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

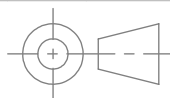


1X 159



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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Angle, Primary
Arm

SIZE

A

DWG. NO.

01-010-00-0

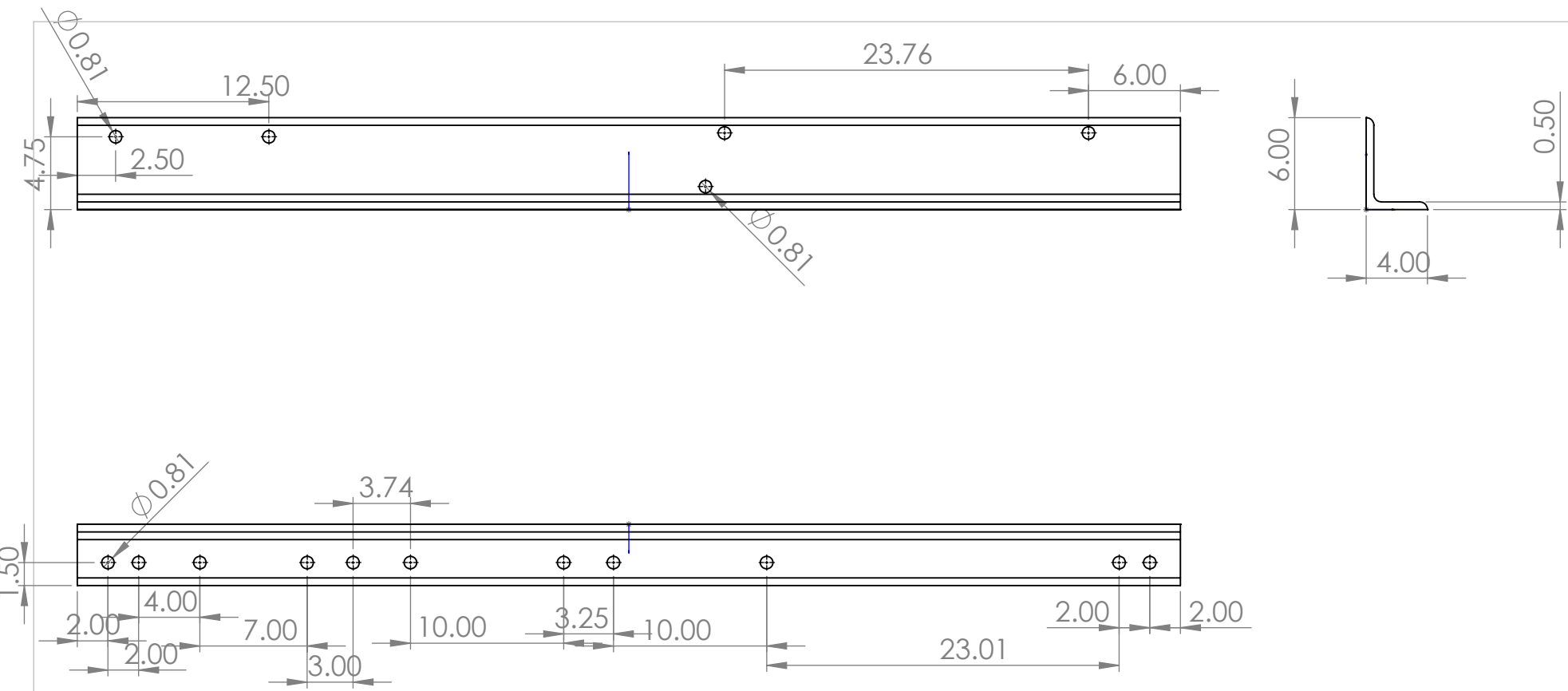
REV

A


SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



1X160

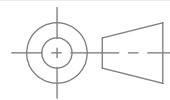


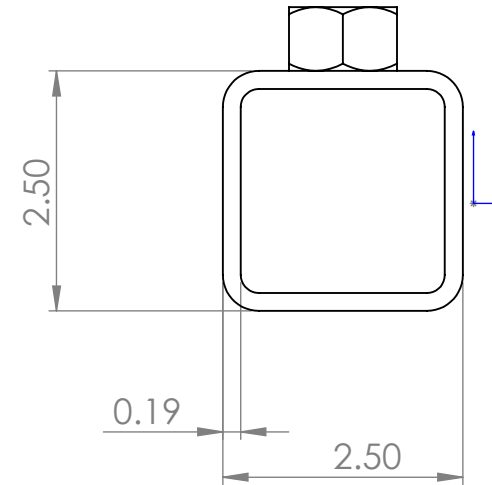
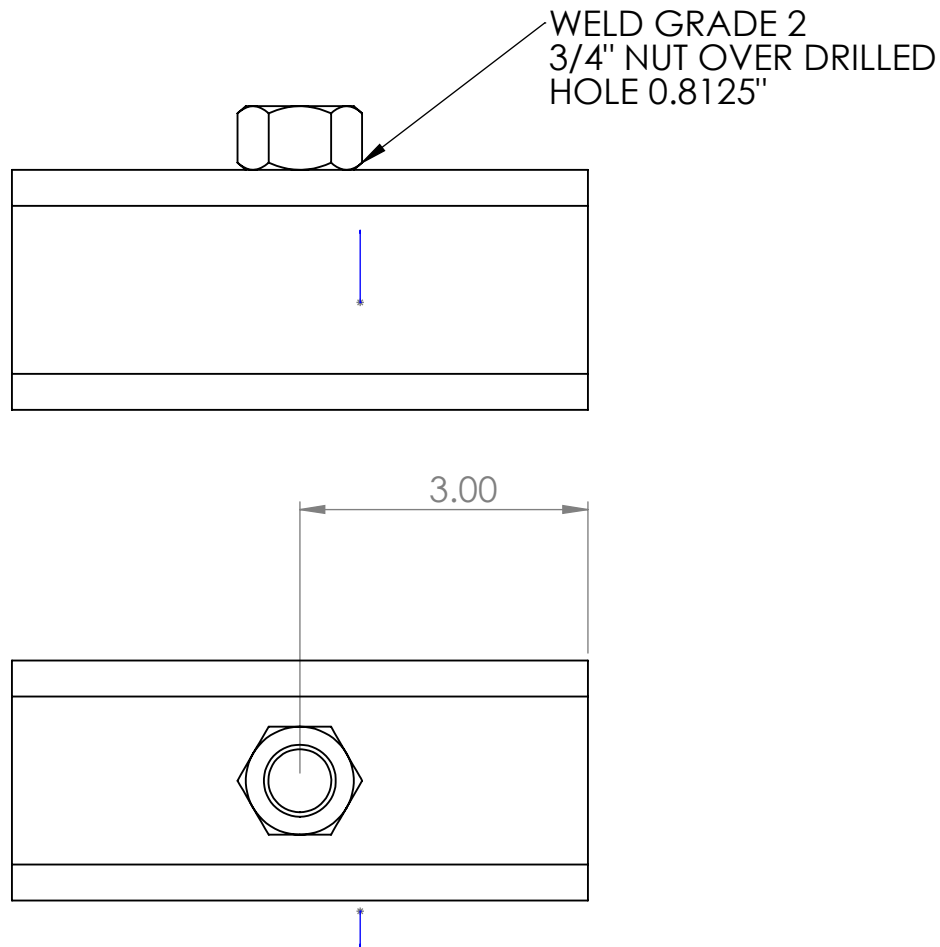
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		NAME	DATE	PROJECT:	
DRAWN			YYYY/MM/DD	DESCRIPTION: Angle, Primary Arm	
CHECKED			YYYY/MM/DD		
APPR.			YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				SIZE DWG. NO. A 01-009-00-0	
ANGLES ± .5	.X ± .1	.XX ± .03	.XXX ± .005		
				REV A	
THIRD ANGLE PROJECTION				SCALE: NONE	WEIGHT: XX.XLBS SHEET 1 OF 1



16X161

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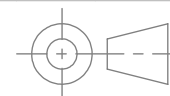
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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ANGLES	.X	.XX	.XXX
± .5	± .1	± .03	± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE DWG. NO.

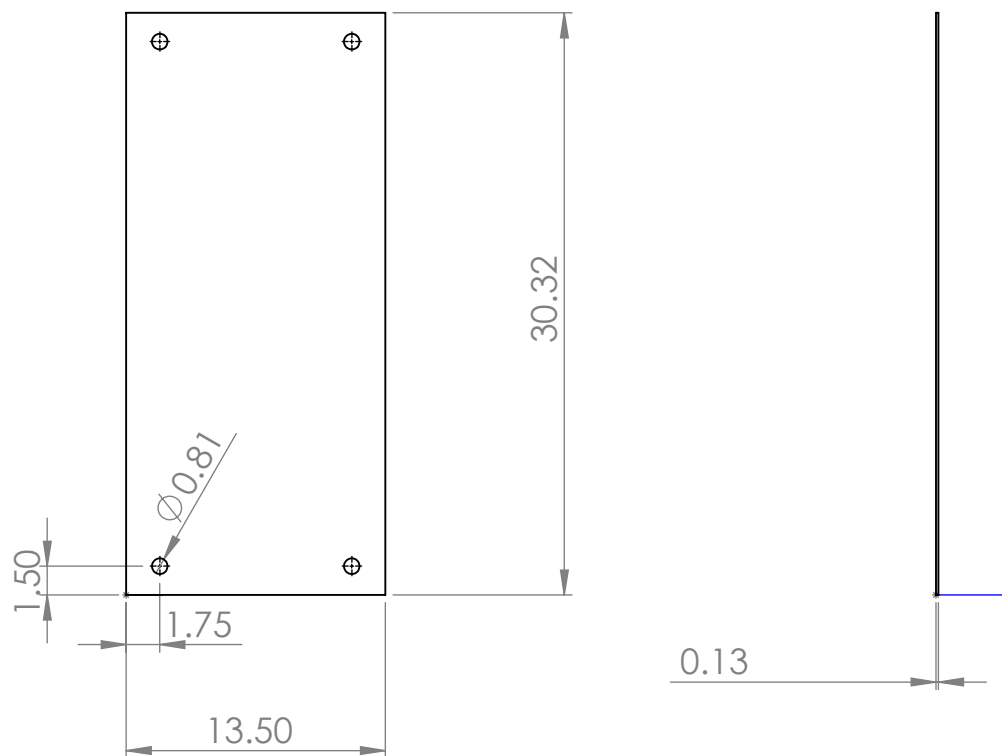
A Leg Support **Ass**

REV

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



1X 164

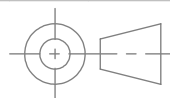


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DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate

SIZE

A

DWG. NO.

01-080-00-0

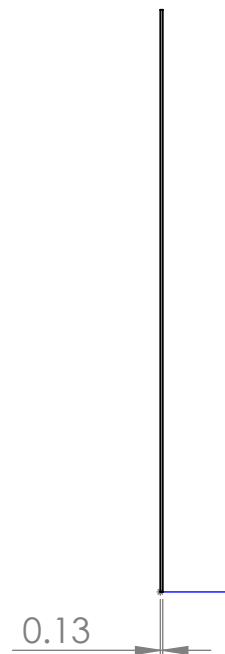
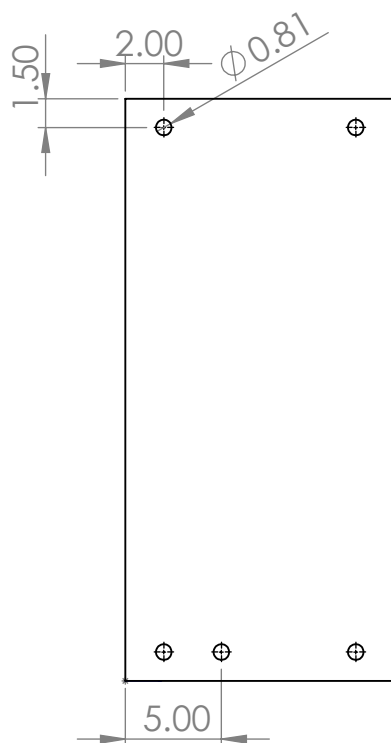
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

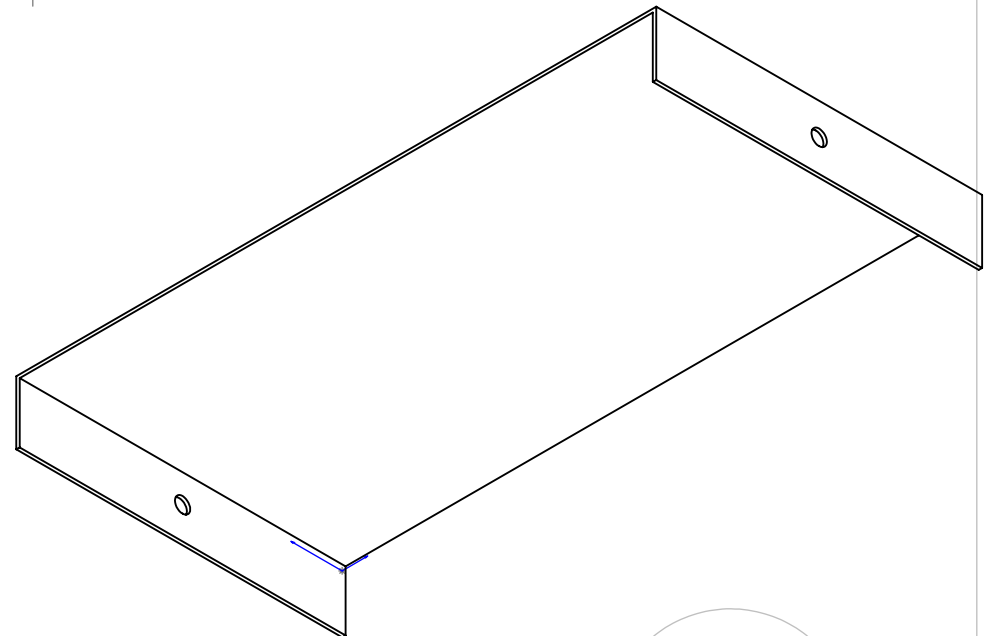
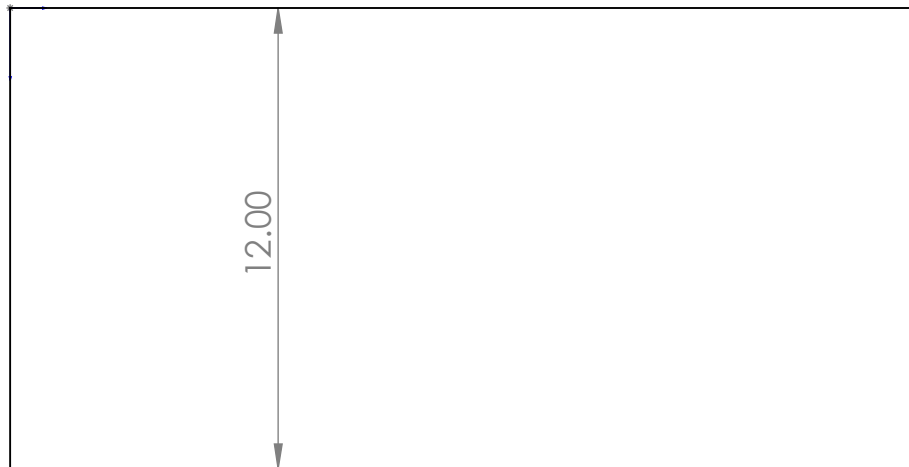
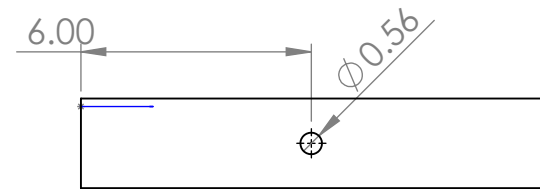
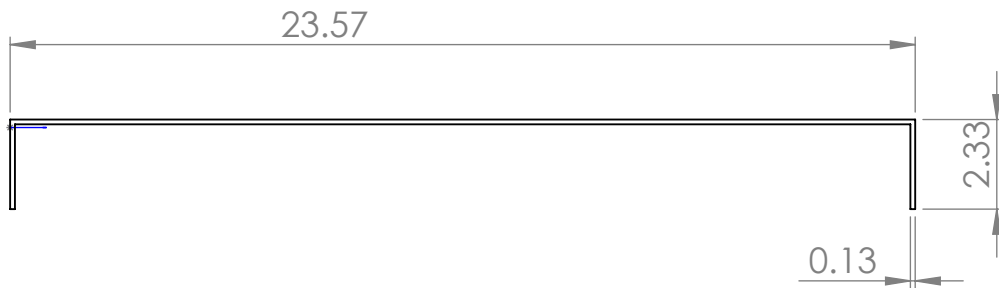


1X 165



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	NAME	DATE	PROJECT:		
DRAWN		YYYY/MM/DD	DESCRIPTION: Plate		
CHECKED		YYYY/MM/DD			
APPR.		YYYY/MM/DD			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					
ANGLES	.X	.XX			
± .5	± .1	± .03			
			SIZE	DWG. NO.	REV
THIRD ANGLE PROJECTION			A	01-079-00-0	A
			SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



1X 166
1X 167

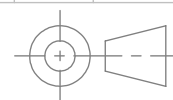


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE

DWG. NO.

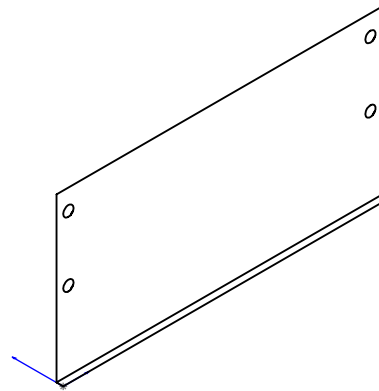
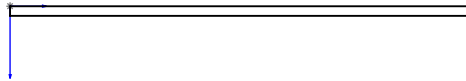
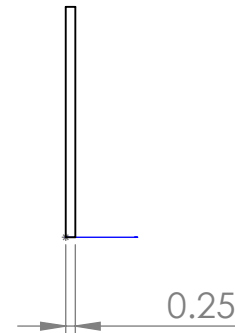
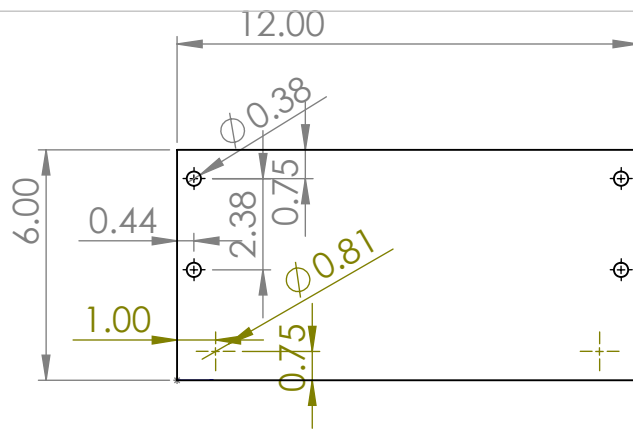
REV

A DrawerCylinderACov

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1

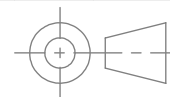


1X 168



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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

Plate, Valve
Mount

SIZE

A

DWG. NO.

01-051-00-0

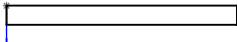
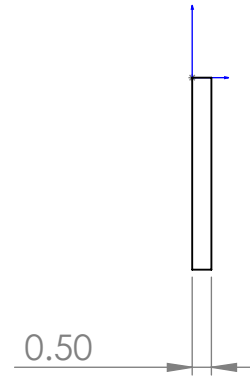
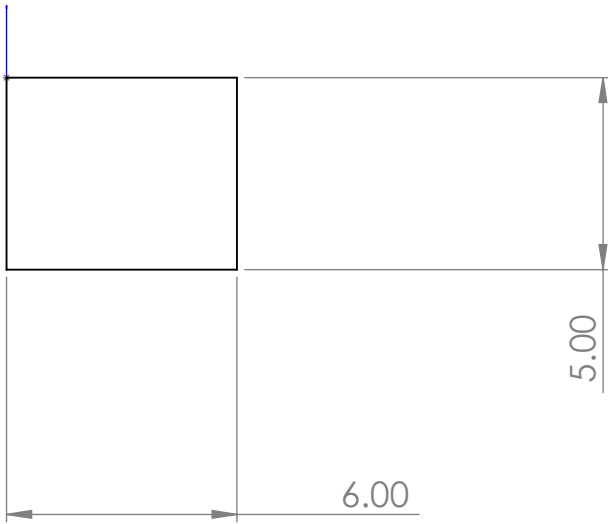
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

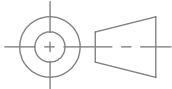
SHEET 1 OF 1

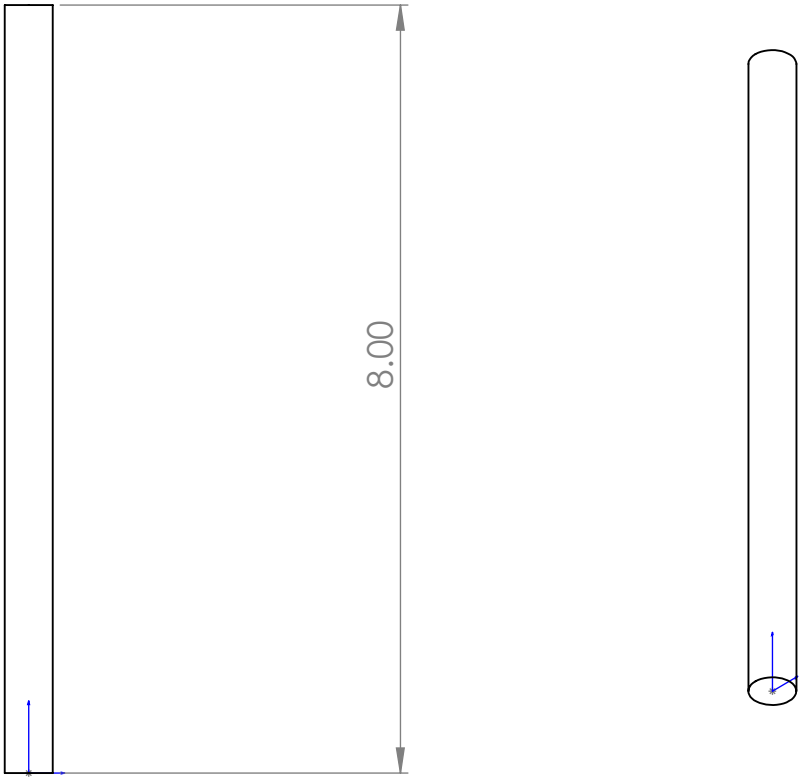


3X 176

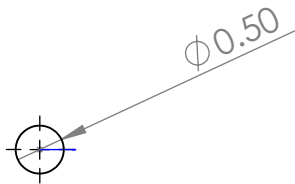
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	NAME		DATE		PROJECT:		
DRAWN			YYYY/MM/DD		DESCRIPTION:		
CHECKED			YYYY/MM/DD				
APPR.			YYYY/MM/DD				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							
ANGLES	.X	.XX	.XXX				
± .5	± .1	± .03	± .005				
					SIZE DWG. NO.		REV
THIRD ANGLE PROJECTION					A drawer gusset		A
SCALE: NONE					WEIGHT: XX.XLBS		SHEET 1 OF 1

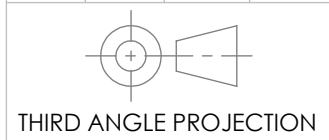


2X 177

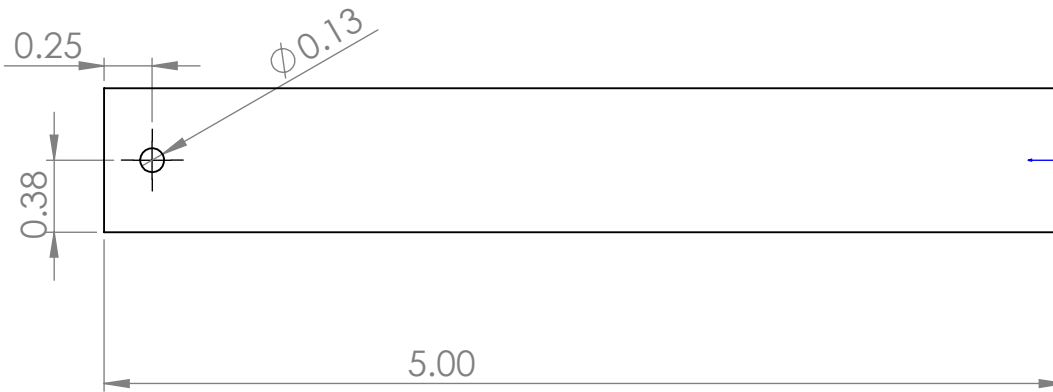


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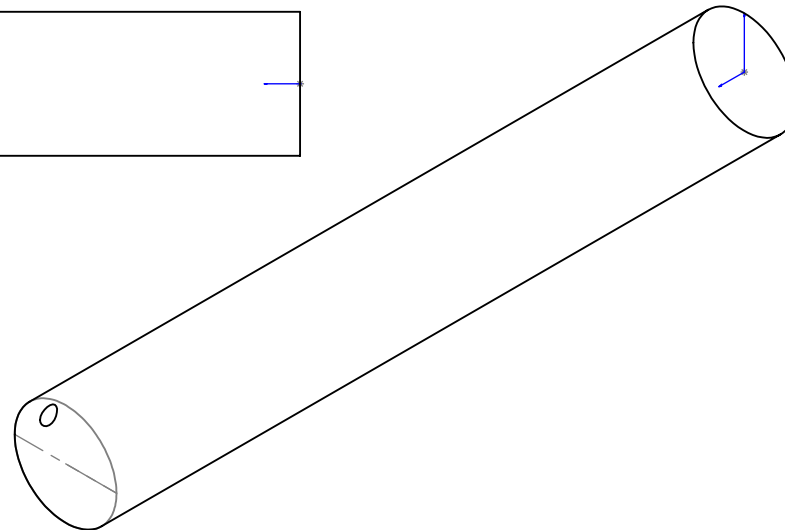
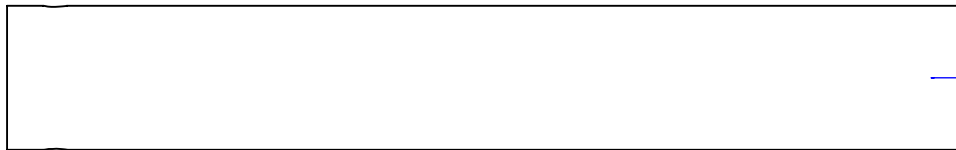
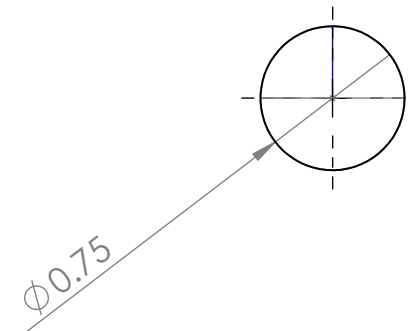
	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



PROJECT:		
DESCRIPTION:		
SIZE	DWG. NO.	REV
A	drawer rebar	A
SCALE: NONE	WEIGHT: XX.XLBS	SHEET 1 OF 1



CUT FROM #29



178

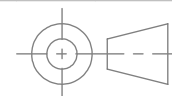


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	NAME	DATE
DRAWN		YYYY/MM/DD
CHECKED		YYYY/MM/DD
APPR.		YYYY/MM/DD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
ANGLES	.X	.XX
± .5	± .1	± .03
		± .005



THIRD ANGLE PROJECTION

PROJECT:

DESCRIPTION:

SIZE

DWG. NO.

A Press Foot Pin

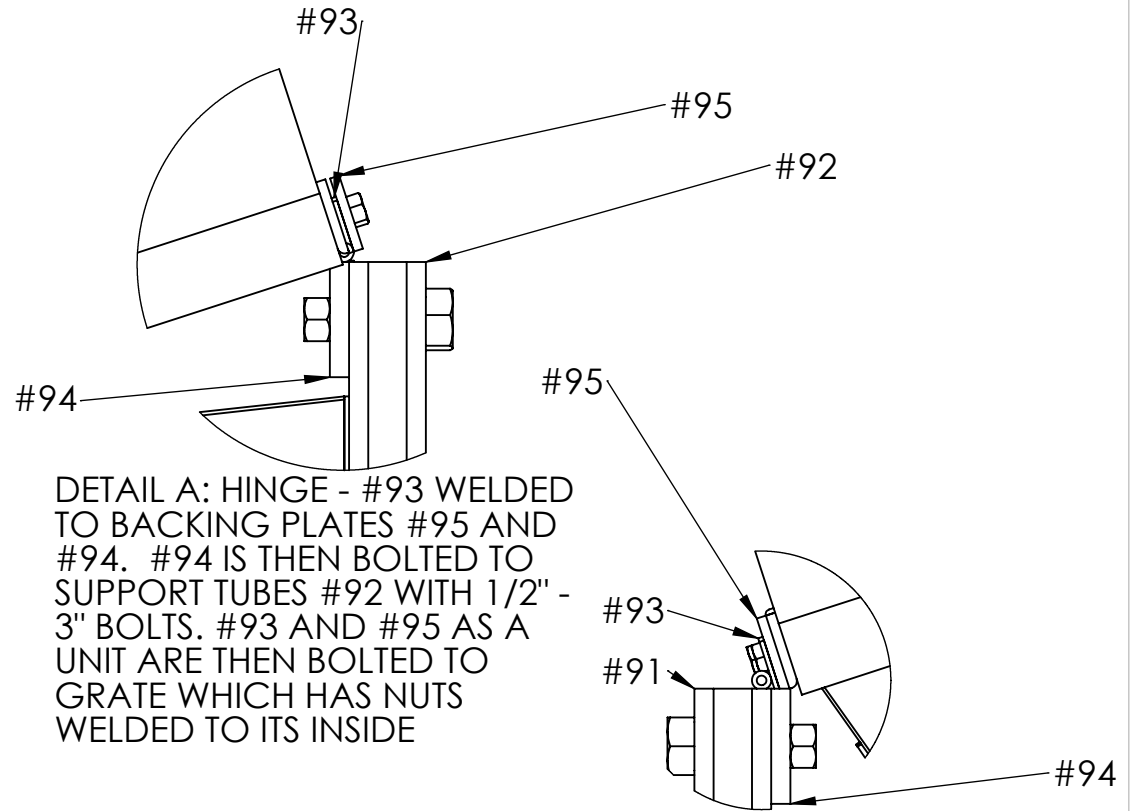
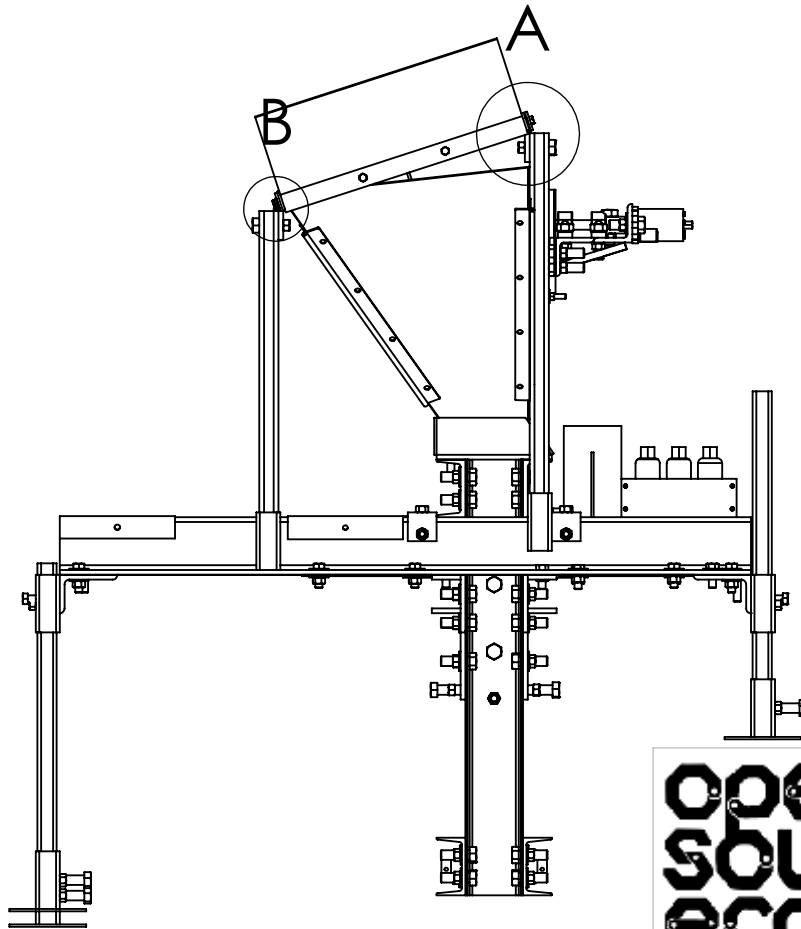
REV

A

SCALE: NONE

WEIGHT: XX.XLBS

SHEET 1 OF 1



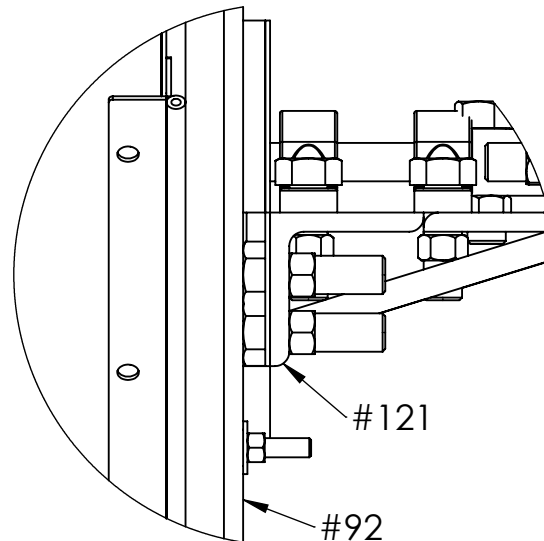
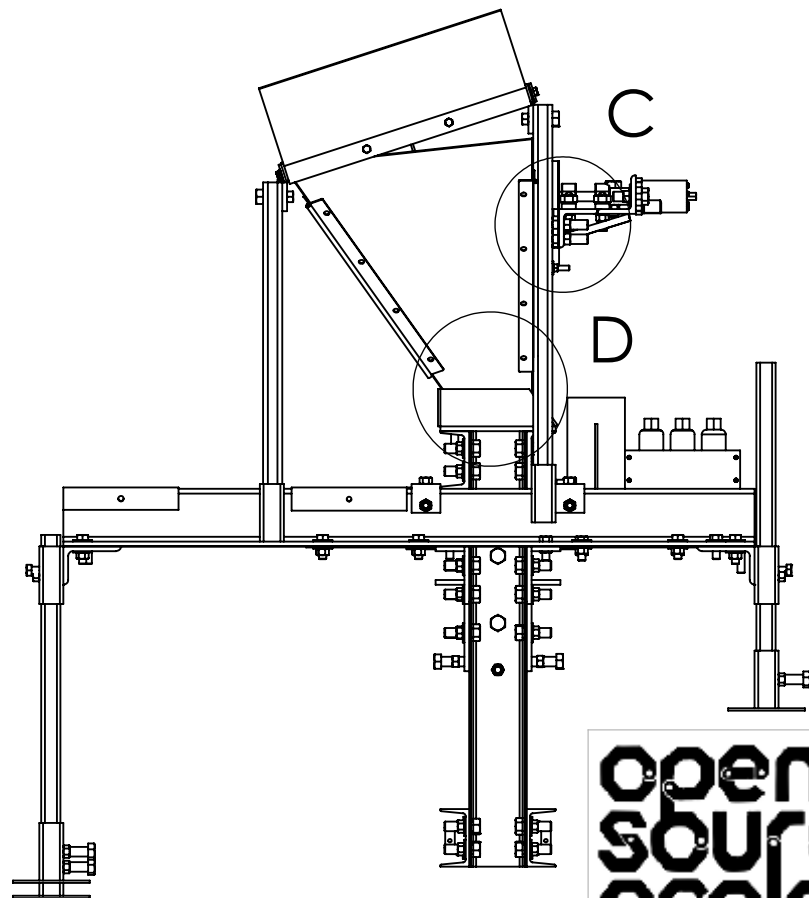
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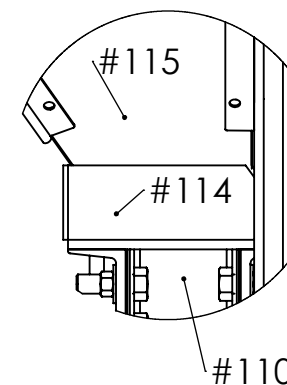
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NAME		DATE	PROJECT:	
DRAWN		YYYY/MM/DD	DESCRIPTION: CEB Press Main Assembly	
CHECKED		YYYY/MM/DD		
APPR.		YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			SIZE DWG. NO.	
ANGLES	.X	.XX	A Details A,B	
± .5	± .1	± .03	SCALE: NONE	REV A
THIRD ANGLE PROJECTION			WEIGHT: XX.XLBS	SHEET 1 OF 1



DETAIL C: SHAKER ASSEMBLY
#121 SLIDES ONTO THE BOLTS
WELDED TO GRATE STRUCTURE
#92. NUTS SECURE THE
CONNECTION.

DETAIL D: #115 HOPPER
ASSEMBLY SITS IN INTERFACE
SADDLE #114 WHICH IS
BOLTED TO #110, BASE
ASSEMBLY



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NAME		DATE	PROJECT:	
DRAWN		YYYY/MM/DD	DESCRIPTION: CEB Press Main Assembly	
CHECKED		YYYY/MM/DD		
APPR.		YYYY/MM/DD		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			SIZE DWG. NO. REV A Details C,D	
ANGLES ± .5	.X ± .1	.XX ± .03		
THIRD ANGLE PROJECTION			SCALE: NONE	WEIGHT: XX.XLBS
			SHEET 1 OF 1	